

PinPoint™ III

ENVELOP

Spray Application

Operator Manual



Thank you for your business!

At CapstanAG, our goal is to redefine the way people do their chemical application. Our PWM control systems have been setting the bar for maximum productivity for more than 20 years. Our focus on performance, support, and education have dramatically changed the landscape of agricultural chemical application.

CapstanAG specializes in creating proprietary systems for the agricultural industry, primarily focusing on chemical and fertilizer applications. Our inventive process involves research, engineering, design, and lab and field testing.

Service Contact Information

If a problem occurs with your system that cannot be corrected with the information in this manual, please contact your dealer for service and technical assistance. If further assistance is needed, contact CapstanAG.

System Purchased: _____

Dealer: _____

Contact: _____

Phone: _____

Address: _____

City,State/Province, Zip: _____

Factory Service/Repairs

CapstanAG

4225 S.W. Kirklawn Ave. | Topeka, KS 66609

Hours: 8:00 a.m. to 4:00 p.m. CST

Toll-free number: (855) 628-7722 | Fax: (785) 232-7799

CapstanAG.com | CapstanAG.ca

prodsupport@capstanag.com

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Chapter 1: Safety

Signal Words



DANGER: Indicates an imminent hazard which, if not avoided, will result in death or serious injury. This signal word is limited to the most extreme situations, typically for aircraft components that, for functional purposes, cannot be guarded.



Warning: Indicates a potential hazard which, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.



CAUTION: Indicates a potential hazard which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

Important: This is used to draw attention to specific information that is necessary for the operation, setup, or service of the system.

Note: This is used for additional information that can help understand or operate the system.

Safety Signs



Figure 1:

The HCS aligned its provisions with the United Nations' Globally Harmonized System (GHS) Classification and Labeling of Chemicals in 2012. This is a GHS safety label example for a chemical hazard.

These labels and safety messages warn all personnel about hazardous chemicals or potentially unsafe chemical conditions that may exist while working around agricultural application equipment.

CapstanAG add-on application systems for OEM and retrofit agricultural application equipment (booms and toolbars) may contain HCS pictographs and GHS safety labels and safety signal word messages.

Pressurized Fluid Lines

Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials. Pressurized lines can accidentally burst when too much heat is present.

Personal Protective Equipment

Wear close-fitting clothing and the correct personal protective equipment (PPE) for the job. See the specific chemical manufacturer documentation or other information for correct PPE.

Battery Safety

Use the procedure in the appropriate agricultural equipment manual for connecting, disconnecting, and jump-starting the machine's battery.

Keep sparks and flames away from the battery. Battery gas can explode and cause serious injury. Do not smoke in the battery charging area.

Remove jewelry, which might make electrical contact and create sparks.

Chemical Safety

Chemicals used in agricultural applications can be harmful to your health and/or the environment if not used correctly. Always follow all label directions for effective, safe, and legal use of agricultural chemicals.

Emergency Safety

Fire extinguishing systems must meet the applicable OSHA requirements, and all users of portable/ fixed fire suppression equipment must know the types, limitations, and proper uses of this equipment; including hazards involved with incipient stage firefighting.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.

Know the location of fire extinguishers and first aid kits and how to use them.

Examine the fire extinguisher and service the fire extinguisher regularly.

Follow the recommendations on the instructions plate.

Very small fires can be put out (extinguished) with a fire extinguisher. Use an appropriate method to extinguish a fire (water for paper fires, and chemical extinguishers for electrical or chemical fires).

Chapter 2: Warranty

Limited Warranty

What does the Limited Warranty cover?

The ultimate purchaser/user (“you”), by acceptance of seller Capstan Ag Systems, Inc.’s (“our,” “we,” or “us”) product, assume all risk and liability of the consequences of any use or misuse by you, your employees, or others.

All replacement components furnished under this warranty, but shipped before the failed component is returned for evaluation, will be invoiced in the usual manner, and warranty adjustments will be made after the component claimed to be defective has been returned to and inspected and deemed defective by us at our factory.

Upon determining that a component has failed under warranty, the repaired component or replacement component, furnished under this warranty will be shipped at our expense to your location. We will credit you an amount equal to the incoming freight you paid. We shall not be responsible for installation costs. (You shall be responsible for all customs and brokerage fees for all international transactions.)

If the component does not prove to be defective, you shall be liable for all freight, inspection, and handling costs. In no event will any claim for labor or incidental or consequential damages be allowed for removing or replacing a defective product. Warranty will be denied on any component which has been subject to misuse, abuse, accidents, or alterations, or to improper or negligent use, maintenance, storage, transportation, and handling.

Our liability under this warranty, or for any loss or damage to the components whether the claim is based on contract or negligence, shall not, in any case, exceed the purchase price of the components and upon the expiration of the warranty period, all such liability shall terminate. The foregoing shall constitute your exclusive remedy and our exclusive liability.

The terms of this warranty do not in any way extend to any product which was not manufactured by us or one of our affiliates.

While necessary maintenance or repairs on your CapstanAG product can be performed by any company, we recommend that you use only authorized CapstanAG dealers. Improper or incorrectly performed maintenance or repair voids this warranty.

The foregoing warranty is exclusive and is in lieu of all other warranties expressed or implied. We shall not be liable for any incidental or consequential damages resulting from any breach of warranty.

Your exclusive remedy for breach of warranty shall be repair or replacement of defective component(s): Provided, if the component(s) are incapable of being repaired or replaced, your exclusive remedy shall be credit issued, but such credit shall not exceed the purchase price of the components.

On any claim of any kind, including negligence, our liability for any loss or damage arising out of, or from the design, manufacture, sale, delivery, resale, installation, technical direction of installation, inspection, repair, operation of use of any products shall in no case exceed the purchase price allocable to the components.

In no event, whether as a result of breach of contract or warranty or alleged negligence, shall we be liable for incidental or consequential damages, including, but not limited to: personal injury, loss of profits or revenue, loss of use of equipment or any associated equipment, cost of capital, cost of substitute equipment, facilities or services, downtime costs, environmental damage, crop losses, or claims of customers of you for such damages.

What is the period of coverage?

We warrant to you that our products are free from defects in material and workmanship in normal use and service for a period of one year from the date of purchase.

How do you get service?

Our obligation under this warranty shall be limited to the repairing or replacing at our option, the component which our inspection discloses to be defective, free of charge, return freight paid by us, provided you: (i) Notify us of defect within thirty (30) days of failure; (ii) Return the defective component to us, freight prepaid; (iii) Complete the Owner Registration Form and returned it to us; and (iv) Establish that the product has been properly installed, maintained and operated in accordance with our instructions or instructions contained in our operations or maintenance manuals and within the limits of normal usage.

Any claim for breach of our warranty must be in writing addressed to us and must set forth the alleged defect in sufficient detail to permit its easy identification by us. All breach of warranty claims must be made within thirty (30) days after the expiration of the warranty period, which is applicable to the defective product. Any breach of warranty claim not timely made will not be honored by us and will be of no force and effect. Any component that needs to be repaired or evaluated for warranty has to be authorized before return. Contact the factory (785-232-4477) to get a Return Materials Authorization (RMA #). This helps to track the part coming into the factory for repair or replacement.

Before returning any component to the factory, clean the component as well as possible to remove any dirt or chemical residue. Components received at the factory that are not clean will be returned and the warranty denied.

After receiving your RMA #, package the part, making sure to include the RMA #, customer's name, your address and phone number, and description of problems or failure. If the component(s) are not returned to the shipping address below within the thirty (30) day period, no credit will be issued for the part(s). Ship to:

Capstan Ag Systems, Inc.

Attn: Warranty/Repair

4225 SW Kirklawn Ave.

Topeka, KS 66609

Phone: (785) 232-4477 | Fax: (785) 232-7799

Hours: 8 am to 4:30 pm CST

Once we receive the package, we have thirty (30) days to process the warranty claim. If the warranty claim is still open after thirty (30) days, the warranty will be accepted, and credit issued.

How does state law relate to this Limited Warranty?

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.¹

¹ Rev. Date 11/02/2021

Chapter 3: Introduction

This Manual

This manual includes operation, maintenance, and installation information for the system you purchased.

Make sure that all personnel have read this manual and that they thoroughly understand the safe and correct operation and maintenance procedures. Failure to do so could result in personal injury or equipment damage.

This manual should be considered a permanent part of your system and should remain with the system at all times and when you sell it.

Right and left sides of the system are determined by facing the direction of forward travel of the machine on which the system is installed.

The information, screenshots, and other illustrations were correct at the time of publication. Changes can occur without notice.

This manual contains important information on how to safely and correctly install, operate, and maintain CapstanAG products. These instructions will help keep personnel safe, reduce downtime, and increase the reliability and life of the equipment, its components, and related systems.

Review the safety information in the manual(s) from the Original Equipment Manufacturer (OEM).

Follow the instructions (in this manual) and in the OEM manual(s) for each step, to make sure that work conditions in and around the OEM equipment are safe.

It is important for all individuals working with chemicals to understand the potential risks, necessary safety precautions, and proper response in the event of accidental contact.

Review the OEM manual(s) for chemical safety information.

Read, understand, and review the procedures in this manual and OEM manual(s). Use the Safety Data Sheets (SDS) and the required Personal Protective Equipment (PPE) for hazardous chemicals.

Please keep this manual and all enclosed documentation in an accessible location known to all operators, installation, and maintenance personnel.

If you do not understand the CapstanAG equipment after reading this manual, please obtain the proper training before working with equipment, to make sure that your own safety, as well as your co-workers' safety, is maintained.

Do not attempt to operate any equipment or system until you completely understand why, when, and how it operates. If you are uncertain after studying this manual, please contact CapstanAG.

System Identification

Write the system name, serial number, and other information down in the Service Contact Information on the inside cover of this manual. Your dealer will use these numbers when you order parts. File a copy of the identification numbers in a secure place off the machine.

If you are not the original owner of this machine, it is in your interest to contact your local CapstanAG dealer to inform them of this unit's serial number. Providing this information will help CapstanAG notify you of any issues or product improvements.

Virtual Terminal Display

This system can be used with most touch-screen virtual terminal (VT) displays. The VT display interacts with the GPS and electronic control devices centralizing the ability to communicate, record, store, and show data.

Note: Each VT display is different, and the system screens may be different from what is shown in this manual.

How to Find the Software Version Information

The system must be installed and connected to the virtual terminal in the cab before you can find the CapstanAG icon on the display.

1. Select the CapstanAG icon on your virtual terminal (VT) display.

Note: Each VT display is different, and the system screens may be different from what is shown in this manual.

2. 

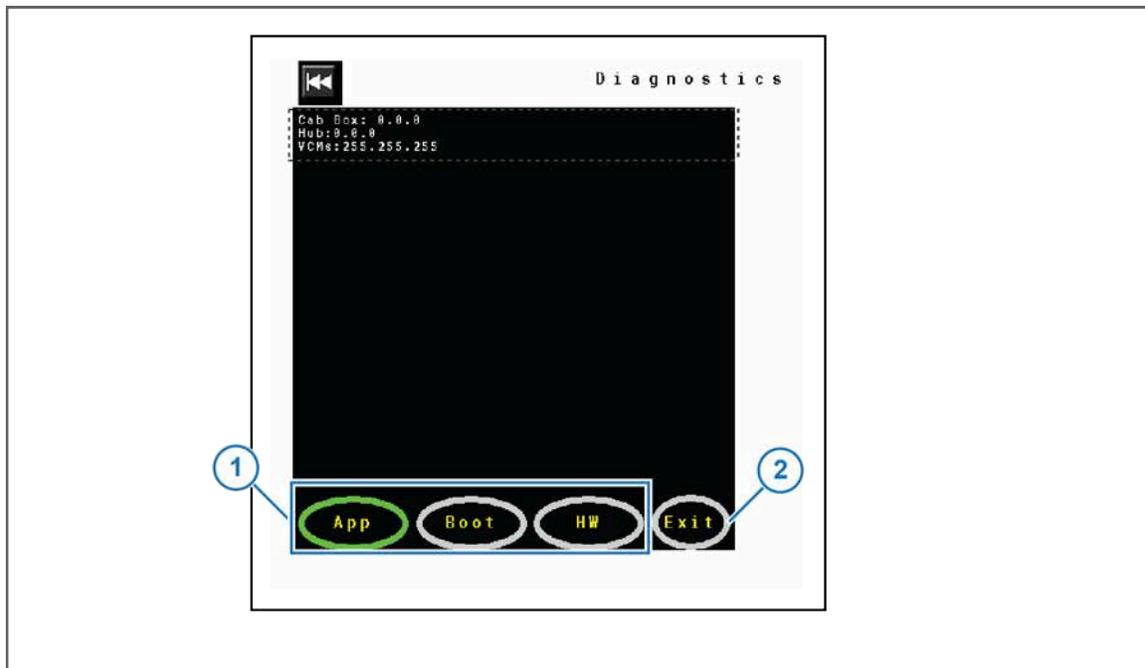


Figure 2:

3. On the screen, select the desired type of software information you want to see from the list (1).
4. Make sure to write down the current information in the **Service Contact Information** on the inside cover of this manual.
5. When you are done, select the **Exit** (2) icon.

Chapter 4: Installation

Prepare for Installation and Setup



CAUTION: Before installation, operation, or service to the system, read and understand the machine’s operator manual and the system operator manual. Chemical residue may be present on/in the OEM equipment. Use the correct personal protective equipment.

Important: Before installation, make sure that all parts are included in the shipping boxes using the list of parts included in the order.

Important: Do not attach the harnesses with cable ties until the dry test of the system is complete.

Do a check of the general system layout at the back of this manual.

The VCMs are tagged and marked for the appropriate boom sections (1 to 16, etc.). Make sure that the VCMs are installed on the appropriate boom sections. Boom section 1 is the leftmost boom when at the back of the machine facing the front of the machine.

Although the installation is usually straightforward, the following are common installation oversights:

- Always follow the spray nozzle manufacturer guidelines.
- When routing nozzle harnesses and other wiring through the boom fold and swing joints, allow for boom joints to operate without damaging harnesses.
- Use the correct tip choices.
- If a boom section has more than one VCM, the VCM with the lowest serial number should be placed on the left.

Tip Selection and Capacities

Orifice Size	Flow US GPM	PSI		Speed Range					
		Gauge	Tip	3 GPA	5 GPA	8 GPA	10 GPA	15 GPA	20 GPA
05	0.336	20	18		5.0 to 20.0	3.1 to 12.5	2.0 to 10.0	1.3 to 6.7	1.0 to 5.0
	0.412	30	27		6.1 to 24.5	3.8 to 15.3	2.4 to 12.2	1.6 to 8.2	1.2 to 6.1
	0.476	40	36		7.1 to 28.3	4.4 to 17.7	2.8 to 14.1	1.9 to 9.4	1.4 to 7.1
	0.532	50	45			4.9 to 19.8	3.2 to 15.8	2.1 to 10.5	1.6 to 7.9
	0.583	60	54			5.4 to 21.6	3.5 to 17.3	2.3 to 11.5	1.7 to 8.7

Figure 3:

When selecting the correct tips:

- Always use 110° spray angle tips and maintain the boom height of at least 24 in (61 cm). If 80° spray angle tips are used, maintain the boom height of at least 36 in (91 cm).
- The tip selection charts, in the operation section of this manual, describes the speed ranges that can be expected when operating with a rate controller at various rates and pressures.
- To use the chart, select the application rate (1).
- Move down the column to the desired speed range (2).
- Select a tip (3) that provides the boom pressure you wish to spray (4).

Nozzle Types and Component Identification

7-Watt—15 Series Coil Assembly Components

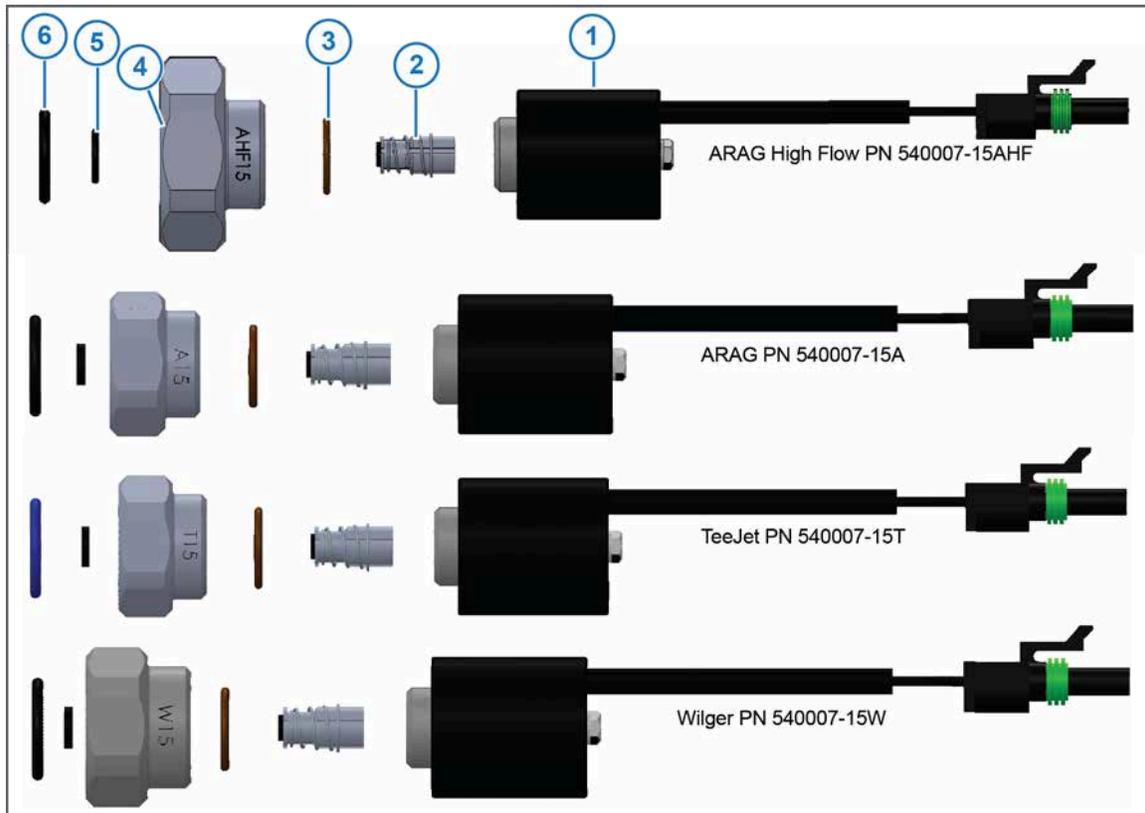


Figure 4:

Item	Description	Arag High Flow Part Number	Arag Part Number	Tee Jet Part Number	Wilger Part Number
1	7-Watt Coil Assembly	116189-111	116189-111	116189-111	116189-111
2	Plunger Assembly	716009-114	716009-114	716009-114	716009-114
3	Inner-valve O-ring	715022-204	715022-204	715022-204	715022-204
4	Flybody	116182-201	116182-001	116186-001	116188-001
		This the flybody component of the valve assembly is no longer available.			
5	Flybody Stem (Tip) O-ring	715022-211	715022-210	715022-210	715022-210
6	Nozzle Body Flybody O-ring	715022-212	715022-205	715022-202	715022-206

12-Watt—24 Series Coil Assembly Components

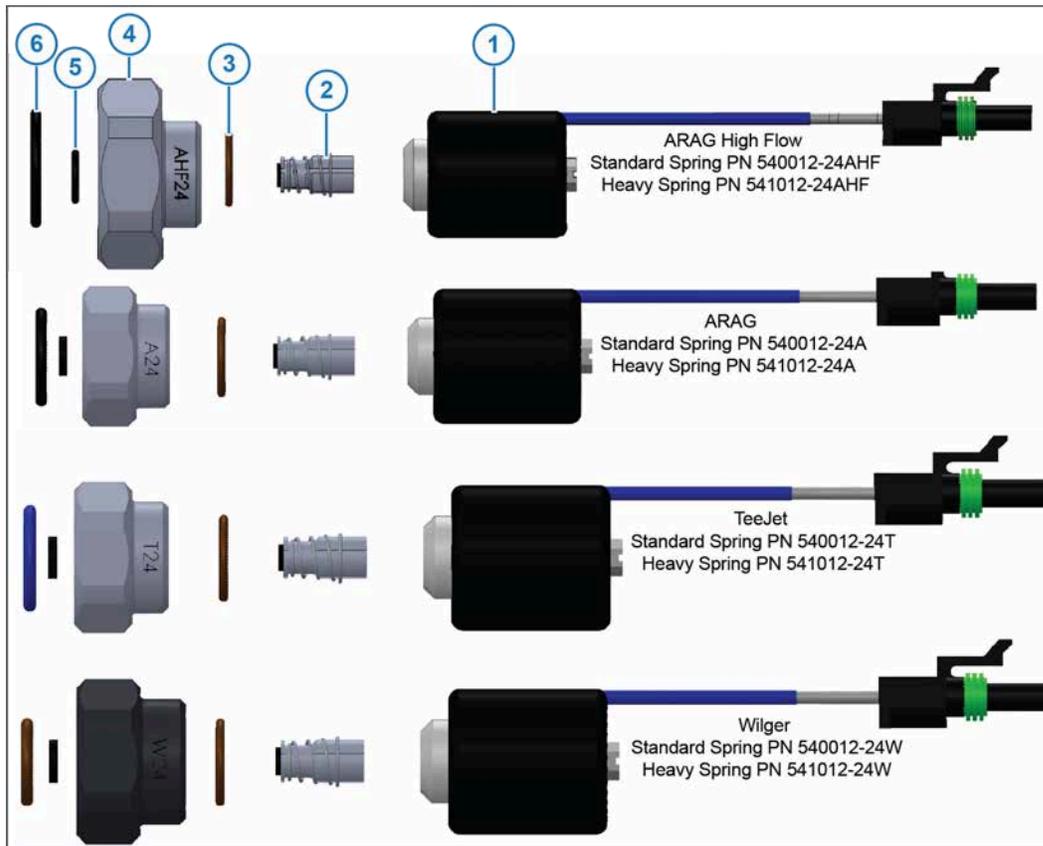


Figure 5:

