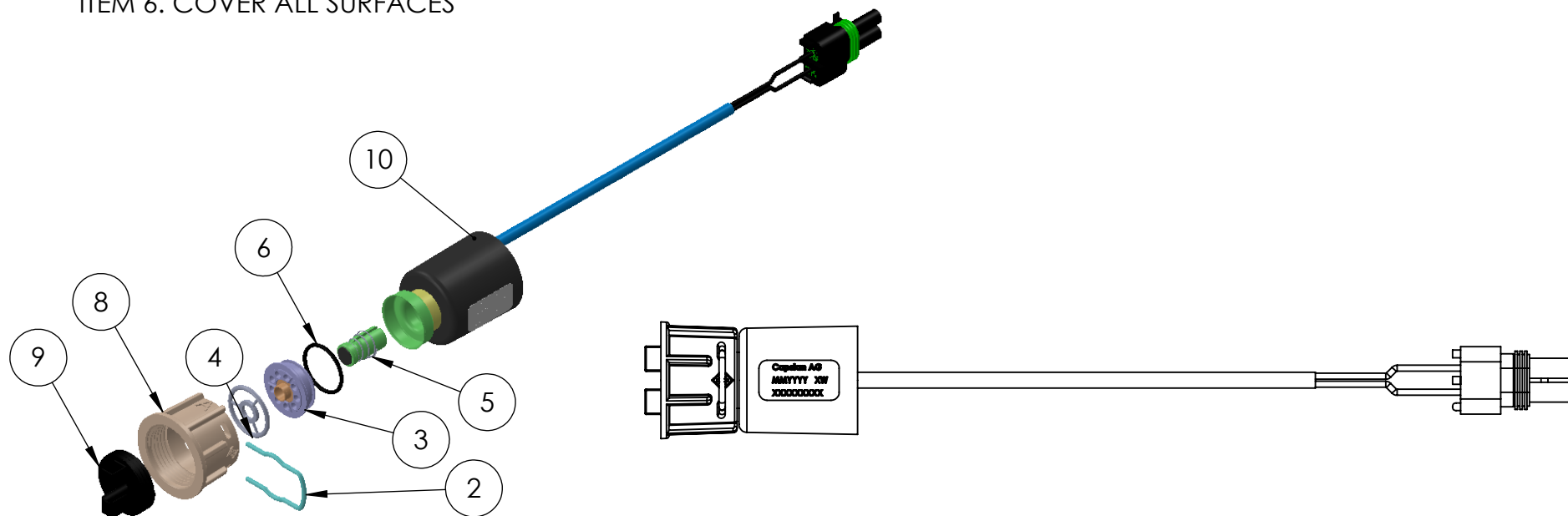


REVISIONS				
ECR	REV.	DESCRIPTION	DATE	APPROVED
40696	A	PROTO RELEASE	1/27/2023	JJK

APPLY ITEM 7 TO ITEM 4 &  
ITEM 6. COVER ALL SURFACES



10	116500-500	Service Bulletin	1
9	116500-278	Shipping Plug, Arag	1
8	116500-271	Flynut, Arag	1
7	116500-226	Silicone Lubricant	1
6	116500-221	O-ring, orifice insert	1
5	716009-120	Plunger Assembly	1
4	116500-225	O-ring, Spoke Common	1
3	116500-245	A24 Orifice Insert	1
2	116500-222	U Clip, Fly-Nut	1
10	116500-301	Coil Assembly, 12W, CAS	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

**PROPRIETARY AND CONFIDENTIAL**  
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NOTES  
See SOP0064 for assembly instructions

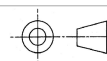
MATERIAL

FINISH

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
ANGULAR: BEND  $\pm 1$  DEG  
TWO PLACE DECIMAL  $\pm 0.01$   
THREE PLACE DECIMAL  $\pm 0.005$

	BY	DATE
DRAWN	JJK	1/27/2023
APPROVED		
NEXT ASM		



THIRD ANGLE PROJECTION



4225 SW Kirklawn Ave Topeka, KS 66609  
PH: (785) 232-4477

TITLE:  
A24 Valve Assembly, U Clip, CAS

SIZE DWG. NO.

**A** 116500-356

REV  
**A**

SCALE: 1:4

SHEET 1 OF 1