Item	Description	Arag High Flow Part Number	Arag Part Number	Tee Jet Part Number	Wilger Part Number
1	12-Watt Coil Assembly	625147-011	625147-011	625147-011	625147-011
2	Plunger Assembly—Standard Spring	716009-114	716009-114	716009-114	716009-114
	Plunger Assembly—Heavy Spring	716009-113	716009-113	716009-113	716009-113
3	Inner-valve O-ring	715022-204	715022-204	715022-204	715022-204
4	Flybody	116182-202	116182-002	116186-002	116188-002
		This the flybody component of the valve assembly is no longer available.			
5	Flybody Stem (Tip) O-ring	715022-211	715022-210	715022-210	715022-210
6	Nozzle Body Flybody O-ring	715022-212	715022-205	715022-202	715022-206

Assemble the Nozzle Valves

1. If necessary, remove the drip check valve and diaphragm cap from each nozzle body.

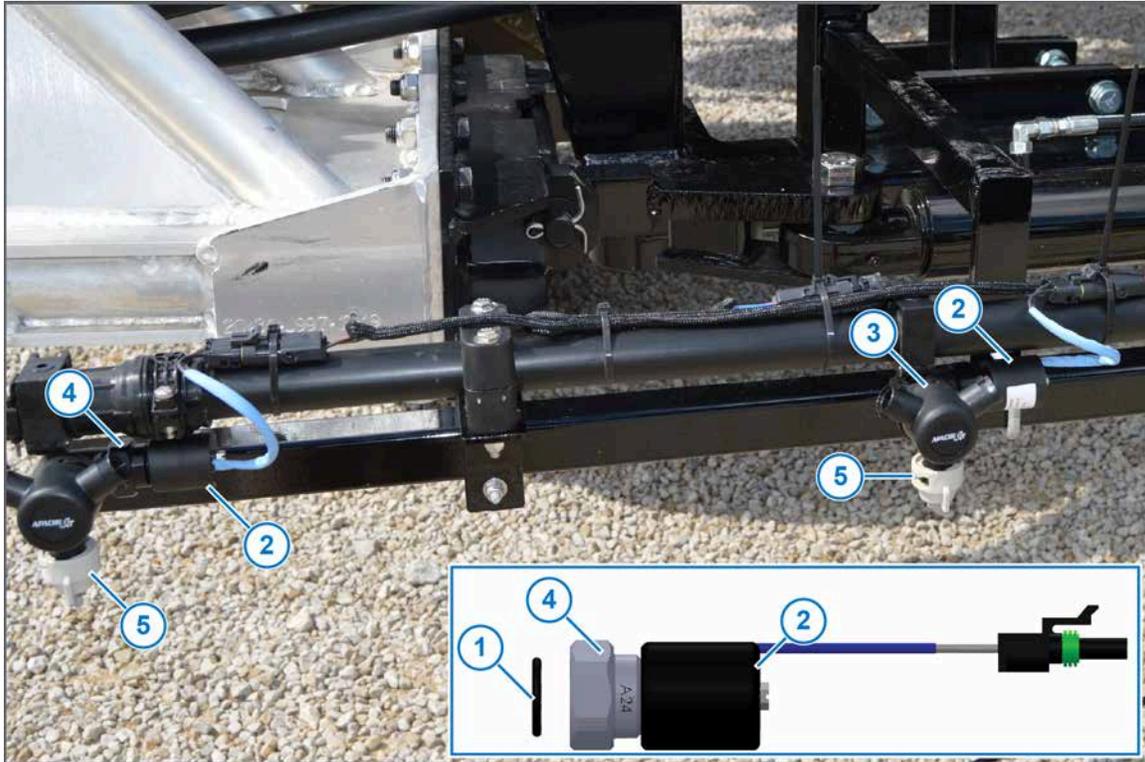


Figure 6:

2. Install the O-ring (1) onto the nozzle valve assembly (2).
3. Install the nozzle valve assembly onto the nozzle body (3).
4. Tighten the fly nut (4) until the coil housing does not spin. The nozzle valves only need to be snug to prevent leakage.
5. Install and tighten the spray tip (5).
6. Repeat steps 1 to 5 for all nozzle valve assemblies.

Move the Spray Tube Mount (Nozzle Valve Interference)

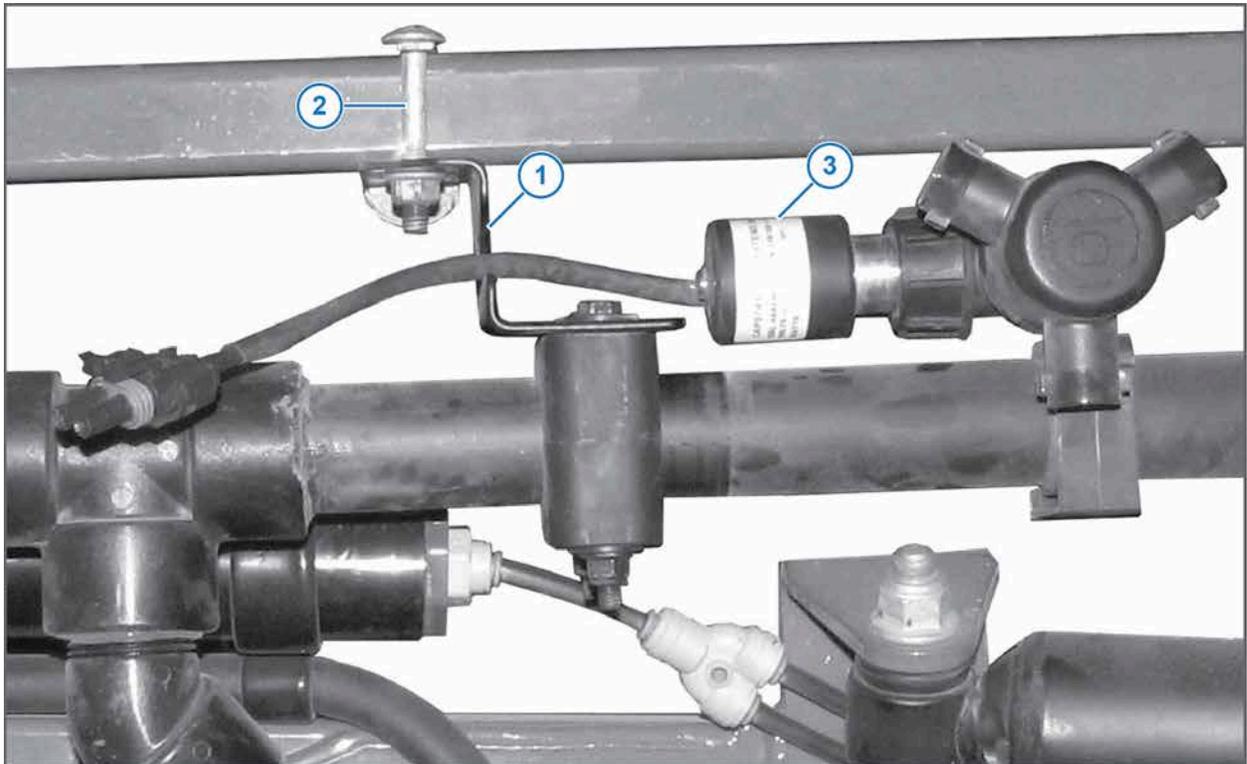


Figure 7:

If a spray tube mount (1) prevents nozzle valve installation:

1. Loosen the spray tube mount bolts (2).
2. Slide the spray tube mount away from the nozzle valve assembly (3) until the nozzle valve assembly can be properly installed.
3. Tighten the spray tube mount bolts.

Install the Hub

1. Locate an accessible location near the center of the boom mast.
2. Install the hub onto the boom mast with the supplied mounting bracket.

Hub Identification

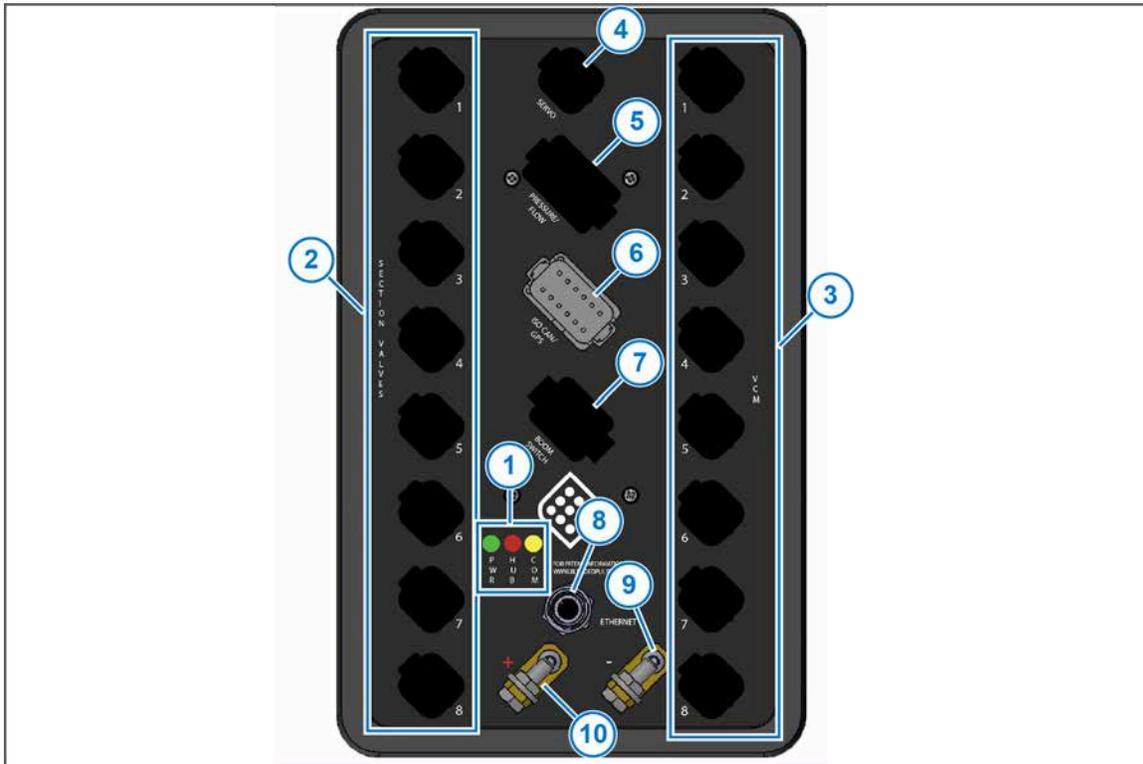


Figure 8:

Item	Name	Description
(1)	LEDs	Green—PWR: Power—On when there is key-switch power to the hub
		Red—HUB: Blinks when the main hub processor is running
		Yellow—COM: Blinks when the hub is communicating over CAN or Ethernet
(2)	SECTION VALVES	The Section Valve ports
(3)	VCM	The VCM ports
(4)	SERVO	The Servo port
(5)	PRESSURE/FLOW	The Pressure/Flow port
(6)	ISO CAN/GPS	The ISO CAN/GPS port
(7)	BOOM SWITCH	The Boom Switch port
(8)	ETHERNET	The Ethernet port is used to connect the hub to the CapMod
(9)	Ground Lug	Connect the ground wire to this lug
(10)	Power Lug	Connect the power wire to this lug

Install the VCMs

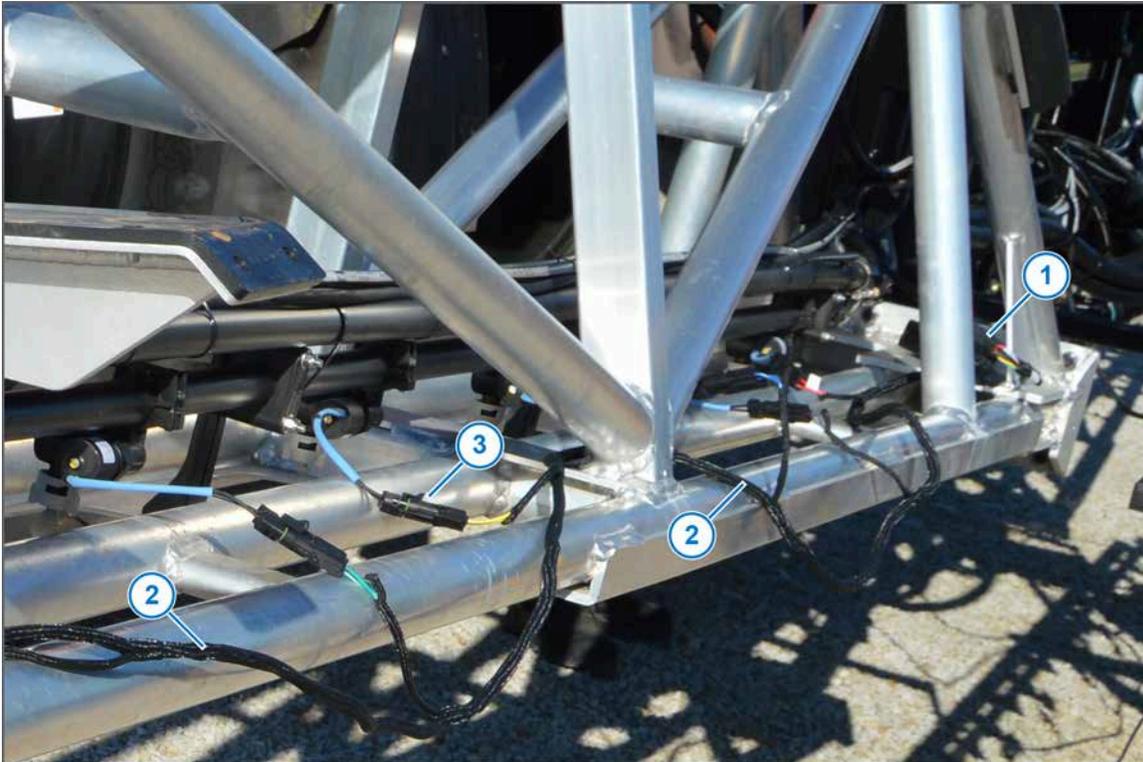


Figure 9:

1. Put each VCM (1) adjacent to the first nozzle on the associated boom section. The VCMs are tagged and marked for the appropriate boom sections.
2. Make sure that each tagged VCM is installed on the correct boom section.
3. Route the harness (2) along the booms.
4. Connect the harness connectors (3) at the VCMs and the nozzle valves.
5. Install dust caps on any unused connectors.

Install the VCM Extension Harnesses

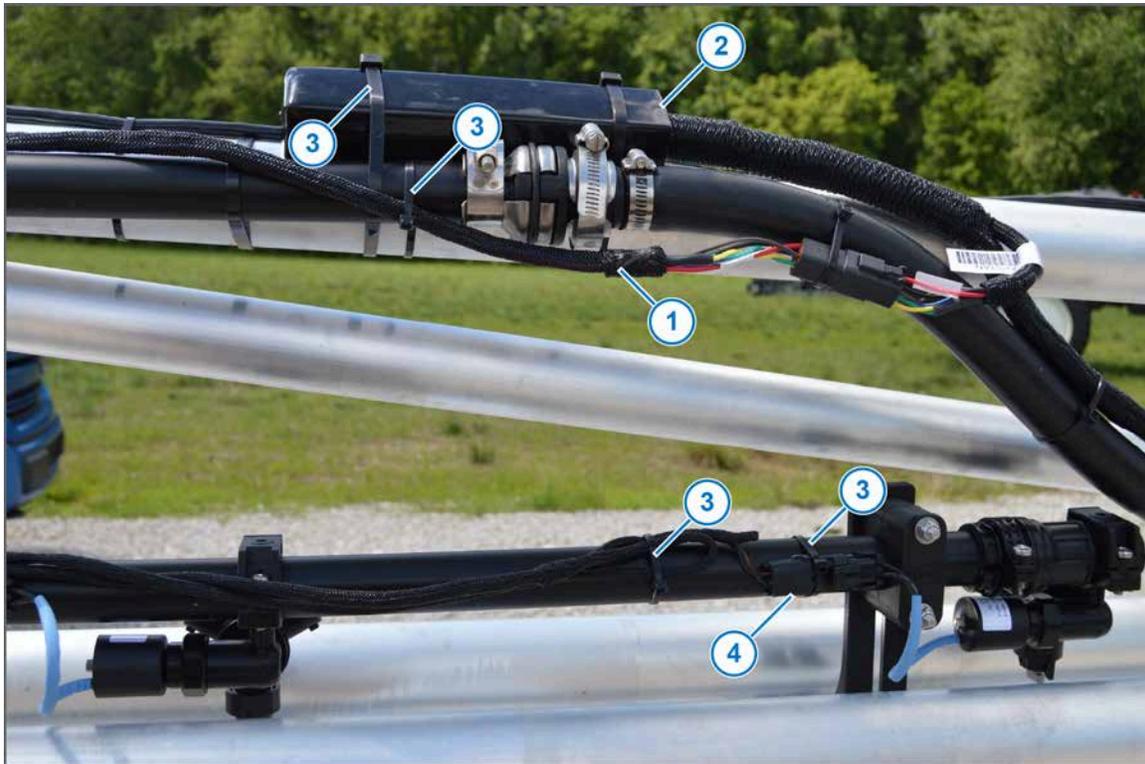


Figure 10:

1. Connect each extension harness (1) to the VCM (2).
2. Route the extension harnesses along the boom to the Gateway hub at the center of the machine.
Make sure that there is enough slack in the extension harnesses to raise and lower the booms and to avoid pinch points at the boom fold and pivot points.
3. Connect each extension harness to the correct connector on the Gateway hub (VCM Section 1, 2, etc.)
4. Use cable ties (3) to attach the VCMs, harnesses, and nozzle connectors (4) to the boom.

Install the Pressure Sensor (Optional)



Figure 11:

1. Remove the existing machine pressure sensor from the boom manifold.
2. Install the tee fitting and other hardware with sealant tape.
3. Install the new pressure sensor with sealant tape.
Important: Do not over-tighten the pressure sensor when installing into plastic tee fittings.
4. Install the existing machine pressure sensor with sealant tape.

Install the Pressure Sensor Adapter Harness

1. Route the pressure sensor adapter harness to the Gateway hub.
2. Route the harness toward the hub.
3. Connect the pressure sensor adapter harness to the harness that connects to the **PRESSURE/ FLOW** port on the hub.

Install the Flowmeter Harness

1. Record flowmeter tag pulses/gal or pulses/Liter information.
The information will be used during the initial system setup.

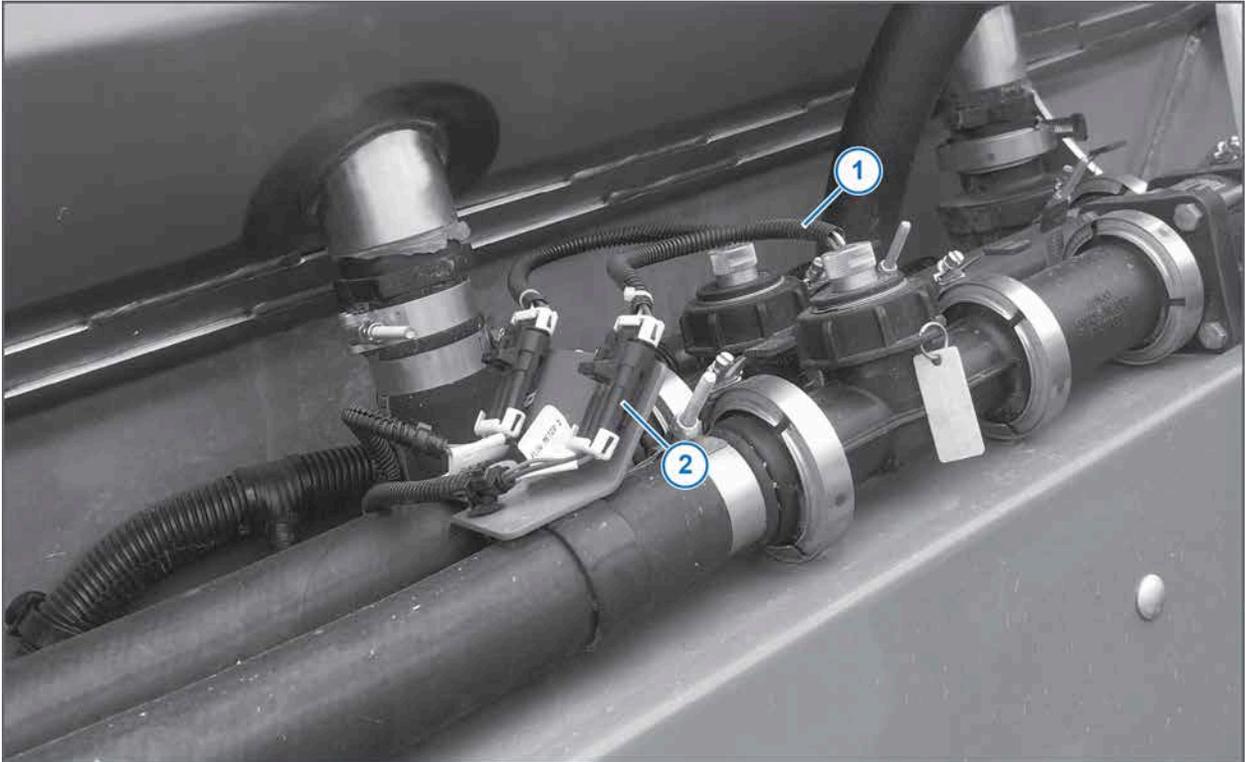


Figure 12:

2. Disconnect the machine flowmeter harness (1).
3. Install the CapstanAG flowmeter harness (2) between the flowmeter and the existing harness.
4. Route the CapstanAG flowmeter harness toward the hub.
5. Connect the harness connector to the harness that goes to the **PRESSURE/FLOW** port on the hub.

Important: Make sure that there is enough slack in the harness to raise and lower the boom mast.

Install the Power Disconnect Breaker Kit (Optional)

A power disconnect breaker kit is available for applications when unhooking the battery power cable is not desired.

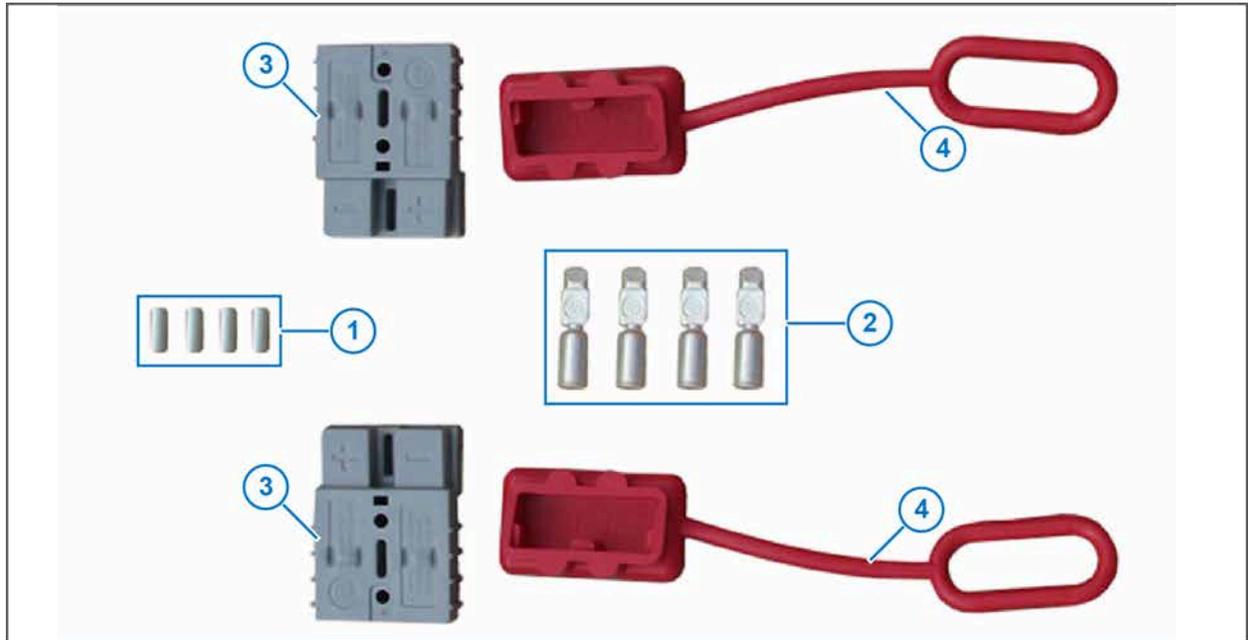


Figure 13:

1. Disconnect the battery cables.
2. Cut and strip the cables at the desired disconnect location.
3. Crimp the spacer bushings (1) and terminals (2) onto each cable.
4. Install the terminals into the housing (3).



CAUTION: Make sure that the positive (+) red cable and the negative (-) black cable are in the correct location.

5. Install the covers (4).

Install the Battery Harness

1. Route the battery harness connectors to the Gateway hub.
2. Connect the positive (+) red cable to the red power terminal on the Gateway hub.
3. Connect the negative (-) black cable to the black terminal on the Gateway hub.
4. Tighten the nuts on the power cables.
5. Install the rubber caps onto the terminals.
6. Route the battery harness from the Gateway hub over the boom mast and under the sprayer to the batteries.

Important: Make sure that there is enough slack in the harness to raise and lower the boom mast.

Install the Circuit Breaker

1. Disconnect the battery power cables.
2. Cut a length of wire from the battery harness positive (+) red cable.
The length of the wire must reach from the circuit breaker to the battery positive (+) terminal.
3. Strip the insulation from each cut end of the wire.
4. Crimp the provided ring terminals to the end of each cable.

Important: If the machine is so equipped, the CapstanAG™ system must be wired to the main power disconnect.

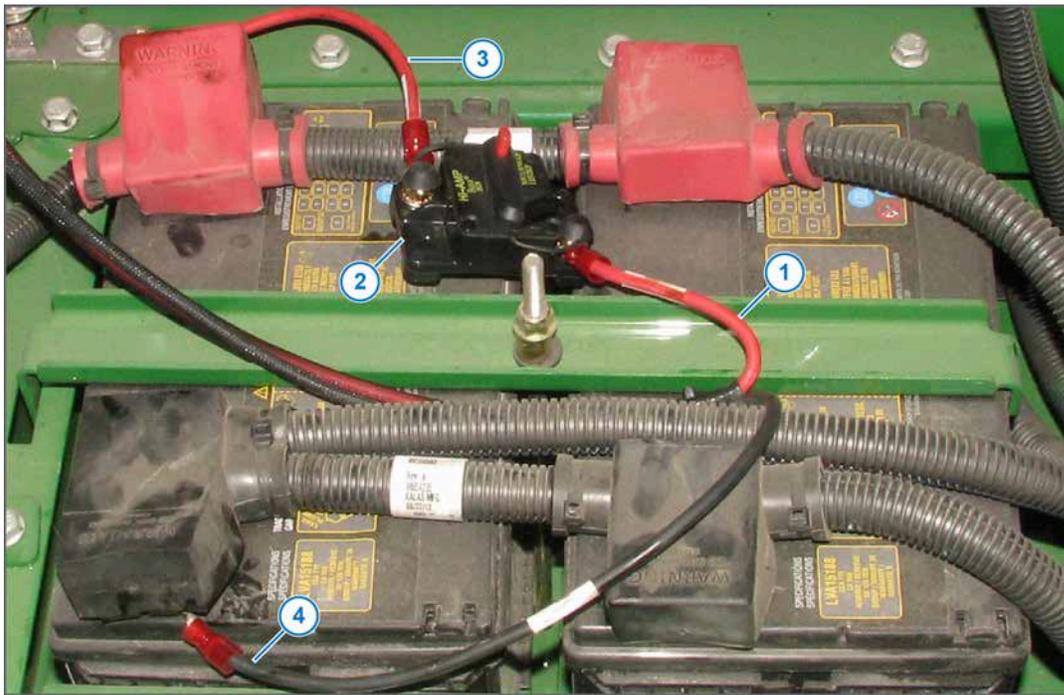


Figure 14:

5. Connect the battery harness positive (+) red cable (1) to the circuit breaker (2).
From the battery positive (+) terminal, connect the positive (+) red cable (3) to the circuit breaker.
6. Connect the battery harness negative (-) black cable (4) to the battery ground terminal.

Chapter 5: Initial System Setup

The first time your system is setup, these processes must be completed:

1. Initial Setup of the Boom Settings
2. VCM Setup Procedure
3. Initial Setup of the System Settings
4. Initial VT System Setup Procedure
5. System Dry Tests
6. System Wet Tests

Factory Reset Procedure

Important: Always save your profile settings and/or record all settings and location setup information before doing a factory reset.



Initial Setup of the Configuration Settings

1. A screenshot of a menu path for configuration settings. It starts with a blue wrench icon, followed by a right-pointing chevron, then a grey box containing the text 'Initial Setup', another chevron, and a grey box containing 'Configuration'.
2. Go through each menu item to make sure that each setting is correct for your machine and operating conditions.
For machine specific settings, go to [PinPoint™ III Envelop website](http://www.capstanag.com/pinpoint-iii-envelop) at www.capstanag.com/pinpoint-iii-envelop.
For setting definitions, go to [Initial Setup Settings Descriptions](#).

VCM (Geometry) Setup Procedure

1.  > **Initial Setup** > **VCM Setup**

The hub detects which **VCM** port each VCM connector is installed into.

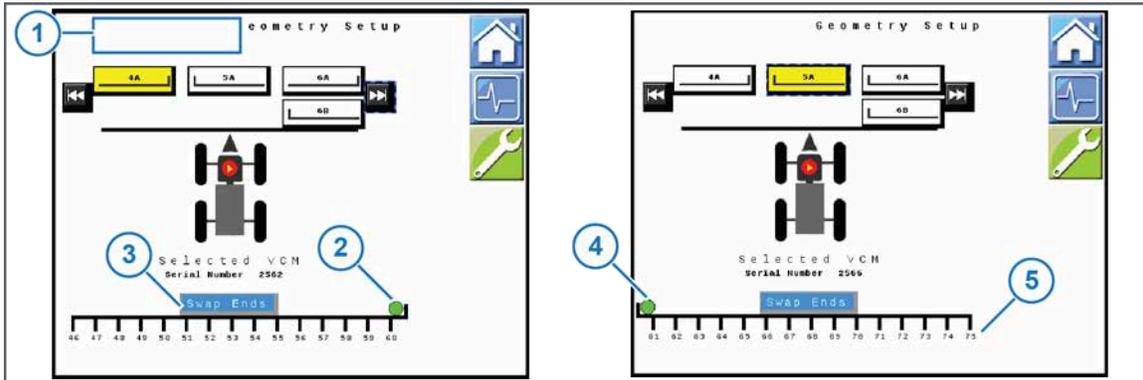


Figure 15:

2. If there are two VCMs on one section, you can change their positions. A **Swap VCMs** icon will show at the top of the screen (1).
If you install these VCMs in serial number order, they will automatically populate correctly.
3. If the orientation on a VCM (2) is incorrect, select **Swap Ends** (3) to change which end the VCM (4) is on.
4. Select  to go to the end of the booms.
5. Make sure that the number of nozzles (5) is correct for your machine.

Initial Setup of System Settings

Change the Boom and Nozzle Settings

-  > Boom/Nozzle > Nozzle Bounds
- Change any of the values as needed.
 For machine specific settings, go to [PinPoint™ III Envelop website](http://www.capstanag.com/pinpoint-iii-envelop) at www.capstanag.com/pinpoint-iii-envelop.
 For setting definitions, go to [Boom/Nozzle Settings Menu Descriptions](#).
-  > Boom/Nozzle > Nozzle Setup

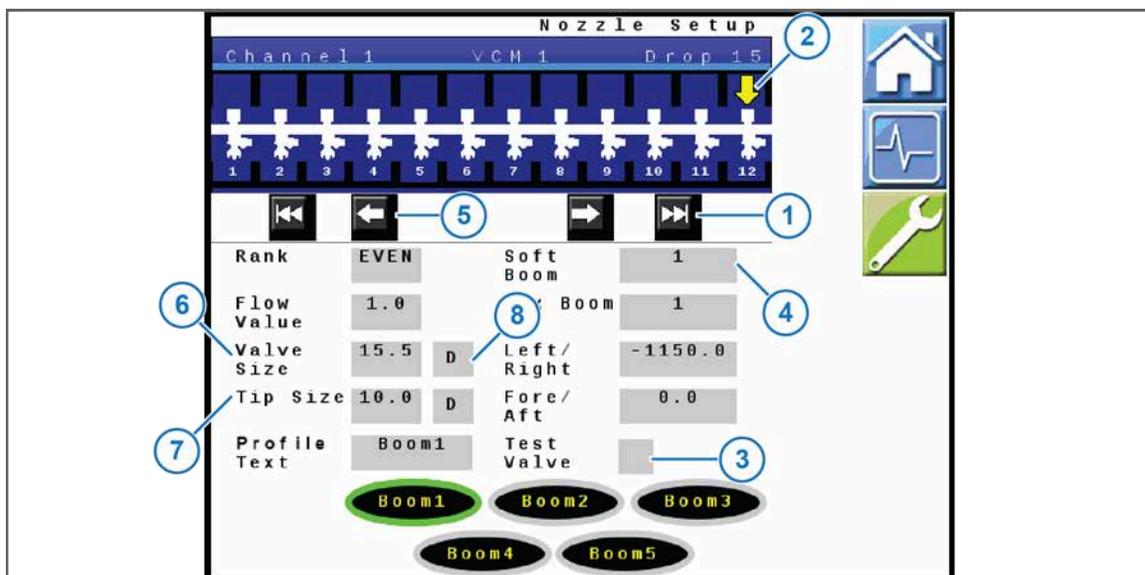


Figure 16:

- On the **Nozzle Setup** screen, select the  (1) to go to the right most nozzle.
- Make sure that the yellow arrow (2) is highlighting the correct nozzle.
- To make sure that the correct valve is highlighted, select the box next to (3) Test Valve. With an X in the box, the valve will pulse. Remove the X to stop the valve.
- Select the box (4) next to **Soft Boom** to change the boom layout as desired.
- Select the  (5) to go the previous channel.
- If necessary, change the valve size (6) or tip size (7).
 - Select the box next to the text and enter the desired value.
 - If the value will be the same for all valves or tips, select **D** (8) to change all nozzles.
- From this screen, you can also change the profile names.
 For more information, see [Change a Profile Name](#).

Change a Profile Name

1.  > Boom/Nozzle > Nozzle Setup

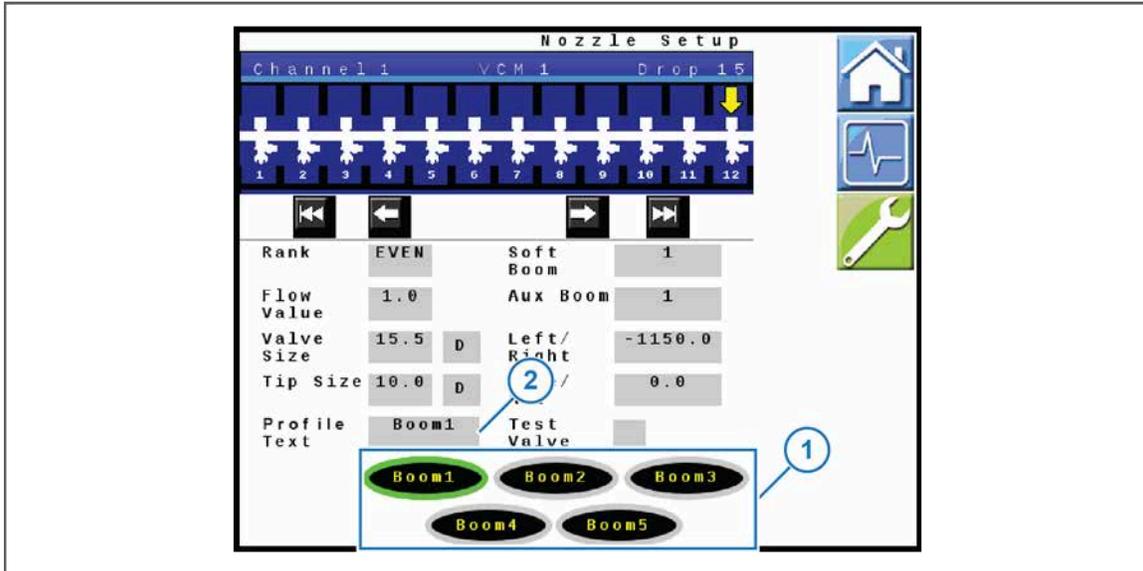


Figure 17:

2. At the bottom of the screen, select the desired Profile name (1).
3. Select the box (2) next to **Profile Text**.
4. Enter the desired profile name.
The profile name is limited to six characters.
5. The updated profile name will show on the name screen.

Change the Pressure Settings

1.  > Pressure
2. Select each menu item go through each screen with additional menu items to make sure that each setting is correct for your machine and operating conditions.
For machine specific settings, go to [PinPoint™ III Envelop website](http://www.capstanag.com/pinpoint-iii-envelop) at www.capstanag.com/pinpoint-iii-envelop.
For setting definitions, go to [Pressure Settings Menu Descriptions](#).

Change the Flow Settings

1.  > **Flow**
2. Select each menu item go through each screen with additional menu items to make sure that each setting is correct for your machine and operating conditions.
 For machine specific settings, go to [PinPoint™ III Envelop website](http://www.capstanag.com/pinpoint-iii-envelop) at www.capstanag.com/pinpoint-iii-envelop.
 For setting definitions, go to [Flow Settings Menu Descriptions](#).

Change the Navigation Settings

1. Outside of the machine, use a tape measure to take and record these measurements:
 - Boom Ahead Rear Axle
 - GPS Ahead of Rear Axle
 - GPS Right of Center
 - GPS Height from Ground

2.  > **Navigation** > **Implement**

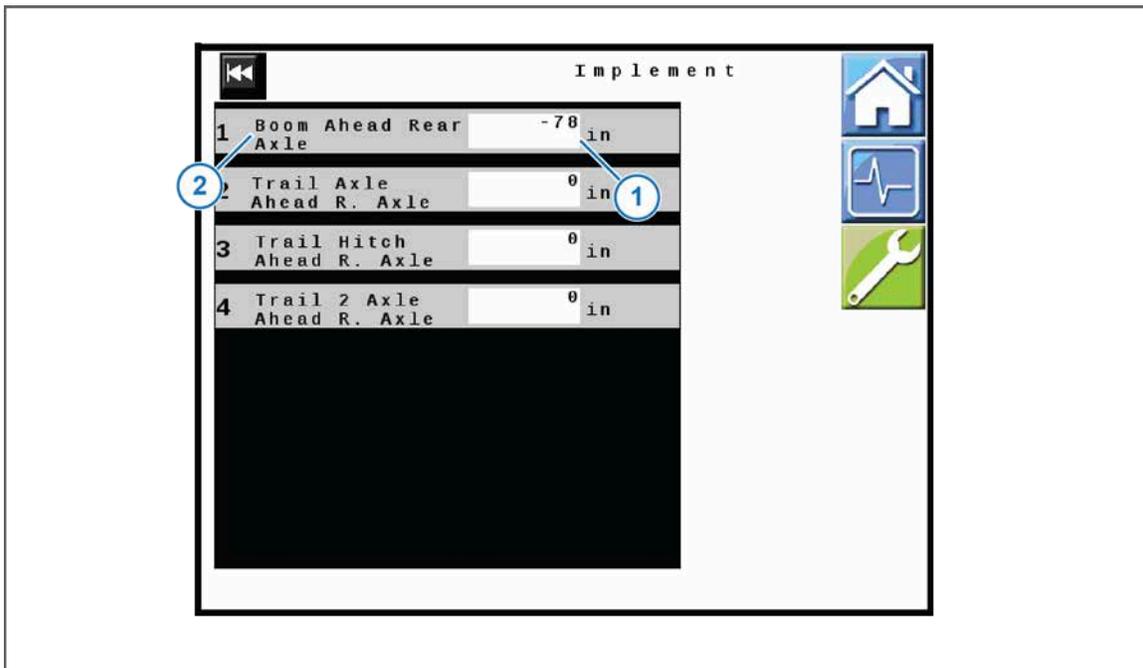


Figure 18:

3. Select the box (1) next to **Boom Ahead Rear Axle** (2).
4. Enter the correct value.
 If the boom is behind the rear axle, the value will be (-) negative.

5.  > **GPS**

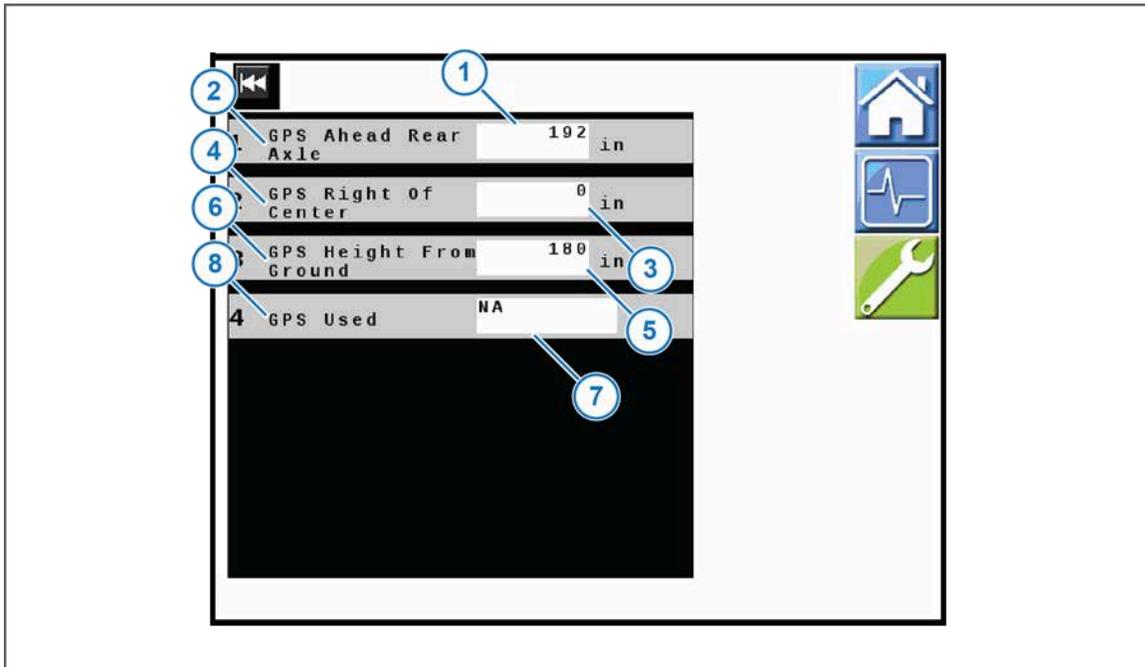


Figure 19:

6. Select the box (1) next to **GPS Ahead Rear Axle** (2).
7. Enter the correct value.
8. Select the box (3) next to **GPS Right of Center** (4).
9. Enter the correct value.
10. Select the box (5) next to **GPS Height From Ground** (6).
11. Enter the correct value.
12. Select the box (7) next to **GPS Used** (8).
13. Select the type of GPS from the list of available options.

Not all of the options may show on your system. Only the types available for your system will show on your list.

If you have serial GPS, select NMEA0183

If you have CAN GPS, available types include—in preference order:

- a. J1939
- b. ISO 11783
- c. NMEA2000

Compass Calibration Procedure

1.

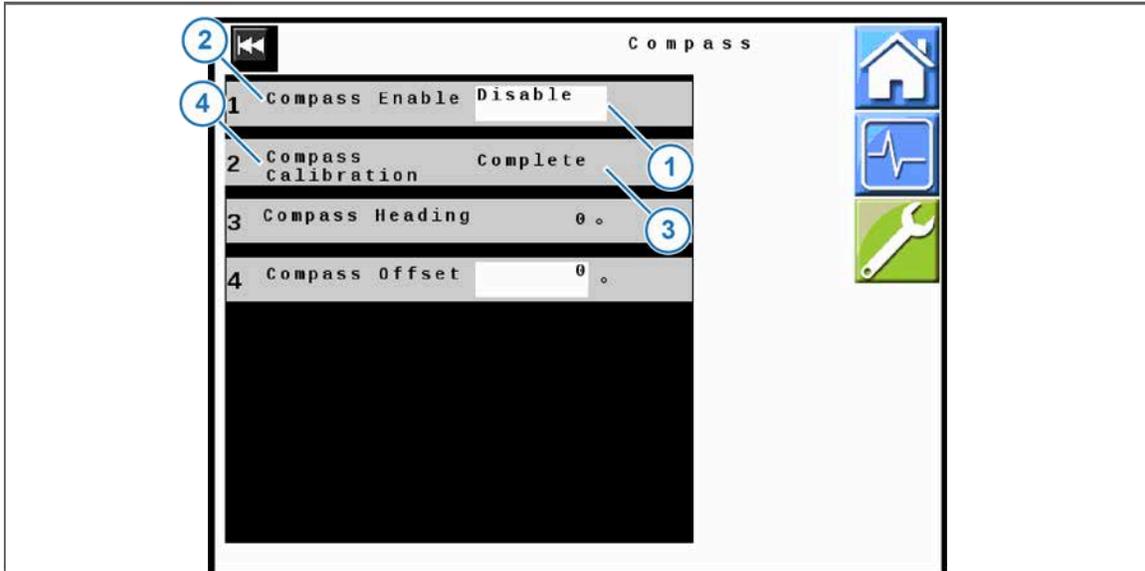


Figure 20:

2. Select the box (1) next to **Compass Enable** (2).
3. Select **Enable**.
4. Select the box (3) next to **Compass Calibration** (4).
5. Follow the prompts on the VT screen to complete the compass calibration.

Initial VT System Setup Procedure

1. See your specific VT manual(s) for system display setup information.
2. Go to www.capstanag.com\pinpoint-iii-envelop for machine specific CapstanAG setup information.

System Dry Tests

Do these procedures to make sure that the soft boom and nozzle valves are operating correctly.

Boom Shutoff Dry Test

1. Make sure that the engine is off and the key is on.
2. Turn on the VT display at the rate controller.

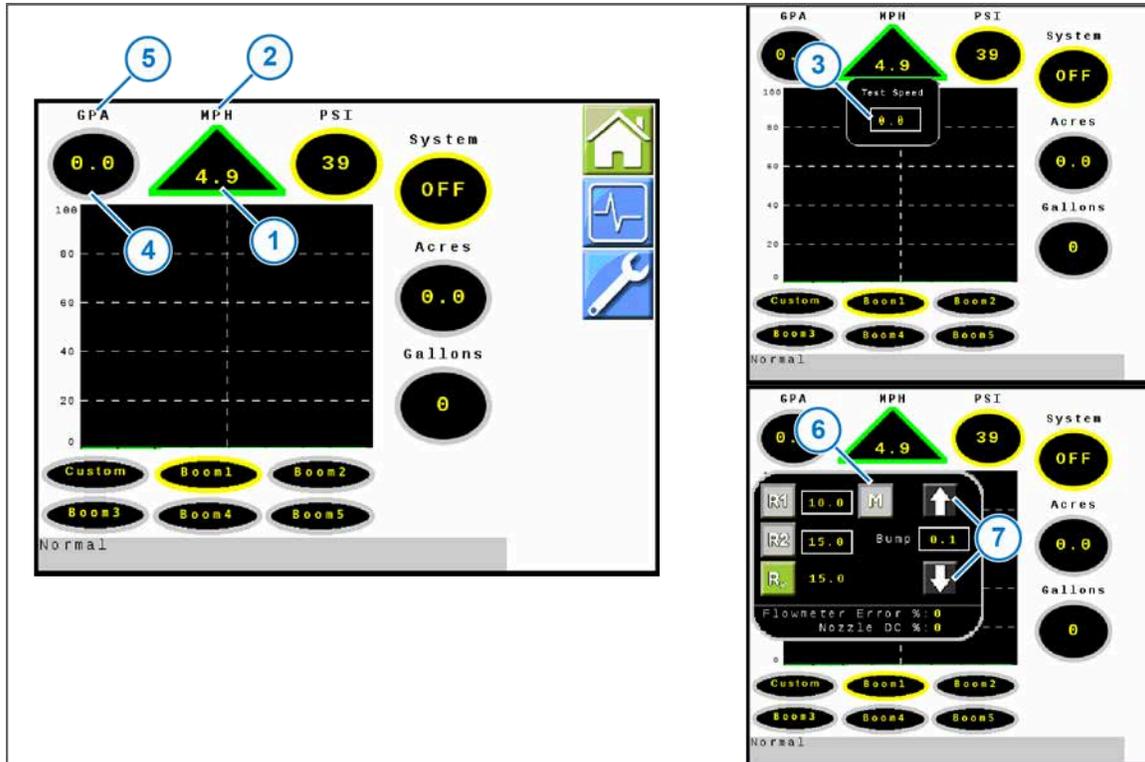


Figure 21:

3. Select the box (1) below speed (2).
4. Set a test speed (3).
5. Select the box (4) below rate (5).
6. Select **M** (6) and then use the arrow icons (7) to change the rate.
7. Turn on all boom switches.
8. Turn on the master switch.
All nozzles valves should start clicking.
9. Turn off all of the boom sections.
10. Turn on boom section 1.
11. Make sure the nozzle valves for the correct boom section are clicking.
12. Turn off boom section 1.
13. Repeat steps 9 to 11 for each boom section.
14. Turn off the master switch.

Key Fob Boom Shutoff Dry Test

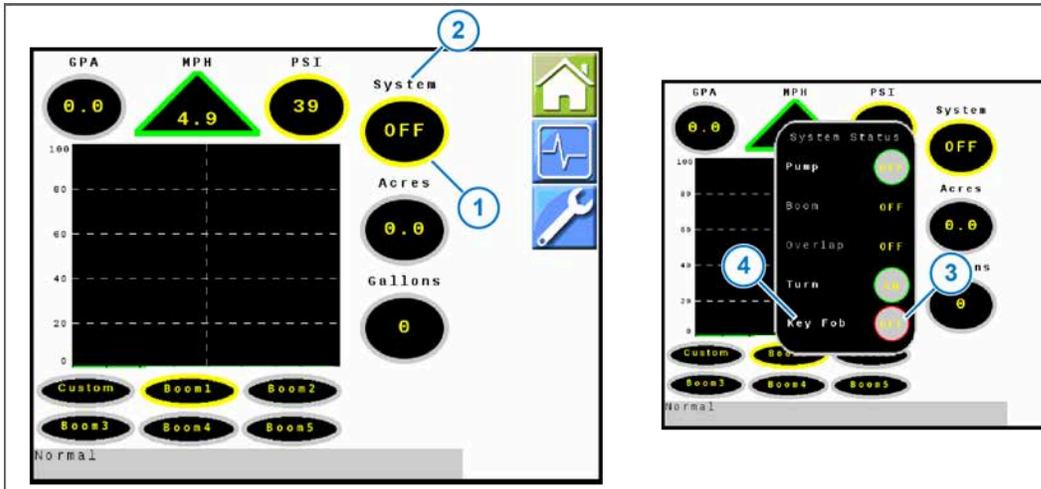


Figure 22:

1. After doing the boom shutoff dry test, select the box (1) below System (2).
2. Select the box (3) next to Key Fob (4) until ON shows.
3. Turn on all of the boom section switches and the master switch.

Note: The CapstanAG Mobile App is available for iOS² and Android and is in both stores. You can use the app as a key fob for this test procedure.



Figure 23:

4. Press the top/bottom buttons (1) on the key fob to turn on/off each boom section. Make sure that each boom section is operating (clicking) in the correct order.
5. Press the right/left buttons (2) on the key fob to turn on/off each individual nozzle valve. Make sure that each nozzle valve is operating (clicking) in the correct order.
6. Press the center button (3) on the key fob to turn off the whole boom.
7. On the VT screen, select the box (3) next to Key Fob (4) until OFF shows.

² iOS is Trademarked by Cisco Systems and Apple licenses iOS.

System Wet Tests

Do these procedures to make sure that the soft boom and nozzle valves are operating correctly.

Boom Shutoff Wet Test

1. Fill the sprayer with approximately 400 gallons of water.
2. Make sure that the VT display and rate controller are off.
3. Start the machine engine and set to idle speed.
4. Turn on the VT display and rate controller.



Figure 24:

5. Select the box (1) below speed (2).
6. Set a test speed (3).
7. Select the box (4) below rate (5).
8. Select **M** (6) and then use the arrow icons (7) to change the rate.
9. Select the box (8) below pressure.
10. Select **M** (9) and then use the arrow icons (10) to change the pressure.
11. Select the box (11) below System.
12. Select the box (12) next to Pump (13) until ON shows.
13. Make sure that the system is controlling the pressure.
14. Turn on all of the boom switches.
All of the nozzle valves on the boom should start to spray.
15. Turn off all of the boom sections.

16. Turn of boom section 1.
The nozzle valves on boom section 1 should start to spray.
17. Repeat steps 16 and 18 for each boom section.
18. Make sure that each boom section operates in the correct order.

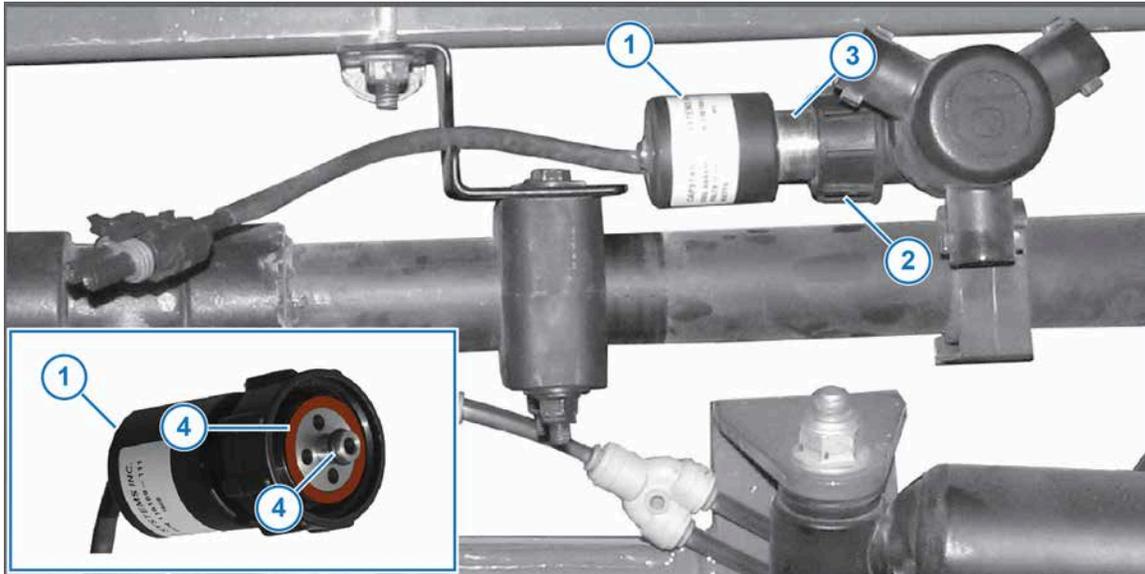


Figure 25:

19. If the coil housing (1) spins, tighten the fly nut (2) until the coil housing does not spin.
20. If the coil housing does not spin, remove the nozzle valve (3).
21. Inspect the O-rings (4). If an O-ring is damaged, replace the O-ring.
If the O-rings appear to be okay, install the existing nozzle valve.

Key Fob Boom Shutoff Wet Test

1. After doing the boom shutoff wet test, select the box (1) below System (2).
2. Select the box (3) next to Key Fob (4) until ON shows.
3. Turn on all of the boom section switches and the master switch.

Note: The CapstanAG Mobile App is available for iOS³ and Android and is in both stores. You can use the app as a key fob for this test procedure.



Figure 26:

4. Press the top/bottom buttons (1) on the key fob to turn on/off each boom section. Make sure that each boom section is spraying in the correct order.
5. Press the right/left buttons (2) on the key fob to turn on/off each individual nozzle valve. Make sure that each nozzle valve is spraying in the correct order.
6. Press the center button (3) on the key fob to turn off the whole boom.
7. On the VT screen, select the box (3) next to Key Fob (4) until OFF shows.

Change the Units of Measure

Note: This setting is set by the virtual terminal. See the VT manual for more information.

³ iOS is Trademarked by Cisco Systems and Apple licenses iOS.

Chapter 6: Operation

Main System Screen

The main system screen is the main user interface for the control of the system.

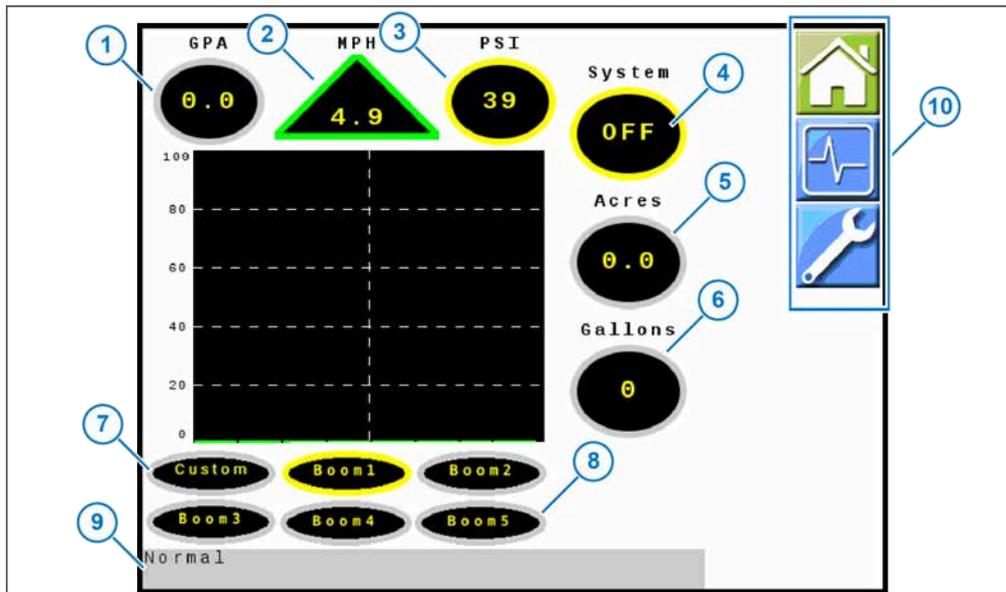


Figure 27:

Callout	Name	Description	Action
(1)	Rate	Actual application rate is shown	Select for additional rate information
(2)	Speed	Actual speed is shown	Select to change to test speed.
(3)	Pressure	Actual pressure is shown	Select for additional pressure information
(4)	System	Current system status is shown	Select to see additional system feature status
(5)	Area	Counter for acres	Select to see additional acre counters
(6)	Volume	Counter for gallons	Select to see additional gallon counters
(7)	Custom		Select the box below to change the tip size for all nozzle valves
(8)	Profiles		Select one of the five customizable profiles
(9)	Message Area		Shows any system fault messages in this area. For more information see Troubleshooting Charts .
(10)	Softkeys		Select to go to other screens. For more information, see the Softkey Descriptions .

Softkey Descriptions

Icon		Description
		Select this softkey icon to open the Settings screen. The background of the icon is green when you are on the Settings screen.
		Select this softkey icon to go to the main Home screen The background of the icon is green when you are on the Home screen.
		Select this softkey icon to go to the Diagnostics screen. The background of the icon is green when you are on the Diagnostics screen.

Operate the System

1. Set up the VT display to operate.
Go to the VT manual for more information.
2. Once the VT display is set up and the CapstanAG system is shown on the display, select the desired profile from the bottom of the screen.
3. Start operation.

Settings Menu Information

Operator Menu Descriptions

Counters Screen	
Line Number	Line Title
	Description
1	Hour Meter
	The hour meter shows the accumulated hours. The hour meter starts when at least one nozzle is on.
2	Controller Area
	The controller area counter counts the area applied per section.
3	Actual Area
	The actual area counter counts the area applied per nozzle. The controller area counter minus the actual area counter is the additional area an operator can apply per tank load from the individual nozzle control.
4	Controller Volume
	The controller volume counter value should match the values from the rate controller. Resetting the controller volume counter also resets the actual volume counter. Make sure to reset the rate controller at the same time. The controller volume counter shows the flow value per section.
5	Actual Volume
	The actual volume value should match the tank volume. The difference between the controller volume counter and actual volume counter is the product saved using overlap control. The actual volume counter shows the flow value per nozzle. The controller volume counter minus the actual volume counter is the total savings in product applied from the individual nozzle control.
6	Volume/Min
	The volume per minute value should match the rate controller flow display.
7	Flowmeter Frequency
	The flowmeter frequency shows the Hz value the flowmeter is operating at.

Diagnostics Screen	
Line Number	Line Title
	Description
1	Revision Information
	The revision information stores all hardware items by CAN address and shows the current version of all hardware and software items on the system.
2	System Voltage
	Voltage at the hub
3	Servo Current
	Current at the servo
4	GPS Information
	GPS Information
5	TC Sections
	Number of sections the task controller is currently using

Language/Units Screen	
Line Number	Line Title
	Description
1	Language
	This shows the current language used by the software. Note: This setting is set by the virtual terminal (VT). See the VT manual for more information. However, if the language is not supported by CapstanAG, English is the default language.
2	Units (Volume)
	The VT will determine Imperial or Metric units of measure. This feature is used to choose between which volume units of measure the CapstanAG software will show values in. Imperial—gal, lbs N (NH3), or lbs NH3. Metric—L, kg N (NH3), or kg NH3.
3	Units (Pressure)
	The VT will determine Imperial or Metric units of measure. This feature is used to choose between which pressure units of measure the CapstanAG software will show values in. Imperial—psi. Metric—kPa or bar.

Boom/Nozzle Settings Menu Descriptions

Nozzle Bounds		
Line Number	Line Title	
	Description	
1	Zero Speed Spray	
	This feature allows the system to apply product when the machine is not moving. Select On to allow the system to spray when the machine is not moving. Select Off to make sure that the system will not spray when the machine is stopped.	
2	PWM Minimum %	
	This is the minimum pulse duty cycle for the nozzle valves. This value must not be lower than the Nozzle Pulse Frequency.	
3	PWM Maximum %	
	This is the limit of the maximum nozzle duty cycle.	
4	Nozzle Pulse Frequency	
	CapstanAG systems run at 10 pulses per second pulse frequency. CapstanAG does not recommend pulse frequencies slower than 10Hz in sprayer applications.	
5	Low Press Shutoff	
	When enabled, this setting causes the solenoid valves to shut off, like diaphragm drip checks at this value. When the low pressure shutoff value is 8 PSI, a message will show when the pressure goes below 8 PSI. At this point, nozzle valves will close. Nozzle valves will open, and the message will clear when the pressure increases to at least 12 PSI.	
6	Valve Type	
	Solenoid valve type that the system uses for flow detection.	
	7W	7-watt Coil
	12W	12-watt Coil
	12WH	15-series valve with 12-watt coil and a heavy spring plunger
7	Valve Diagnostics	If the system is not using nozzles that use the CapstanAG nozzle diagnostics properly, the nozzle diagnostics can be disabled here. CapstanAG uses this feature on demonstration units and development units where lights are substituted for valves or reset to Coil Only . Coil Only disables the plunger movement detection without disabling short or open data.
Nozzle Setup		
This screen is used to change nozzle information and to set the profile icons. For more information, see Do the Nozzle Setup Procedure .		

Pressure Settings Menu Descriptions

Pump Setup		
Line Number	Line Title	
	Description	
1	Servo Type	
	Select the correct servo type for your machine.	
2	Servo Minimum	
	The servo minimum value is the minimum duty cycle that the pump will be driven. It is important that this value corresponds with the minimum duty cycle used by the rate controller.	
3	Servo Maximum	
	The servo maximum value is the maximum duty cycle that the pump will be driven. It is important that this value corresponds with the maximum duty cycle used by the rate controller.	
4	Servo Man Speed	
	The servo manual speed controls how fast the pressure changes in manual mode. If the valve operates too slowly in manual mode, increase this value. If the valve operates too quickly in manual mode, decrease this value.	
5	Pump Seal Shutdown	
	When the sensor falls below the pump seal shutdown value, the pump shuts off to prevent the pump from operating dry and causing pump seal failure.	
6	Pump Pulses/Rev	
	On sprayers that are equipped with a pump speed sensor, use this feature to limit the maximum pump speed to the selected pump pulses per revolution (RPM).	
7	Pump Max. Speed	
	The pump maximum speed is used on sprayers that are equipped with a pump speed sensor. When the pump speed limit is enabled, it will limit the maximum pump speed to the selected RPM.	
8	Rx Method	
	Minimum	The target pressure corresponds to the minimum prescription pressure for the boom.
	Maximum	The target pressure corresponds to the maximum prescription pressure for the boom.
9	Average	This is the default setting. The target pressure corresponds to the average prescription pressure of the boom.
	Max Pressure	If a maximum pressure is set, the system will not exceed this value.

Pump Setup		
Line Number	Line Title	
	Description	
10	Max Flow	
	If a maximum flow is set, the system will not exceed this flow.	
11	Default	
	Change the default start-up operation of the pump. Set to Off , and the pump will always be off when the machine is started and the pump must be started from the VT display. Set to Last , and the pump will be in the same mode as when the machine was turned of. So if the pump was on when the machine was turned off, then when the machine is started again, the pump will be on.	
12	Recirculation	
	If the system has a recirculation system select the desired operation mode and an icon will show on the run screen. Disable this feature if there is not a recirculation system on the machine.	
	Manual	In Manual mode, select the recirculation icon to turn the system on and off.
	Auto	In Auto mode, select the recirculation icon to start the system the first time. After the initial start, the machine will operate the recirculation system when all of the nozzles are off or the machine is not spraying.
13	Recirculation Valve	
	Select the type of recirculation valve the system has.	
14	Cycle Boom Valves	
	Enable this feature if the system has boom section valves and a recirculation system. For all other systems, this feature is set to Disable.	

Sensor Setup	
Line Number	Line Title
	Description
1	Sensor 1 Minimum
	The minimum voltage for sensor 1
2	Sensor 1 Maximum
	The maximum voltage for sensor 1
3	Sensor 1 Minimum
	The minimum pressure for sensor 1

Sensor Setup	
Line Number	Line Title
	Description
4	Sensor 1 Maximum
	The maximum pressure for sensor 1
5	Sensor 1 Offset
	It is common to have 1 to 5 VDC sensors and 0.5 to 5 VDC sensors. The sensor offset is used when the sensor does not match a gauge. Entering an offset value will scale the sensor up or down. The sensor offset allowable range is $\pm 1-9$.
6	Sensor 2 Minimum
	The minimum voltage for sensor 2
7	Sensor 2 Maximum
	The maximum voltage for sensor 2
8	Sensor 2 Minimum
	The minimum pressure for sensor 2
9	Sensor 2 Maximum
	The maximum pressure for sensor 2
10	Sensor 2 Offset
	It is common to have 1 to 5 VDC sensors and 0.5 to 5 VDC sensors. The sensor offset is used when the sensor does not match a gauge. Entering an offset value will scale the sensor up or down. The sensor offset allowable range is $\pm 1-9$.

Control Tuning	
Line Number	Line Title
	Description
1	Gain K
	The system gain or Gain K scales all of the pressure gain values together. Most of the gain adjustments should be made to system gain. The higher the number, the more sensitive the control system.
2	Gain P
	The Gain P or proportional gain causes the control system to respond faster when the errors are greater. The higher the number, the more sensitive the control system. To stabilize an oscillating system, use a lower number. To speed up a sluggish, system use a higher number.
3	Gain I
	The Gain I or integral gain causes the control system to accelerate faster when the errors are greater. The higher the number, the more sensitive the control system. To stabilize an oscillating system, use a lower number. To speed up a sluggish system, use a higher number. Integral gain is generally set at 1/10th of the proportional gain.

Control Tuning	
Line Number	Line Title
	Description
4	<p>Gain D</p> <p>The Gain D or differential gain causes the control system to accumulate errors faster when errors are small. The higher the number, the more sensitive the control system. To stabilize an oscillating system, use a lower number. To speed up a sluggish system, use a higher number. Differential gain is rarely used and is generally set at 1/10th of the integral gain or zero.</p>
5	<p>Deadband</p> <p>The deadband pressure is used to tune out instability by providing a pressure zone that is considered satisfactory, thus requiring no action by the control system. The higher the number, the less sensitive the control system. To stabilize an oscillating system, use a higher number. To speed up a sluggish system, use a lower number. Range 0 to 100.</p>
6	<p>Run/Hold Delay</p> <p>Run/Hold Delay stops control when there is no flow. It will restart control once nozzles are on and the set delay time has elapsed. It is used for SharpShooter™ systems.</p>
7	<p>Rate Sync</p> <p>Rate Sync changes the nozzle duty cycle based on the vehicle speed obtained from the GPS receiver.</p>

Flow Settings Menu Descriptions

Flowmeter Setup		
Line Number	Line Title	
	Description	
1	Meter 1 Type	
	Type of flowmeter used on your machine.	
	Transparent	The flow signal from the flowmeter will be used without any adjustment.
	Correction	At flows above the minimum, the signal from the flowmeter is used, but adjusted with calculations for turn compensation and individual nozzle shutoff. At flows below the minimum, the value is calculated.
	Calculation	All flow is calculated, the flowmeter is not used.
	NH3 Calculation	All flow is calculated, the flowmeter is not used. The calculations are corrected for the properties of NH3.
	NH3 Correction	At flows above the minimum, the signal from the flowmeter is used, but adjusted with calculations for turn compensation and individual nozzle shutoff. At flows below the minimum, the value is calculated. The calculations are corrected for the properties of NH3.
2	Meter 1 Minimum	
	The flowmeter minimum value is the minimum flow at which the flowmeter is accurate.	
3	Meter 1 Calibration	
	The calibration value must match the tag on the flowmeter or a catch test.	
4	Meter 1 Error Limit	
	The flowmeter error limit ranges from Disabled to 50%. Flow % higher than the chosen % will cause a fault message and an alarm.	
5	Specific Gravity 1	
	Specific gravity refers to the density or weight per gallon as compared to water (Water = 8.35 lb./gal.). For water-based products, use 1.00. For liquid fertilizer, use 1.2 for 10 lb/gal product, etc. Specific gravity is used to calculate flow.	

Flowmeter Setup		
Line Number	Line Title	
	Description	
6	Meter 2 Type	
	Type of fill or second flowmeter used on your machine.	
	Transparent	The flow signal from the flowmeter will be used without any adjustment.
	Correction	At flows above the minimum, the signal from the flowmeter is used, but adjusted with calculations for turn compensation and individual nozzle shutoff. At flows below the minimum, the value is calculated.
	Calculation	All flow is calculated, the flowmeter is not used.
	NH3 Calculation	All flow is calculated, the flowmeter is not used. The calculations are corrected for the properties of NH3.
	NH3 Correction	At flows above the minimum, the signal from the flowmeter is used, but adjusted with calculations for turn compensation and individual nozzle shutoff. At flows below the minimum, the value is calculated. The calculations are corrected for the properties of NH3.
	Flow Signal Out	Flow signal out is used to send a signal to an external rate controller.
7	Meter 2 Minimum	
	The flowmeter minimum value is the minimum flow at which the flowmeter is accurate.	
8	Meter 2 Calibration	
	The calibration value must match the tag on the flowmeter or a catch test.	
9	Meter 2 Error Limit	
	The flowmeter error limit ranges from Disabled to 50%. Flow % higher than the chosen % will cause a fault message and an alarm.	
10	Specific Gravity 2	
	Specific gravity refers to the density or weight per gallon as compared to water (Water = 8.35 lb./gal.). For water-based products, use 1.00. For liquid fertilizer, use 1.2 for 10 lb/gal product, etc. Specific gravity is used to calculate flow.	
11	JD Low Flow Mode	
	Only applicable to John Deere R Series sprayers in SharpShooter™ mode. Flow and pressure control are modified due to the low flow control.	

Flowmeter Setup		
Line Number	Line Title	
	Description	
12	Preset Rate Average	
	Absolute	The target rate will be adjusted up or down to adjust for increased or decreased flows at individual nozzles.
	Average	The target rate will remain the same regardless of increased or decreased flows at individual nozzles. Flow added to nozzles will be taken from the rest of the boom.
13	Flowmeter Sense Resistor	
	The default value is Pull Down. The Pull Up value is only used of specific European sprayers.	

Control Tuning		
Line Number	Line Title	
	Description	
1	Gain K	
	The system gain or Gain K scales all of the pressure gain values together. Most of the gain adjustments should be made to system gain. The higher the number, the more sensitive the control system.	
2	Gain P	
	The Gain P or proportional gain causes the control system to respond faster when the errors are greater. The higher the number, the more sensitive the control system. To stabilize an oscillating system, use a lower number. To speed up a sluggish, system use a higher number.	
3	Gain I	
	The Gain I or integral gain causes the control system to accelerate faster when the errors are greater. The higher the number, the more sensitive the control system. To stabilize an oscillating system, use a lower number. To speed up a sluggish system, use a higher number. Integral gain is generally set at 1/10th of the proportional gain.	
4	Gain D	
	The Gain D or differential gain causes the control system to accumulate errors faster when errors are small. The higher the number, the more sensitive the control system. To stabilize an oscillating system, use a lower number. To speed up a sluggish system, use a higher number. Differential gain is rarely used and is generally set at 1/10th of the integral gain or zero.	
5	Deadband	
	The deadband pressure is used to tune out instability by providing a flow zone that is considered satisfactory, thus requiring no action by the control system. The higher the number, the less sensitive the control system. To stabilize an oscillating system, use a higher number. To speed up a sluggish system, use a lower number. Range 0 to 100.	

Control Tuning	
Line Number	Line Title
	Description
6	Nozzle PWM Cycle Time
	The nozzle PWM cycle time value only affects in-line or bypass valve servo types. The nozzle PWM cycle time (4.0 seconds) is the time it takes for the pulsing nozzles to modulate from minimum to maximum duty cycle. To speed up a sluggish system reaction time, enter a lower number. To slow down the reaction time of an oscillating system, enter a higher number.

Maps Settings Menu Descriptions

The Maps Settings Menu is not used at this time.

Navigation Settings Menu Descriptions

Vehicle	
Line Number	Line Title
	Description
1	Machine Steering
	The type of steering of your machine
2	Boom Type
	Type of boom on your machine
3	Hinge Point Ahead of R. Axle
	Measure and record the distance from the hinge point to the rear axle. A positive number indicates that the boom is ahead of the rear axle. A negative number indicates the hinge point is behind the rear axle.
4	Drawbar Pt. Ahead of R. Axle
	Measure and record the distance from the drawbar to the rear axle. A positive number indicates that the boom is ahead of the rear axle. A negative number indicates the drawbar is behind the rear axle.

Implement	
Line Number	Line Title
	Description
1	Boom Ahead Rear Axle
	Measure and record the distance the boom is from the rear axle. A positive number indicates that the boom is ahead of the rear axle. A negative number indicates that the boom is behind the rear axle.
2	Trail Axle Ahead R. Axle
	Measure and record the distance the trail axle is from the rear axle. A positive number indicates that the trail axle is ahead of the rear axle. A negative number indicates that the trail axle is behind the rear axle.
3	Trail Hitch Ahead R. Axle
	Measure and record the distance the trail hitch is from the rear axle. A positive number indicates that the trail hitch is ahead of the rear axle. A negative number indicates that the trail hitch is behind the rear axle.
4	Trail 2 Axle Ahead R. Axle
	Measure and record the distance the trail 2 axle is from the rear axle. A positive number indicates that the trail 2 axle is ahead of the rear axle. A negative number indicates that the trail 2 axle is behind the rear axle.

ISO Look Ahead	
Line Number	Line Title
	Description
1	ON Look Ahead Time
	The time prior to entering a not applied area that a nozzle will turn on.
2	OFF Look Ahead Time
	The time prior to entering an applied area that a nozzle will turn off.

CapMod Overlap	
Line Number	Line Title
	Description
1	Overlap Distance R/L
	The right/left overlap is the extra distance that will be sprayed perpendicular to the boom.
2	Overlap Distance Fwd
	Extra distance that will be sprayed in the forward direction.
3	Overlap Distance Bwd
	Extra distance that will be sprayed in the rearward direction.

CapMod Overlap	
Line Number	Line Title
	Description
4	Boundary Dist. R/L
	The right/left overlap is the extra distance that will be sprayed perpendicular to the boom at boundaries.
5	Boundary Dist. Fwd
	Extra distance that will be sprayed in the forward direction at boundaries.
6	Boundary Dist. Bwd
	Extra distance that will be sprayed in the rearward direction at boundaries.
7	Overlap Rate
	The % rate that will be applied in the extra distance that is overlapped.
8	Look Ahead Time
	This is used to account for system delays. It affects the on/off performance. If extra overlap is desired adjust the overlap distances.

GPS	
Line Number	Line Title
	Description
1	GPS Ahead Read Axle
	Measure and record the distance from the GPS to the rear axle.
2	GPS Right of Center
	Measure and record the distance from the GPS to the center of the machine.
3	GPS Height from Ground
	Measure and record the distance from GPS to the ground.
4	GPS Used
	The type of GPS the machine and system are using.

Compass	
Line Number	Line Title
	Description
1	Compass Enable
	Must have GPS signal to calibrate the compass.
2	Compass Calibration
	Follow the on screen instructions for calibration.

Compass	
Line Number	Line Title
	Description
3	Compass Heading
	The compass heading should approximately line up with the direction that the machine is facing.
4	Compass Offset
	This value is used after calibrating the 3-dimensional compass to correlate the chassis with the hub.

Gyro	
Line Number	Line Title
	Description
1	Gyro
	The gyro is used to aid turn compensation. It can be disabled if it is malfunctioning.
2	Contour
	Turn compensation has a deadband to prevent slight turns from affecting application. Enable contour if you are spraying contours and would like to disable the deadband.

NH3 Settings Menu Descriptions

NH3 Settings Screen	
Line Number	Line Title
	Description
1	Strainer Pressure
	This value is comparing the static inlet pressure to operating inlet pressure and if the pressure drops too much, a message will show.
2	Min Outlet Pressure
	If the outlet pressure is below this value, a message will show.
3	NH3 Cooler
	Select Enable if the system is equipped with an NH3 cooler.

Initial Setup Settings Descriptions

Configuration		
Line Number	Line Title	
	Description	
1	Task Controller Mode	
	Select the rate control mode for your system:	
	External Rate	Rate and sections are controlled by an external rate controller.
	Internal Rate	The PinPoint™ system controls rate, sections are externally controlled.
	ISO	The task controller supplies the target rate and section control up to individual nozzle control. The PinPoint™ system controls the rate.
2	Fluid Control Mode	
	Select the fluid control mode for your system:	
	SharpShooter	If in External Rate mode, the rate controller controls the pump and the PinPoint™ system controls the nozzles to a target pressure. If in Internal Rate or ISO mode, the PinPoint™ system controls the pulsing nozzles and the pump.
	Synchro	If in External Rate mode, the rate controller controls the pulsing nozzles and the PinPoint™ system controls the pump to a target pressure. If in Internal Rate or ISO mode, the PinPoint™ system controls the pulsing nozzles and the pump.
	N-Ject	The pulsing nozzles are used for rate control on fertilizer systems.
	No Pulse Mode	The PinPoint™ valves are used for on/off functions. Rate is controlled by pressure.
	Valves Off	The PinPoint™ valves are off. Other nozzles are used for application. Rate is controlled by pressure.
3	Product Mode	
	Single	One product is applied.
	Boost	One product is applied with two valves at each location.
	Dual	Two products are applied.
4	Master Switch Source	
	None	There is no master switch connected to the CapstanAG system.
	External	The master switch is wired to the hub.
	On-Screen	The master switch is shown on the VT display.

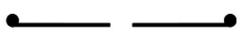
Configuration		
Line Number	Line Title	
	Description	
5	Boom Switch Source	
	None	There is no boom switch connected to the system. Use this setting for CAN boom switches.
	External	The boom switches are wired to the Gateway hub.
6	Aux Input Polarity	
	This setting allows for different polarity switches.	
7	VT Update Rate	
	VT Update rate can be lowered for a virtual terminal (VT) that cannot handle enough data.	
8	Display Smoothing	
	Actual rate and pressure are shown as on target if within 10%.	
9	Nozzle Spacing	
	The default nozzle spacing is provided by the VCMs. This setting overrides any default set elsewhere.	
10	Factory Reset	
	Resets the entire system to factory defaults	
11	Maximum TC Sections	
	This settings limits the maximum number of Task Controller (TC) sections. The actual number of sections is automatically configured by the task controller and the system.	
12	Selected VT	
	If multiple virtual terminals (VT) are present, select the desired VT.	
13	Selected TC	
	If multiple task controllers (TC) are present, select the desired TC.	
14	Aux Boom Configuration	
	Some machines have pre-configured auxiliary booms. If a configuration matches your machine, select it here.	
15	Software Restart	
	Restarts the PinPoint™ system.	
16	Machine Configuration	
	Configurations can be saved and retrieved.	
VCM Setup		
Use this screen to change VCM information. For more information, see VCM (Geometry) Setup Procedure		

Machine Specific Information

Location Setup Information

Machine Type		VCM Orientation		
		Left	Right	
				
Boom Section #1	Left VCM SN:	Nozzle Qty.		
	Right VCM SN:	Nozzle Qty.		
	Move these nozzles to Boom #2:			
Boom Section #2	Left VCM SN:	Nozzle Qty.		
	Right VCM SN:	Nozzle Qty.		
	Move these nozzles to Boom #1:			
	Move these nozzles to Boom #3:			
Boom Section #3	Left VCM SN:	Nozzle Qty.		
	Right VCM SN:	Nozzle Qty.		
	Move these nozzles to Boom #2:			
	Move these nozzles to Boom #4:			
Boom Section #4	Left VCM SN:	Nozzle Qty.		
	Right VCM SN:	Nozzle Qty.		
	Move these nozzles to Boom #3:			
	Move these nozzles to Boom #5:			
Boom Section #5	Left VCM SN:	Nozzle Qty.		
	Right VCM SN:	Nozzle Qty.		
	Move these nozzles to Boom #4:			
	Move these nozzles to Boom #6:			
Boom Section #6	Left VCM SN:	Nozzle Qty.		
	Right VCM SN:	Nozzle Qty.		
	Move these nozzles to Boom #5:			
	Move these nozzles to Boom #7:			
Boom Section #7	Left VCM SN:	Nozzle Qty.		
	Right VCM SN:	Nozzle Qty.		
	Move these nozzles to Boom #6:			
	Move these nozzles to Boom #8:			

Machine Type			VCM Orientation	
			Left	Right
				
Boom Section #8	Left VCM SN:	Nozzle Qty.		
	Right VCM SN:	Nozzle Qty.		
	Move these nozzles to Boom #7:			
	Move these nozzles to Boom #9:			
Boom Section #9	Left VCM SN:	Nozzle Qty.		
	Right VCM SN:	Nozzle Qty.		
	Move these nozzles to Boom #8:			
	Move these nozzles to Boom #10:			
Boom Section #10	Left VCM SN:	Nozzle Qty.		
	Right VCM SN:	Nozzle Qty.		
	Move these nozzles to Boom #9:			
	Move these nozzles to Boom #11:			
Boom Section #11	Left VCM SN:	Nozzle Qty.		
	Right VCM SN:	Nozzle Qty.		
	Move these nozzles to Boom #10:			
	Move these nozzles to Boom #12:			
Boom Section #12	Left VCM SN:	Nozzle Qty.		
	Right VCM SN:	Nozzle Qty.		
	Move these nozzles to Boom #11			
	Move these nozzles to Boom #13			
Boom Section #13	Left VCM SN:	Nozzle Qty.		
	Right VCM SN:	Nozzle Qty.		
	Move these nozzles to Boom #12			
	Move these nozzles to Boom #14			
Boom Section #14	Left VCM SN:	Nozzle Qty.		
	Right VCM SN:	Nozzle Qty.		
	Move these nozzles to Boom #13			
	Move these nozzles to Boom #15			

Machine Type			VCM Orientation	
			Left	Right
				
Boom Section #15	Left VCM SN:	Nozzle Qty.		
	Right VCM SN:	Nozzle Qty.		
	Move these nozzles to Boom #14			
	Move these nozzles to Boom #16			
Boom Section #16	Left VCM SN:	Nozzle Qty.		
	Right VCM SN:	Nozzle Qty.		
	Move these nozzles to Boom #15			

Boom/Nozzle Settings

From the **Boom/Nozzle** Settings screen, access this information:

- Nozzle Bounds
- Nozzle Setup
 - Profile Text (for main screen buttons)

Nozzle Bounds		
Line Number	Line Title	Actual Setting
1	Zero Speed Spray	
2	PWM Minimum %	
3	PWM Maximum %	
4	Nozzle Pulse Frequency	
5	Low Press Shutoff	
6	Valve Type	
7	Valve Diagnostics	

Profile Buttons		
Button Number	Profile Name	Additional Description
1		
2		
3		
4		
5		

Pressure Settings

Pump Setup		
Line Number	Line Title	Actual Setting
1	Servo Type	
2	Servo Minimum	
3	Servo Maximum	
4	Servo Man Speed	
5	Pump Seal Shutdown	
6	Pump Pulses/Rev	
7	Pump Max. Speed	
8	Rx Method	
9	Max Pressure	
10	Max Flow	
11	Default	
12	Recirculation	
13	Recirculation Valve	
14	Cycle Boom Valves	

Sensor Setup		
Line Number	Line Title	Actual Setting
1	Sensor 1 Minimum (voltage)	
2	Sensor 1 Maximum (voltage)	
3	Sensor 1 Minimum (pressure)	
4	Sensor 1 Maximum (pressure)	
5	Sensor 1 Offset	
6	Sensor 2 Minimum (voltage)	
7	Sensor 2 Maximum (voltage)	
8	Sensor 2 Minimum (pressure)	
9	Sensor 2 Maximum (pressure)	
10	Sensor 2 Offset	

Control Tuning		
Line Number	Line Title	Actual Setting
1	Gain K	
2	Gain P	
3	Gain I	
4	Gain D	
5	Deadband	
6	Run/Hold Delay	
7	Rate Sync	

Flowmeter Settings

From the **Flowmeter** Settings screen, access this information:

- Flowmeter Setup
- Control Tuning

Flowmeter Setup		
Line Number	Line Title	Actual Setting
1	Meter 1 Type	
2	Meter 1 Minimum	
3	Meter 1 Calibration	
4	Meter 1 Error Limit	
5	Specific Gravity 1	
6	Meter 2 Type	
7	Meter 2 Minimum	
8	Meter 2 Calibration	
9	Meter 2 Error Limit	
10	Specific Gravity 2	
11	JD Low Flow Mode	
12	Preset Rate Average	

Control Tuning		
Line Number	Line Title	Actual Setting
1	Gain K	
2	Gain P	
3	Gain I	

Control Tuning		
Line Number	Line Title	Actual Setting
4	Gain D	
5	Deadband	
6	Nozzle PWM Cycle Time	

Map Settings

The Maps Settings Menu is not used at this time.

Navigation Settings

Vehicle		
Line Number	Line Title	Actual Setting
1	Machine Steering	
2	Boom Type	
3	Hinge Point Ahead of R. Axle	
4	Drawbar Pt. Ahead of R. Axle	

Implement		
Line Number	Line Title	Actual Setting
1	Boom Ahead Rear Axle	
2	Trail Axle Ahead R. Axle	
3	Trail Hitch Ahead R. Axle	
4	Trail 2 Axle Ahead R. Axle	

ISO Look Ahead		
Line Number	Line Title	Actual Setting
1	ON Look Ahead Time	
2	OFF Look Ahead Time	

Overlap		
Line Number	Line Title	Actual Setting
1	Overlap Distance R/L	
2	Overlap Distance Fwd	
3	Overlap Distance Bwd	
4	Boundary Dist. R/L	

Overlap		
Line Number	Line Title	Actual Setting
5	Boundary Dist. Fwd	
6	Boundary Dist. Bwd	
7	Overlap Rate	
8	Look Ahead Time	

GPS		
Line Number	Line Title	Actual Setting
1	GPS Ahead Read Axle	
2	GPS Right of Center	
3	GPS Height from Ground	
4	GPS Used	

Compass		
Line Number	Line Title	Actual Setting
1	Compass Enable	
2	Compass Calibration	N/A
3	Compass Heading	
4	Compass Offset	

Gyro		
Line Number	Line Title	Actual Setting
1	Gyro	
2	Contour	

NH3 Settings

NH3 Settings Screen		
Line Number	Line Title	Actual Setting
1	Strainer Pressure	
2	Min Outlet Pressure	

Initial Setup Settings

Configuration		
Line Number	Line Title	Actual Setting
1	Task Controller Mode	
2	Fluid Control Mode	
3	Product Mode	
4	Master Switch Source	
5	Boom Switch Source	
6	Aux Input Polarity	
7	VT Update Rate	
8	Display Smoothing	
9	Nozzle Spacing	
10	Factory Reset	N/A
11	Maximum TC Sections	
12	Selected VT	
13	Selected TC	
14	Aux Boom Configuration	
15	Software Restart	N/A
16	Machine Configuration	

Nozzle Speed Ranges

Metric Nozzle Speed Ranges

Nozzle Spacing—38 cm

		Speed Range (KPH) - 38 cm Nozzle Spacing																															
Tip Size	Gauge (kPa)	30 l/ha				50 l/ha				60 l/ha				70 l/ha				80 l/ha				100 l/ha				120 l/ha							
		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max					
		25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%				
0.1 GPM #1	138	4	7	11	14	2	4	6	8	2	4	5	7	2	3	5	6	1	3	4	5	1	2	3	4	1	2	3	4	1	2	3	4
	207	4	9	13	17	3	5	8	10	2	4	6	9	2	4	6	7	2	3	5	6	1	3	4	5	1	2	3	4	1	2	3	4
	276	5	10	15	20	3	6	9	12	2	5	7	10	2	4	6	9	2	4	6	7	1	3	4	6	1	2	4	5	1	2	4	5
	345	6	11	17	22	3	7	10	13	3	6	8	11	2	5	7	10	2	4	6	8	2	3	5	7	1	3	4	6	1	3	4	6
	414	6	12	18	24	4	7	11	15	3	6	9	12	3	5	8	10	2	5	7	9	2	4	5	7	2	3	5	6	2	3	5	6
483	7	13	20	26	4	8	12	16	3	7	10	13	3	6	8	11	2	5	7	10	2	4	6	8	2	3	5	7	2	3	5	7	
0.15 GPM #1.5	138	5	11	16	21	3	6	9	13	3	5	8	11	2	5	7	9	2	4	6	8	2	3	5	6	1	3	4	5	1	3	4	5
	207	6	13	19	26	4	8	12	15	3	6	10	13	3	6	8	11	2	5	7	10	2	4	6	8	2	3	5	6	2	3	5	6
	276	7	15	22	30	4	9	13	18	4	7	11	15	3	6	10	13	3	6	8	11	2	4	7	9	2	4	6	7	2	4	6	7
	345	8	17	25	33	5	10	15	20	4	8	12	17	4	7	11	14	3	6	9	12	2	5	7	10	2	4	6	8	2	4	6	8
	414	9	18	27	36	5	11	16	22	5	9	14	18	4	8	12	16	3	7	10	14	3	5	8	11	2	5	7	9	2	5	7	9
483	10	20	30	39	6	12	18	24	5	10	15	20	4	8	13	17	4	7	11	15	3	6	9	12	2	5	7	10	2	5	7	10	
0.2 GPM #2	138	7	14	21	28	4	8	13	17	3	7	10	14	3	6	9	12	3	5	8	10	2	4	6	8	2	3	5	7	2	3	5	7
	207	9	17	26	34	5	10	15	21	4	9	13	17	4	7	11	15	3	6	10	13	3	5	8	10	2	4	6	9	2	4	6	9
	276	10	20	30	40	6	12	18	24	5	10	15	20	4	8	13	17	4	7	11	15	3	6	9	12	2	5	7	10	2	5	7	10
	345	11	22	33	44	7	13	20	27	6	11	17	22	5	9	14	19	4	8	12	17	3	7	10	13	3	6	8	11	3	6	8	11
	414	12	24	36	48	7	15	22	29	6	12	18	24	5	10	16	21	5	9	14	18	4	7	11	15	3	6	9	12	3	6	9	12
483					8	16	24	31	7	13	20	26	6	11	17	22	5	10	15	20	4	8	12	16	3	7	10	13	3	7	10	13	
0.25 GPM #2.5	138	9	17	26	35	5	10	16	21	4	9	13	17	4	7	11	15	3	7	10	13	3	5	8	10	2	4	7	9	2	4	7	9
	207	11	21	32	43	6	13	19	26	5	11	16	21	5	9	14	18	4	8	12	16	3	6	10	13	3	5	8	11	3	5	8	11
	276					7	15	22	30	6	12	18	25	5	11	16	21	5	9	14	18	4	7	11	15	3	6	9	12	3	6	9	12
	345					8	16	25	33	7	14	21	27	6	12	18	24	5	10	15	21	4	8	12	16	3	7	10	14	3	7	10	14
	414					9	18	27	36	8	15	23	30	6	13	19	26	6	11	17	23	5	9	14	18	4	8	11	15	4	8	11	15
483					10	20	29	39	8	16	24	33	7	14	21	28	6	12	18	24	5	10	15	20	4	8	12	16	4	8	12	16	
0.3 GPM #3	138	10	21	31	41	6	12	19	25	5	10	16	21	4	9	13	18	4	8	12	16	3	6	9	12	3	5	8	10	3	5	8	10
	207					8	15	23	30	6	13	19	25	5	11	16	22	5	10	14	19	4	8	11	15	3	6	10	13	3	6	10	13
	276					9	18	26	35	7	15	22	29	6	13	19	25	6	11	17	22	4	9	13	18	4	7	11	15	4	7	11	15
	345					10	20	30	39	8	16	25	33	7	14	21	28	6	12	18	25	5	10	15	20	4	8	12	16	4	8	12	16
	414					11	22	32	43	9	18	27	36	8	15	23	31	7	13	20	27	5	11	16	22	4	9	13	18	4	9	13	18
483					12	23	35	47	10	19	29	39	8	17	25	33	7	15	22	29	6	12	17	23	5	10	15	19	5	10	15	19	
0.4 GPM #4	138					8	16	25	33	7	14	20	27	6	12	18	23	5	10	15	20	4	8	12	16	3	7	10	14	3	7	10	14
	207					10	20	30	40	8	17	25	33	7	14	21	29	6	13	19	25	5	10	15	20	4	8	13	17	4	8	13	17
	276					12	23	35	46	10	19	29	39	8	17	25	33	7	14	22	29	6	12	17	23	5	10	14	19	5	10	14	19
	345									11	22	32	43	9	18	28	37	8	16	24	32	6	13	19	26	5	11	16	22	5	11	16	22
	414									12	24	35	47	10	20	30	41	9	18	27	35	7	14	21	28	6	12	18	24	6	12	18	24
483													11	22	33	44	10	19	29	38	8	15	23	31	7	14	21	28	6	13	19	26	
0.5 GPM #5	138					10	20	30	40	8	17	25	34	7	14	22	29	6	13	19	25	5	10	15	20	4	8	13	17	4	8	13	17
	207									10	21	31	41	9	18	26	35	8	15	23	31	6	12	18	25	5	10	15	21	5	10	15	21
	276									12	24	36	47	10	20	30	41	9	18	27	36	7	14	21	28	6	12	18	24	6	12	18	24
	345													11	23	34	45	10	20	30	40	8	16	24	32	7	13	20	26	7	13	20	26
	414																	11	22	33	44	9	17	26	35	8	15	22	29	7	15	22	29
483																	12	24	35	47	9	19	28	38	8	16	24	31	8	16	24	31	

Speed Range (KPH) - 38 cm Nozzle Spacing

Tip Size	Gauge (kPa)	30 l/ha				50 l/ha				60 l/ha				70 l/ha				80 l/ha				100 l/ha				120 l/ha			
		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max	
		25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%
0.6 GPM #6	138									10	20	30	39	8	17	25	34	7	15	22	30	6	12	18	24	5	10	15	20
	207									12	24	36	48	10	21	31	41	9	18	27	36	7	14	22	29	6	12	18	24
	276													12	24	36	48	10	21	31	42	8	17	25	33	7	14	21	28
	345																	12	23	35	47	9	19	28	37	8	16	23	31
	414																					10	20	31	41	9	17	26	34
483																					11	22	33	44	9	18	28	37	
0.8 GPM #8	138													11	21	32	43	9	19	28	38	8	15	23	30	6	13	19	25
	207																	11	23	34	46	9	18	28	37	8	15	23	31
	276																				11	21	32	42	9	18	27	35	
	345																				12	24	36	48	10	20	30	40	
	414																								11	22	33	43	
483																								12	23	35	47		
1.0 GPM #10	138																	11	22	33	44	9	18	27	36	7	15	22	30
	207																				11	22	33	43	9	18	27	36	
	276																								10	21	31	42	
	345																								12	23	35	47	
	414																												
483																													
1.2 GPM #12	138																				10	20	30	40	8	17	25	33	
	207																								10	20	31	41	
	276																								12	24	35	47	
	345																												
	414																												
483																													
1.25 GPM #12.5	138																												
	207																												
	276																												
	345																												
	414																												
483																													
1.5 GPM #15	138																												
	207																												
	276																												
	345																												
	414																												
483																													

Nozzle Spacing - 50 cm

Speed Range (KPH) - 50 cm Nozzle Spacing

Tip Size	Gauge (kPa)	30 l/ha				50 l/ha				60 l/ha				70 l/ha				80 l/ha				100 l/ha				120 l/ha			
		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max	
		25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%
0.1 GPM #1	138	3	5	8	11	2	3	5	6	1	3	4	5	1	2	3	5	1	2	3	4	1	2	2	3	1	1	2	3
	207	3	7	10	13	2	4	6	8	2	3	5	7	1	3	4	6	1	2	4	5	1	2	3	4	1	2	2	3
	276	4	8	11	15	2	5	7	9	2	4	6	8	2	3	5	6	1	3	4	6	1	2	3	5	1	2	3	4
	345	4	8	13	17	3	5	8	10	2	4	6	8	2	4	5	7	2	3	5	6	1	3	4	5	1	2	3	4
	414	5	9	14	19	3	6	8	11	2	5	7	9	2	4	6	8	2	3	5	7	1	3	4	6	1	2	3	5
	483	5	10	15	20	3	6	9	12	2	5	7	10	2	4	6	9	2	4	6	7	1	3	4	6	1	2	4	5
0.15 GPM #1.5	138	4	8	12	16	2	5	7	10	2	4	6	8	2	3	5	7	1	3	4	6	1	2	4	5	1	2	3	4
	207	5	10	15	20	3	6	9	12	2	5	7	10	2	4	6	8	2	4	6	7	1	3	4	6	1	2	4	5
	276	6	11	17	23	3	7	10	14	3	6	8	11	2	5	7	10	2	4	6	8	2	3	5	7	1	3	4	6
	345	6	13	19	25	4	8	11	15	3	6	9	13	3	5	8	11	2	5	7	9	2	4	6	8	2	3	5	6
	414	7	14	21	28	4	8	12	17	3	7	10	14	3	6	9	12	3	5	8	10	2	4	6	8	2	3	5	7
	483	7	15	22	30	4	9	13	18	4	7	11	15	3	6	10	13	3	6	8	11	2	4	7	9	2	4	6	7
0.2 GPM #2	138	5	11	16	21	3	6	10	13	3	5	8	11	2	5	7	9	2	4	6	8	2	3	5	6	1	3	4	5
	207	7	13	20	26	4	8	12	16	3	7	10	13	3	6	8	11	2	5	7	10	2	4	6	8	2	3	5	7
	276	8	15	23	30	5	9	14	18	4	8	11	15	3	6	10	13	3	6	8	11	2	5	7	9	2	4	6	8
	345	8	17	25	34	5	10	15	20	4	8	13	17	4	7	11	14	3	6	9	13	3	5	8	10	2	4	6	8
	414	9	18	28	37	6	11	17	22	5	9	14	18	4	8	12	16	3	7	10	14	3	6	8	11	2	5	7	9
	483	10	20	30	40	6	12	18	24	5	10	15	20	4	9	13	17	4	7	11	15	3	6	9	12	2	5	7	10
0.25 GPM #2.5	138	7	13	20	26	4	8	12	16	3	7	10	13	3	6	8	11	2	5	7	10	2	4	6	8	2	3	5	7
	207	8	16	24	32	5	10	15	19	4	8	12	16	3	7	10	14	3	6	9	12	2	5	7	10	2	4	6	8
	276	9	19	28	37	6	11	17	22	5	9	14	19	4	8	12	16	4	7	11	14	3	6	8	11	2	5	7	9
	345	10	21	31	42	6	13	19	25	5	10	16	21	4	9	13	18	4	8	12	16	3	6	9	13	3	5	8	10
	414	11	23	34	46	7	14	21	27	6	11	17	23	4	9	15	20	4	9	13	17	3	7	10	14	3	6	9	11
	483	7	15	22	30	7	15	22	30	6	12	19	25	5	11	16	21	5	9	14	19	4	7	11	15	3	6	9	12
0.3 GPM #3	138	8	16	24	32	5	9	14	19	4	8	12	16	3	7	10	14	3	6	9	12	2	5	7	9	2	4	6	8
	207	10	19	29	39	6	12	17	23	5	10	14	19	4	8	12	17	4	7	11	14	3	6	9	12	2	5	7	10
	276	11	22	33	45	7	13	20	27	6	11	17	22	5	10	14	19	4	8	13	17	3	7	10	13	3	6	8	11
	345					7	15	22	30	6	12	19	25	5	11	16	21	5	9	14	19	4	7	11	15	3	6	9	12
	414					8	16	25	33	7	14	20	27	6	12	18	23	5	10	15	20	4	8	12	16	3	7	10	14
	483					9	18	27	35	7	15	22	29	6	13	19	25	6	11	17	22	4	9	13	18	4	7	11	15
0.4 GPM #4	138	10	21	31	41	6	12	19	25	5	10	16	21	4	9	13	18	4	8	12	16	3	6	9	12	3	5	8	10
	207					8	15	23	30	6	13	19	25	5	11	16	22	5	10	14	19	4	8	11	15	3	6	10	13
	276					9	18	26	35	7	15	22	29	6	13	19	25	5	11	16	22	4	9	13	18	4	7	11	15
	345					10	20	30	39	8	16	25	33	7	14	21	28	6	12	18	25	5	10	15	20	4	8	12	16
	414					11	22	32	43	9	18	27	36	8	15	23	31	7	13	20	27	5	11	16	22	4	9	13	18
	483					12	23	35	47	10	19	29	39	8	17	25	33	7	15	22	29	6	12	17	23	5	10	15	19
0.5 GPM #5	138					8	15	23	31	6	13	19	25	5	11	16	22	5	10	14	19	4	8	11	15	3	6	10	13
	207					9	19	28	37	8	16	23	31	7	13	20	27	6	12	18	23	5	9	14	19	4	8	12	16
	276					11	22	32	43	9	18	27	36	8	15	23	31	7	14	20	27	5	11	16	22	4	9	14	18
	345					12	24	36	48	10	20	30	40	9	17	26	35	8	15	23	30	6	12	18	24	5	10	15	20
	414									11	22	33	44	9	19	28	38	8	17	25	33	7	13	20	26	6	11	17	22
	483									12	24	36	48	10	20	31	41	9	18	27	36	7	14	21	29	6	12	18	24

Speed Range (KPH) - 50 cm Nozzle Spacing

Tip Size	Gauge (kPa)	30 l/ha				50 l/ha				60 l/ha				70 l/ha				80 l/ha				100 l/ha				120 l/ha			
		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max	
		25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%
0.6 GPM #6	138					9	18	27	36	7	15	22	30	6	13	19	26	6	11	17	22	4	9	13	18	4	7	11	15
	207					11	22	33	44	9	18	28	37	8	16	24	31	7	14	21	28	6	11	17	22	5	9	14	18
	276									11	21	32	42	9	18	27	36	8	16	24	32	6	13	19	25	5	11	16	21
	345									12	24	36	47	10	20	30	41	9	18	27	36	7	14	21	28	6	12	18	24
	414													11	22	33	44	10	19	29	39	8	16	23	31	6	13	19	26
483													12	24	36	48	11	21	32	42	8	17	25	34	7	14	21	28	
0.8 GPM #8	138					11	23	34	46	10	19	29	38	8	16	24	33	7	14	21	29	6	11	17	23	5	10	14	19
	207									12	23	35	47	10	20	30	40	9	17	26	35	7	14	21	28	6	12	17	23
	276													12	23	35	46	10	20	30	40	8	16	24	32	7	13	20	27
	345																	11	23	34	45	9	18	27	36	8	15	23	30
	414																	10	20	30	40	8	16	25	33	7	13	20	27
483																	11	21	32	43	9	18	27	36	8	16	25	33	
1.0 GPM #10	138									11	22	34	45	10	19	29	39	8	17	25	34	7	13	20	27	6	11	17	22
	207													12	24	35	47	10	21	31	41	8	17	25	33	7	14	21	28
	276																	12	24	36	48	10	19	29	38	8	16	24	32
	345																					11	21	32	43	9	18	27	36
	414																					12	23	35	47	10	19	29	39
483																									11	21	32	42	
1.2 GPM #12	138													11	22	33	44	10	19	29	38	8	15	23	30	6	13	19	25
	207																	12	23	35	47	9	19	28	37	8	16	23	31
	276																					11	22	32	43	9	18	27	36
	345																					12	24	36	48	10	20	30	40
	414																									11	22	33	44
483																									12	24	36	48	
1.25 GPM #12.5	138																					10	19	29	38	8	16	24	32
	207																					11	22	33	44	9	18	28	37
	276																									10	21	31	41
	345																									11	23	34	45
	414																												
483																													
1.5 GPM #15	138																					11	21	32	42	9	18	26	35
	207																									10	20	31	41
	276																									11	23	34	46
	345																												
	414																												
483																													

Blended Pulse™ Droplet Classification Table—Metric

Droplet Classification Table ASABE S-572.1

Extremely Fine (EF)	Very Fine (VF)	Fine (F)	Medium (M)	Coarse (C)	Very Coarse (VC)	Extremely Coarse (EC)	Ultra Coarse (UC)
<50	50 - 136	137-177	178-218	219-349	350-428	429-622	>622

** Blanks cells represent nozzles either not available or below the manufacturers operating specifications

** Hypro and TeeJet droplet classifications below may not match manufacturers spec sheets. The chart below adjusts the droplet classification to be representative of the Actual Nozzle Pressure

Tip Size	Gauge (kPa)	Nozzle (kPa)	Wilger				Hypro						TeeJet							
			ER (110°)	SR (110°)	MR (110°)	DR (110°)	HF (140°)	GRD (120°)	LD (110°)	VP (110°)	TR (110°)	F (110°)	TTJ60 (110°)	XR (110°)	XRC (110°)	DG (110°)	TJ60 (110°)	DGTJ60 (110°)	TT (110°)	TP (110°)
0.1 GPM #1	138	137	F										F						C	
	207	206	F										F	F					M	F
	276	275	VF										F	F					M	F
	345	343	VF										F	F					M	F
	414	412	VF										VF	VF					F	VF
	483	481	VF																F	
0.15 GPM #1.5	138	137	F										F						C	
	207	205	F	M	C	VC							F	F		M		F	M	F
	276	273	F	M	C	C							F	F	F			F	M	F
	345	342	VF	M	C	C							F	F	F			F	M	F
	414	410	VF	M	C	C							F	F	F			F	F	F
	483	478	VF	F	M	C													F	
0.2 GPM #2	138	136	F				M	M	F	M			C	M	F				VC	
	207	203	F	C	C	XC	M	M	F	F			C	F	F	M		F	M	F
	276	271	F	M	C	VC	M	M	F	F	F		M	F	F	M	VF	M	C	F
	345	339	F	M	C	VC	M	M	F	F	F		M	F	F	M	VF	F	M	F
	414	407	F	M	C	C	M	M	F	F	F		M	F	F	M	VF	F	M	F
	483	475	VF	M	C	C	F	M	F	F			M						F	
0.25 GPM #2.5	138	134	M				M	M	M				VC	M	M				VC	
	207	202	M	C	VC	XC	M	M	F				C	M	F				C	
	276	269	M	C	C	VC	M	M	F				C	F	F				M	
	345	336	F	M	C	VC	M	M	F				M	F	F				M	
	414	403	F	M	C	VC	M	M	F				M	F	F				M	
	483	470	F	M	C	C	F	M	F				M						F	
0.3 GPM #3	138	133	M				M	C	M	M			VC	M	M				VC	
	207	199	M	C	VC	XC	M	C	F	M	F		C	M	F	C	F	M	C	F
	276	266	F	C	VC	XC	M	M	F	F	F		C	F	F	M	F	M	C	F
	345	332	F	C	C	VC	M	M	F	F	F		M	F	F	M	F	F	M	F
	414	399	F	C	C	VC	M	M	F	F	F		M	F	F	M	F	F	M	F
	483	465	F	C	C	VC	M	M	F	F			M						M	
0.4 GPM #4	138	129	C				C	C	M	M			VC	M	M				VC	
	207	194	C	C	VC	XC	C	C	M	M	M		C	M	M	C	F	C	C	M
	276	259	M	C	VC	XC	C	M	F	F	F		C	M	M	M	F	C	C	M
	345	323	M	C	VC	XC	M	M	F	F	F		M	F	F	M	F	C	C	M
	414	388	M	C	C	VC	M	M	F	F	F		M	F	F	M	F	M	M	F
	483	452	M	C	C	VC	M	M	F	F			M						M	
0.5 GPM #5	138	125	C				C	C	M	C			VC	M	M				VC	
	207	187	C	VC	XC	XC	C	C	M	M	M		C	M	M	C	M		VC	M
	276	250	M	C	XC	XC	C	C	F	F	F		C	M	M	C	M		C	M
	345	312	M	C	XC	XC	M	M	F	F	F		C	M	M	M	F		C	F
	414	375	M	C	VC	XC	M	M	F	F	F		C	F	F	M	F		C	F
	483	437	M	C	VC	XC	M	M	F	F			M						M	

Droplet Classification Table ASABE S-572.1

Extremely Fine (EF)	Very Fine (VF)	Fine (F)	Medium (M)	Coarse (C)	Very Coarse (VC)	Extremely Coarse (EC)	Ultra Coarse (UC)
<50	50 - 136	137-177	178-218	219-349	350-428	429-622	>622

** Blanks cells represent nozzles either not available or below the manufacturers operating specifications

** Hypro and TeeJet droplet classifications below may not match manufacturers spec sheets. The chart below adjusts the droplet classification to be representative of the Actual Nozzle Pressure

Tip Size	Gauge (kPa)	Nozzle (kPa)	Wilger				Hypro						TeeJet								
			ER (110°)	SR (110°)	MR (110°)	DR (110°)	HF (140°)	GRD (120°)	LD (110°)	VP (110°)	TR (110°)	F (110°)	TTJ60 (110°)	XR (110°)	XRC (110°)	DG (110°)	TJ60 (110°)	DGTJ60 (110°)	TT (110°)	TP (110°)	
0.6 GPM #6	138	120	C					VC	VC	M	C		VC	M	C				VC		
	207	180	C	XC	XC			C	C	M	C	M	C	M	M		M	C	VC	M	
	276	240	C	VC	XC	XC			C	C	M	M	C	M	M		M	C	VC	M	
	345	300	C	VC	XC	XC			C	C	M	M	M	C	M	M		F	C	VC	M
	414	360	C	C	XC	XC			C	C	F	M	F	C	M	M		F	C	C	M
483	420	C	C	VC	XC			C	C	F	M		M							C	
0.8 GPM #8	138	109	C					VC	VC	C	C		VC	C	C				VC		
	207	163	C	XC	XC		VC	VC	VC	C	C		VC	C	C		M	C	VC	C	
	276	218	C	XC	XC	XC	UC	C	C	M	C	M	VC	M	C		M	C	VC	C	
	345	272	C	VC	XC	XC	UC	C	C	M	M	M	C	M	M		M	C	C	M	
	414	327	C	VC	XC	XC	UC	C	C	M	M	M	C	M	M		M	C	C	M	
483	381	C	VC	XC	XC	XC	C	C	M	M		C							C		
1.0 GPM #10	138	97	VC							C	VC		XC	C	C		M		UC		
	207	146	VC				UC			C	C	M	XC	C	C		M		XC		
	276	195	C	XC	XC	UC	UC			C	C	M	XC	C	C		M		XC		
	345	243	C	XC	XC	UC	UC			M	M	M	VC	C	C		M		XC		
	414	292	C	VC	XC	UC	UC			M	M	M	VC	M	M		M		VC		
483	341	C	VC	XC	XC	UC			M	M		VC						VC			
1.2 GPM #12	138	83																	UC		
	207	124																	UC		
	276	135																	UC		
	345	207																	XC		
	414	248																	VC		
483	290																	VC			
1.25 GPM #12.5	138	84	XC																		
	207	125	XC																		
	276	167	VC	XC	UC																
	345	209	VC	XC	UC	UC															
	414	251	VC	XC	XC	UC															
483	292	C	VC	XC	XC																
1.5 GPM #15	138	71	XC																		
	207	107	XC				UC			VC	VC				VC						
	276	142	XC				UC			VC	VC				VC						
	345	178	VC	XC	UC		UC			VC	VC	C			VC						
	414	214	VC	XC	XC	UC	UC			VC	VC	C			VC						
483	249	VC	XC	XC	UC	UC			C	C											

US Measurement Nozzle Speed Ranges

Nozzle Spacing—15 in

		Speed Range (MPH) - 15" Nozzle Spacing																																			
Tip Size	Gauge (PSI)	3 GPA				5 GPA				8 GPA				10 GPA				12 GPA				15 GPA				20 GPA											
		Min	-	Max		Min	-	Max		Min	-	Max		Min	-	Max		Min	-	Max		Min	-	Max		Min	-	Max									
		25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%				
0.1 GPM #1	20	2	5	7	9	1	3	4	6	1	2	3	3	1	1	2	3	1	1	2	2	0	1	1	2	0	1	1	1	0	1	1	1	0	1	1	1
	30	3	6	9	11	2	3	5	7	1	2	3	4	1	2	3	3	1	1	2	3	1	1	2	2	0	1	1	2	0	1	1	2	0	1	1	2
	40	3	7	10	13	2	4	6	8	1	2	4	5	1	2	3	4	1	2	2	3	1	1	2	3	0	1	1	2	0	1	1	2	0	1	1	2
	50	4	7	11	15	2	4	7	9	1	3	4	6	1	2	3	4	1	2	3	4	1	1	2	3	1	1	2	3	1	1	2	3	1	1	2	3
	60	4	8	12	16	2	5	7	10	1	3	5	6	1	2	4	5	1	2	3	4	1	2	2	3	1	1	2	3	1	1	2	3	1	1	2	3
70	4	9	13	17	3	5	8	10	2	3	5	7	1	3	4	5	1	2	3	4	1	2	3	4	1	2	3	3	1	1	2	3	1	1	2	3	
0.15 GPM #1.5	20	3	7	10	14	2	4	6	8	1	3	4	5	1	2	3	4	1	2	3	3	1	1	2	3	1	1	2	3	1	1	2	2	1	1	2	2
	30	4	9	13	17	3	5	8	10	2	3	5	6	1	3	4	5	1	2	3	4	1	2	3	3	1	1	2	3	1	1	2	3	1	1	2	3
	40	5	10	15	20	3	6	9	12	2	4	6	7	1	3	4	6	1	2	4	5	1	2	3	4	1	1	2	3	1	1	2	3	1	1	2	3
	50	6	11	17	22	3	7	10	13	2	4	6	8	1	3	5	7	1	3	4	6	1	2	3	4	1	2	3	4	1	2	2	3	1	2	2	3
	60	6	12	18	24	4	7	11	14	2	5	7	9	2	4	5	7	2	3	5	6	1	2	4	5	1	2	3	4	1	2	3	4	1	2	3	4
70	7	13	20	26	4	8	12	16	2	5	7	10	2	4	6	8	2	3	5	7	1	3	4	5	1	3	4	5	1	2	3	4	1	2	3	4	
0.2 GPM #2	20	5	9	14	19	3	6	8	11	2	3	5	7	1	3	4	6	1	2	3	5	1	2	3	4	1	1	2	3	1	1	2	3	1	1	2	3
	30	6	11	17	23	3	7	10	14	2	4	6	9	2	3	5	7	1	3	4	6	1	2	3	5	1	2	3	5	1	2	3	3	1	2	3	3
	40	7	13	20	26	4	8	12	16	2	5	7	10	2	4	6	8	2	3	5	7	1	3	4	5	1	3	4	5	1	2	3	4	1	2	3	4
	50	7	15	22	29	4	9	13	18	3	5	8	11	2	4	7	9	2	4	5	7	1	3	4	6	1	3	4	6	1	2	3	4	1	2	3	4
	60					5	10	14	19	3	6	9	12	2	5	7	10	2	4	6	8	2	3	5	6	1	2	4	5	1	2	4	5	1	2	4	5
70					5	10	16	21	3	6	10	13	3	5	8	10	2	4	6	9	2	3	5	7	2	3	5	7	1	3	4	5	1	3	4	5	
0.25 GPM #2.5	20	6	12	17	23	3	7	10	14	2	4	6	9	2	3	5	7	1	3	4	6	1	2	3	5	1	2	3	3	1	2	3	3	1	2	3	3
	30	7	14	21	28	4	8	13	17	3	5	8	11	2	4	6	8	2	4	5	7	1	3	4	6	1	3	4	6	1	2	3	4	1	2	3	4
	40					5	10	15	20	3	6	9	12	2	5	7	10	2	4	6	8	2	3	5	7	1	2	4	5	1	2	4	5	1	2	4	5
	50					5	11	16	22	3	7	10	14	3	5	8	11	2	5	7	9	2	4	5	7	2	4	5	7	1	3	4	5	1	3	4	5
	60					6	12	18	24	4	7	11	15	3	6	9	12	2	5	7	10	2	4	6	8	2	4	6	8	1	3	4	6	1	3	4	6
70					6	13	19	26	4	8	12	16	3	6	10	13	3	5	8	11	2	4	6	9	2	4	6	9	2	3	5	6	2	3	5	6	
0.3 GPM #3	20	7	14	21	27	4	8	12	16	3	5	8	10	2	4	6	8	2	3	5	7	1	3	4	5	1	2	3	4	1	2	3	4	1	2	3	4
	30					5	10	15	20	3	6	9	13	3	5	8	10	2	4	6	8	2	3	5	7	1	3	4	5	1	3	4	5	1	3	4	5
	40					6	12	17	23	4	7	11	15	3	6	9	12	2	5	7	10	2	4	6	8	2	4	6	8	1	3	4	6	1	3	4	6
	50					7	13	20	26	4	8	12	16	3	7	10	13	3	5	8	11	2	4	7	9	2	4	7	9	2	3	5	7	2	3	5	7
	60					7	14	21	29	4	9	13	18	4	7	11	14	3	6	9	12	2	5	7	10	2	5	7	10	2	4	5	7	2	4	5	7
70					5	10	14	19	5	10	14	19	4	8	12	15	3	6	10	13	3	5	8	10	3	5	8	10	2	4	6	8	2	4	6	8	
0.4 GPM #4	20					5	11	16	22	3	7	10	14	3	5	8	11	2	5	7	9	2	4	5	7	1	3	4	5	1	3	4	5	1	3	4	5
	30					7	13	20	27	4	8	12	17	3	7	10	13	3	6	8	11	2	4	7	9	2	4	7	9	2	3	5	7	2	3	5	7
	40									5	10	14	19	4	8	12	15	3	6	10	13	3	5	8	10	3	5	8	10	2	4	6	8	2	4	6	8
	50									5	11	16	21	4	9	13	17	4	7	11	14	3	6	9	11	3	6	9	11	2	4	6	9	2	4	6	9
	60									6	12	18	23	5	9	14	19	4	8	12	16	3	6	9	13	3	6	9	13	2	5	7	9	2	5	7	9
70									6	13	19	25	5	10	15	20	4	8	13	17	3	7	10	14	3	7	10	14	3	5	8	10	3	5	8	10	
0.5 GPM #5	20					7	13	20	27	4	8	12	17	3	7	10	13	3	6	8	11	2	4	7	9	2	3	5	7	2	3	5	7	2	3	5	7
	30									5	10	15	20	4	8	12	16	3	7	10	14	3	5	8	11	2	4	6	8	2	4	6	8	2	4	6	8
	40									6	12	18	24	5	9	14	19	4	8	12	16	3	6	9	13	3	6	9	13	2	5	7	9	2	5	7	9
	50									7	13	20	26	5	11	16	21	4	9	13	18	4	7	11	14	3	5	8	11	3	5	8	11	3	5	8	11
	60									7	14	22	29	6	12	17	23	5	10	14	19	4	8	12	15	4	8	12	15	3	6	9	12	3	6	9	12
70									6	12	19	25	6	12	19	25	5	10	16	21	4	8	12	17	4	8	12	17	3	6	9	12	3	6	9	12	

Speed Range (MPH) - 15" Nozzle Spacing

Tip Size	Gauge (PSI)	3 GPA				5 GPA				8 GPA				10 GPA				12 GPA				15 GPA				20 GPA			
		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max	
		25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%
0.6 GPM #6	20									5	10	15	20	4	8	12	16	3	7	10	13	3	5	8	10	2	4	6	8
	30									6	12	18	24	5	10	14	19	4	8	12	16	3	6	10	13	2	5	7	10
	40									7	14	21	28	6	11	17	22	5	9	14	18	4	7	11	15	3	6	8	11
	50													6	12	19	25	5	10	15	21	4	8	12	17	3	6	9	12
	60													7	14	20	27	6	11	17	23	5	9	14	18	3	7	10	14
70													7	15	22	29	6	12	18	24	5	10	15	20	4	7	11	15	
0.8 GPM #8	20									6	12	19	25	5	10	15	20	4	8	12	17	3	7	10	13	2	5	7	10
	30									8	15	23	30	6	12	18	24	5	10	15	20	4	8	12	16	3	6	9	12
	40													7	14	21	28	6	12	18	23	5	9	14	19	4	7	11	14
	50													7	13	20	26	6	12	18	23	5	10	16	21	4	8	12	16
	60													7	14	22	29	6	11	17	23	5	9	13	17	4	7	11	14
70																	6	12	19	25	5	9	14	19	4	7	11	14	
1.0 GPM #10	20									7	15	22	29	6	12	18	24	5	10	15	20	4	8	12	16	3	6	9	12
	30													7	14	22	29	6	12	18	24	5	10	14	19	4	7	11	14
	40													7	14	21	28	6	11	17	22	5	9	14	19	4	8	12	17
	50																	7	14	20	27	6	12	19	25	5	9	14	19
	60																	7	15	22	29	6	11	17	22	5	10	15	20
70																					7	15	22	29	6	11	17	22	
1.2 GPM #12	20																	6	11	17	22	4	9	13	18	3	7	10	13
	30																	7	14	20	27	5	11	16	22	4	8	12	16
	40																					6	13	19	25	5	9	14	19
	50																					7	14	21	28	5	11	16	21
	60																									6	12	17	23
70																									6	12	19	25	
1.25 GPM #12.5	20																	7	14	21	28	6	11	17	22	4	8	13	17
	30																					6	13	19	26	5	10	14	19
	40																					7	14	22	29	5	11	16	22
	50																									6	12	18	24
	60																									6	13	19	25
70																													
1.5 GPM #15	20																					6	12	18	25	5	9	14	18
	30																					7	14	21	28	5	11	16	21
	40																									6	12	18	24
	50																									7	13	20	26
	60																									7	14	21	28
70																													

Nozzle Spacing - 20 in

Speed Range (MPH) - 20" Nozzle Spacing

Tip Size	Gauge (PSI)	3 GPA		5 GPA		8 GPA		10 GPA		12 GPA		15 GPA		20 GPA															
		Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max														
		25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%												
0.1 GPM #1	20	2	3	5	7	1	2	3	4	1	1	2	3	1	1	2	2	0	1	1	2	0	1	1	1	0	1	1	1
	30	2	4	6	9	1	3	4	5	1	2	2	3	1	1	2	3	1	1	2	2	0	1	1	2	0	1	1	1
	40	2	5	7	10	1	3	4	6	1	2	3	4	1	1	2	3	1	1	2	2	0	1	1	2	0	1	1	1
	50	3	6	8	11	2	3	5	7	1	2	3	4	1	2	2	3	1	1	2	3	1	1	2	2	0	1	1	2
	60	3	6	9	12	2	4	5	7	1	2	3	5	1	2	3	4	1	2	2	3	1	1	2	2	0	1	1	2
70	3	7	10	13	2	4	6	8	1	2	4	5	1	2	3	4	1	2	2	3	1	1	2	3	0	1	1	2	
0.15 GPM #1.5	20	3	5	8	10	2	3	5	6	1	2	3	4	1	2	2	3	1	1	2	3	1	1	2	2	0	1	1	2
	30	3	6	10	13	2	4	6	8	1	2	4	5	1	2	3	4	1	2	2	3	1	1	2	3	0	1	1	2
	40	4	7	11	15	2	4	7	9	1	3	4	6	1	2	3	4	1	2	3	4	1	1	2	3	1	1	2	2
	50	4	8	12	17	2	5	7	10	2	3	5	6	1	2	4	5	1	2	3	4	1	2	2	3	1	1	2	2
	60	5	9	14	18	3	5	8	11	2	3	5	7	1	3	4	5	1	2	3	5	1	2	3	4	1	1	2	3
70	5	10	15	20	3	6	9	12	2	4	5	7	1	3	4	6	1	2	4	5	1	2	3	4	1	1	2	3	
0.2 GPM #2	20	3	7	10	14	2	4	6	8	1	3	4	5	1	2	3	4	1	2	3	3	1	1	2	3	1	1	2	2
	30	4	9	13	17	3	5	8	10	2	3	5	6	1	3	4	5	1	2	3	4	1	2	3	3	1	1	2	3
	40	5	10	15	20	3	6	9	12	2	4	6	7	1	3	4	6	1	2	4	5	1	2	3	4	1	1	2	3
	50	5	11	16	22	3	7	10	13	2	4	6	8	2	3	5	7	1	3	4	5	1	2	3	4	1	2	2	3
	60	6	12	18	24	4	7	11	14	2	5	7	9	2	4	5	7	2	3	5	6	1	2	4	5	1	2	3	4
70	6	13	19	26	4	8	12	16	2	5	7	10	2	4	6	8	2	3	5	6	1	3	4	5	1	2	3	4	
0.25 GPM #2.5	20	4	9	13	17	3	5	8	10	2	3	5	6	1	3	4	5	1	2	3	4	1	2	3	3	1	1	2	3
	30	5	11	16	21	3	6	10	13	2	4	6	8	2	3	5	6	1	3	4	5	1	2	3	4	1	2	2	3
	40	6	12	18	24	4	7	11	15	2	5	7	9	2	4	5	7	2	3	5	6	1	2	4	5	1	2	3	4
	50	7	14	20	27	4	8	12	16	3	5	8	10	2	4	6	8	2	3	5	7	1	3	4	5	1	2	3	4
	60	7	15	22	30	4	9	13	18	3	6	8	11	2	4	7	9	2	4	6	7	1	3	4	6	1	2	3	4
70		5	10	15	19	5	10	15	19	3	6	9	12	2	5	7	10	2	4	6	8	2	3	5	6	1	2	4	5
0.3 GPM #3	20	5	10	15	21	3	6	9	12	2	4	6	8	2	3	5	6	1	3	4	5	1	2	3	4	1	2	2	3
	30	6	13	19	25	4	8	11	15	2	5	7	9	2	4	6	8	2	3	5	6	1	3	4	5	1	2	3	4
	40	7	15	22	29	4	9	13	17	3	5	8	11	2	4	7	9	2	4	5	7	1	3	4	6	1	2	3	4
	50					5	10	15	20	3	6	9	12	2	5	7	10	2	4	6	8	2	3	5	7	1	2	4	5
	60					5	11	16	21	3	7	10	13	3	5	8	11	2	4	7	9	2	4	5	7	1	3	4	5
70					6	12	17	23	4	7	11	14	3	6	9	12	2	5	7	10	2	4	6	8	1	3	4	6	
0.4 GPM #4	20	7	14	20	27	4	8	12	16	3	5	8	10	2	4	6	8	2	3	5	7	1	3	4	5	1	2	3	4
	30					5	10	15	20	3	6	9	12	2	5	7	10	2	4	6	8	2	3	5	7	1	2	4	5
	40					6	12	17	23	4	7	11	14	3	6	9	12	2	5	7	10	2	4	6	8	1	3	4	6
	50					6	13	19	26	4	8	12	16	3	6	10	13	3	5	8	11	2	4	6	9	2	3	5	6
	60					7	14	21	28	4	9	13	18	4	7	11	14	3	6	9	12	2	5	7	9	2	4	5	7
70					8	15	23	30	5	10	14	19	4	8	11	15	3	6	10	13	3	5	8	10	2	4	6	8	
0.5 GPM #5	20					5	10	15	20	3	6	9	12	2	5	7	10	2	4	6	8	2	3	5	7	1	2	4	5
	30					6	12	18	24	4	8	11	15	3	6	9	12	3	5	8	10	2	4	6	8	2	3	5	6
	40					7	14	21	28	4	9	13	18	4	7	11	14	3	6	9	12	2	5	7	9	2	4	5	7
	50									5	10	15	20	4	8	12	16	3	7	10	13	3	5	8	11	2	4	6	8
	60									5	11	16	22	4	9	13	17	4	7	11	14	3	6	9	12	2	4	6	9
70									6	12	18	23	5	9	14	19	4	8	12	16	3	6	9	12	2	5	7	9	

Speed Range (MPH) - 20" Nozzle Spacing

Tip Size	Gauge (PSI)	3 GPA				5 GPA				8 GPA				10 GPA				12 GPA				15 GPA				20 GPA			
		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max		Min		Max	
		25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%	25%	50%	75%	100%
0.6 GPM #6	20					6	12	18	24	4	7	11	15	3	6	9	12	2	5	7	10	2	4	6	8	1	3	4	6
	30					7	14	22	29	4	9	13	18	4	7	11	14	3	6	9	12	2	5	7	10	2	4	5	7
	40									5	10	16	21	4	8	12	17	3	7	10	14	3	6	8	11	2	4	6	8
	50									6	12	17	23	5	9	14	19	4	8	12	15	3	6	9	12	2	5	7	9
	60									6	13	19	25	5	10	15	20	4	8	13	17	3	7	10	14	3	5	8	10
70									7	14	21	27	5	11	16	22	5	9	14	18	4	7	11	15	3	5	8	11	
0.8 GPM #8	20					7	15	22	30	5	9	14	19	4	7	11	15	3	6	9	12	2	5	7	10	2	4	6	7
	30									6	11	17	23	5	9	14	18	4	8	11	15	3	6	9	12	2	5	7	9
	40									7	13	20	26	5	11	16	21	4	9	13	18	4	7	11	14	3	5	8	11
	50									7	15	22	30	6	12	18	24	5	10	15	20	4	8	12	16	3	6	9	12
	60													6	13	19	26	5	11	16	22	4	9	13	17	3	6	10	13
70													7	14	21	28	6	12	17	23	5	9	14	19	3	7	10	14	
1.0 GPM #10	20									6	11	17	22	4	9	13	18	4	7	11	15	3	6	9	12	2	4	7	9
	30									7	14	20	27	5	11	16	22	5	9	14	18	4	7	11	14	3	5	8	11
	40													6	12	19	25	5	10	16	21	4	8	12	17	3	6	9	12
	50													7	14	21	28	6	12	17	23	5	9	14	19	3	7	10	14
	60													6	13	19	25	5	10	15	20	5	10	15	20	4	8	11	15
70													7	14	21	28	6	12	17	23	6	11	17	22	4	8	12	17	
1.2 GPM #12	20									6	12	19	25	5	10	15	20	4	8	12	17	3	7	10	13	2	5	7	10
	30													6	12	18	24	5	10	15	20	4	8	12	16	3	6	9	12
	40													7	14	21	28	6	12	18	23	5	9	14	19	4	7	11	14
	50																	7	13	20	26	5	11	16	21	4	8	12	16
	60																	7	14	22	29	6	12	17	23	4	9	13	17
70																	6	12	19	25	6	12	19	25	5	9	14	19	
1.25 GPM #12.5	20									8	16	23	31	6	13	19	25	5	10	16	21	4	8	13	17	3	6	9	13
	30													7	14	22	29	6	12	18	24	5	10	14	19	4	7	11	14
	40																	7	13	20	27	5	11	16	22	4	8	12	16
	50																	7	15	22	29	6	12	18	24	4	9	13	18
	60																					6	12	18	24	4	9	13	18
70																					6	13	19	25	5	10	14	19	
1.5 GPM #15	20													7	14	21	28	6	12	17	23	5	9	14	18	3	7	10	14
	30																	7	13	20	27	5	11	16	21	4	8	12	16
	40																	7	15	22	30	6	12	18	24	4	9	13	18
	50																					7	13	20	26	5	10	15	20
	60																					7	14	21	28	5	11	16	21
70																					7	14	21	28	5	11	16	21	

Blended Pulse™ Droplet Classification Table—US Measurements

Droplet Classification Table ASABE S-572.1

Extremely Fine (EF)	Very Fine (VF)	Fine (F)	Medium (M)	Coarse (C)	Very Coarse (VC)	Extremely Coarse (EC)	Ultra Coarse (UC)
<50	50 - 136	137-177	178-218	219-349	350-428	429-622	>622

** Blanks cells represent nozzles either not available or below the manufacturers operating specifications

** Hypro and TeeJet droplet classifications below may not match manufacturers spec sheets. The chart below adjusts the droplet classification to be representative of the Actual Nozzle Pressure

Tip Size	Gauge PSI	Nozzle PSI	Wilger				Hypro					TeeJet								
			ER (110°)	SR (110°)	MR (110°)	DR (110°)	HF (140°)	GRD (120°)	LD (110°)	VP (110°)	TR (110°)	F (110°)	TTJ60 (110°)	XR (110°)	XRC (110°)	DG (110°)	TJ60 (110°)	DGTJ60 (110°)	TT (110°)	TP (110°)
0.1 GPM #1	20	20	F										F						C	
	30	30	F										F	F					M	F
	40	40	VF										F	F					M	F
	50	50	VF										F	F					M	F
	60	60	VF										VF	VF					F	VF
	70	70	VF																F	
0.15 GPM #1.5	20	20	F										F						C	
	30	30	F	M	C	VC							F	F	M		F	M	F	
	40	40	F	M	C	C							F	F	F		F	M	F	
	50	50	VF	M	C	C							F	F	F		F	M	F	
	60	59	VF	M	C	C							F	F	F		F	F	F	
	70	69	VF	F	M	C												F		
0.2 GPM #2	20	20	F				M	M	F	M			C	M	F				VC	
	30	30	F	C	C	XC							C	F	F	M	F	M	C	F
	40	39	F	M	C	VC							M	F	F	M	VF	M	M	F
	50	49	F	M	C	VC							M	F	F	M	VF	F	M	F
	60	59	F	M	C	C							M	F	F	M	VF	F	M	F
	70	69	VF	M	C	C							M						F	
0.25 GPM #2.5	20	19	M					M	M	M			VC	M	M				VC	
	30	29	M	C	VC	XC							C	M	F				C	
	40	39	M	C	C	VC							C	F	F				M	
	50	49	F	M	C	VC							M	F	F				M	
	60	58	F	M	C	VC							M	F	F				M	
	70	68	F	M	C	C							M						F	
0.3 GPM #3	20	19	M					M	C	M	M		VC	M	M				VC	
	30	29	M	C	VC	XC							C	M	F	C	F	M	C	F
	40	39	F	C	VC	XC							C	F	F	M	F	M	C	F
	50	48	F	C	C	VC							M	F	F	M	F	F	M	F
	60	58	F	C	C	VC							M	F	F	M	F	F	M	F
	70	67	F	C	C	VC							M						M	
0.4 GPM #4	20	19	C					C	C	M	M		VC	M	M				VC	
	30	28	C	C	VC	XC							C	M	M	C	F	C	C	M
	40	38	M	C	VC	XC							C	M	M	M	F	C	C	M
	50	47	M	C	VC	XC							M	F	F	M	F	C	M	F
	60	56	M	C	C	VC							M	F	F	M	F	M	M	F
	70	66	M	C	C	VC							M						M	
0.5 GPM #5	20	18	C					C	C	M	C		VC	M	M				VC	
	30	27	C	VC	XC	XC							C	M	M	C	M		VC	M
	40	36	M	C	XC	XC							C	M	M	C	M		C	M
	50	45	M	C	XC	XC							M	M	F	F	F		C	F
	60	54	M	C	VC	XC							M	M	F	F	F		C	F
	70	63	M	C	VC	XC							M						M	

Droplet Classification Table ASABE S-572.1

Extremely Fine (EF)	Very Fine (VF)	Fine (F)	Medium (M)	Coarse (C)	Very Coarse (VC)	Extremely Coarse (EC)	Ultra Coarse (UC)
<50	50 - 136	137-177	178-218	219-349	350-428	429-622	>622

** Blanks cells represent nozzles either not available or below the manufacturers operating specifications

** Hypro and TeeJet droplet classifications below may not match manufacturers spec sheets. The chart below adjusts the droplet classification to be representative of the Actual Nozzle Pressure

Tip Size	Gauge PSI	Nozzle PSI	Wilger				Hypro						TeeJet							
			ER (110°)	SR (110°)	MR (110°)	DR (110°)	HF (140°)	GRD (120°)	LD (110°)	VP (110°)	TR (110°)	F (110°)	TTJ60 (110°)	XR (110°)	XRC (110°)	DG (110°)	TJ60 (110°)	DGTJ60 (110°)	TT (110°)	TP (110°)
0.6 GPM #6	20	17	C					VC	VC	M	C		VC	M	C				VC	
	30	26	C	XC	XC			C	C	M	C		C	M	M		M	C	VC	M
	40	35	C	VC	XC	XC		C	C	M	M	M	C	M	M		M	C	VC	M
	50	43	C	VC	XC	XC		C	C	M	M	M	C	M	M		F	C	VC	M
	60	52	C	C	XC	XC		C	C	F	M	F	C	M	M		F	C	C	M
	70	61	C	C	VC	XC		C	C	F	M		M						C	
0.8 GPM #8	20	16	C					VC	VC	C	C		VC	C	C				VC	
	30	24	C	XC	XC		VC	VC	VC	C	C		VC	C	C		M	C	VC	C
	40	32	C	XC	XC	XC	UC	C	C	M	C	M	VC	M	C		M	C	VC	C
	50	39	C	VC	XC	XC	UC	C	C	M	M	M	C	M	M		M	C	C	M
	60	47	C	VC	XC	XC	UC	C	C	M	M	M	C	M	M		M	C	C	M
	70	55	C	VC	XC	XC	XC	C	C	M	M		C						C	
1.0 GPM #10	20	14	VC																	
	30	21	VC				UC			C	VC		XC	C	C		M		UC	
	40	28	C	XC	XC	UC	UC			C	C	M	XC	C	C		M		XC	
	50	35	C	XC	XC	UC	UC			M	M	M	VC	C	C		M		XC	
	60	42	C	VC	XC	UC	UC			M	M	M	VC	M	M		M		VC	
	70	49	C	VC	XC	XC	UC			M	M		VC						VC	
1.2 GPM #12	20	12																	UC	
	30	18																	UC	
	40	24																	XC	
	50	30																	VC	
	60	36																	VC	
	70	42																	VC	
1.25 GPM #12.5	20	12	XC																	
	30	18	XC																	
	40	24	VC	XC	UC															
	50	30	VC	XC	UC	UC														
	60	36	VC	XC	XC	UC														
	70	42	C	VC	XC	XC														
1.5 GPM #15	20	10	XC																	
	30	15	XC				UC			VC	VC				VC					
	40	21	XC				UC			VC	VC				VC					
	50	26	VC	XC	UC		UC			VC	VC	C			VC					
	60	31	VC	XC	XC	UC	UC			VC	VC	C			VC					
	70	36	VC	XC	XC	UC	UC			C	C									

Chapter 7: Maintenance

Service the System



CAUTION: Before operation or service to the system, read and understand the machine's operator manual and the system operator manual. Chemical residue may be present on/in the OEM equipment. Use the correct personal protective equipment.

Before servicing the system or plumbing components, release the pressure and empty any product from the system and liquid delivery lines.

Jump Start, Weld On, or Charge the Machine

If jump starting the machine, make sure that you trip the circuit breaker to prevent damage.

If charging the machine's batteries or welding on the machine, trip the circuit breaker.

Inspect the System

- Inspect the hoses for cuts, nicks, or abrasions before each use. Immediately replace any damaged hoses.
- Make sure that the strainers are clean.
- Make sure that all hoses and wiring are secure.
- Do a check for loose hoses, mounting hardware, and other components. Tighten if necessary.
- Do a check for damaged or missing decals. Replace if necessary.

Clean the System

- Thoroughly clean the system after each use.
- Avoid high-pressure spray when cleaning the system components.

Storage of the System

Thoroughly clean the implement and the system before any long storage.

Important: Use of N-Serve requires that the system is flushed with one or two tanks of ammonia without N-Serve at the end of the season before long storage.

Winterize for Storage

Do not use fertilizer to winterize! The use of fertilizer to winterize will cause internal damage to the nozzle valves.

Note: Improper winterizing will result in damage to the internal components of the nozzle valves. Review the manufacturer's planter manuals for more information on proper winterizing.

Thoroughly clean the system before winter storage. Flush the system with clean water.

Winterize the system with RV antifreeze for winter storage. Proper winterizing of the machine with a CapstanAG system installed on it is essential. Make sure that the lines are completely full of antifreeze at 100% strength and that the nozzle valves are purged until 100% antifreeze is seen at all nozzle valves.

Recommended Guidelines for Maintenance/Service

When servicing a system, it is recommended to do these:

- Do the baseline service checks and verify the original setup values in this manual.
- Identify individual performance problems. Evaluate possible causes and corrections for performance issues.
- Troubleshoot individual components and replace, if needed.

Important: The primary service tool will be a voltmeter that can measure voltage and resistance (ohms).

Baseline Evaluation Process

1. Make sure that the voltage readings are correct.
2. Do a visual check of all wire connections, harnesses, and connectors. Make sure that there are no loose, broken, or damaged parts.
3. Make sure that the correct tip size is used for the application.
4. Compare the current settings with those recorded in the manual during setup.
5. Make sure that the liquid product plumbing and the strainer(s) are clean.
6. Do a like component swap test to see if the failure follows the component.
7. Repair or replace any damaged components.
8. Do the system tests.

See the system testing information in this manual.

Strainers and Screens

Important: Clean the strainers on a regular basis.

Check the mesh size of the strainers and replace the screens if they are too coarse. Use 80-mesh or finer strainer screens. The filter manufacturer is specified only on the strainer housing. Only a color code identifies the strainer mesh size, which is not consistent between filter suppliers. An 80-mesh screen is required to prevent nozzles from plugging. When selecting a strainer, do not rely on the color coding. Check with the strainer manufacturer to be sure and select the 80-mesh strainer.

Plugged strainers will cause a reduction in system operating pressure.

When replacing the mesh screen on a Tee-jet Strainers:

1. Install and set the mesh screen in the strainer head.
2. Install the strainer cap.

Important: Failure to do this will likely result in a damaged mesh screen and overall strainer failure.

Nozzle Valves

Plugged nozzle valves can be classified into two categories:

- Plunger blockage
- Plunger stuck

Plunger blockage results when larger debris catches between the orifice and plunger seal. This is the smallest flow passage within the nozzle valve.

Stuck plungers result when smaller debris collects around the barrel of the plunger and binds the plunger in place. Symptoms of a blocked or stuck plunger are:

- Constant application
- Leaking when the nozzle is shut off
- No application

Note: Pinched or split O-rings will also cause nozzles to drip when shutoff.

Note: Operating a plugged nozzle valve for extended periods of time may result in a nozzle valve coil failure. Immediately clean any plugged nozzle valves.

Note: Before removing the nozzle valves, make sure that the pressure has been released from the boom tubes.

If plugged nozzles are a frequent problem in a particular boom section, examine the boom filter screens for plugged or damaged screens.

Recommendation: Use an 80-mesh screen to prevent the nozzles from plugging.

Do a check of the mesh size of the strainers and replace strainers if they are too coarse.

Clean the Nozzle Valve(s)



Warning: Chemical residues may be present in the agricultural equipment. Always use proper personal equipment to avoid personal injury.

1. Release pressure from the system before servicing.
2. Clean the system before installation or service of the fittings, hoses, valves, or nozzles.

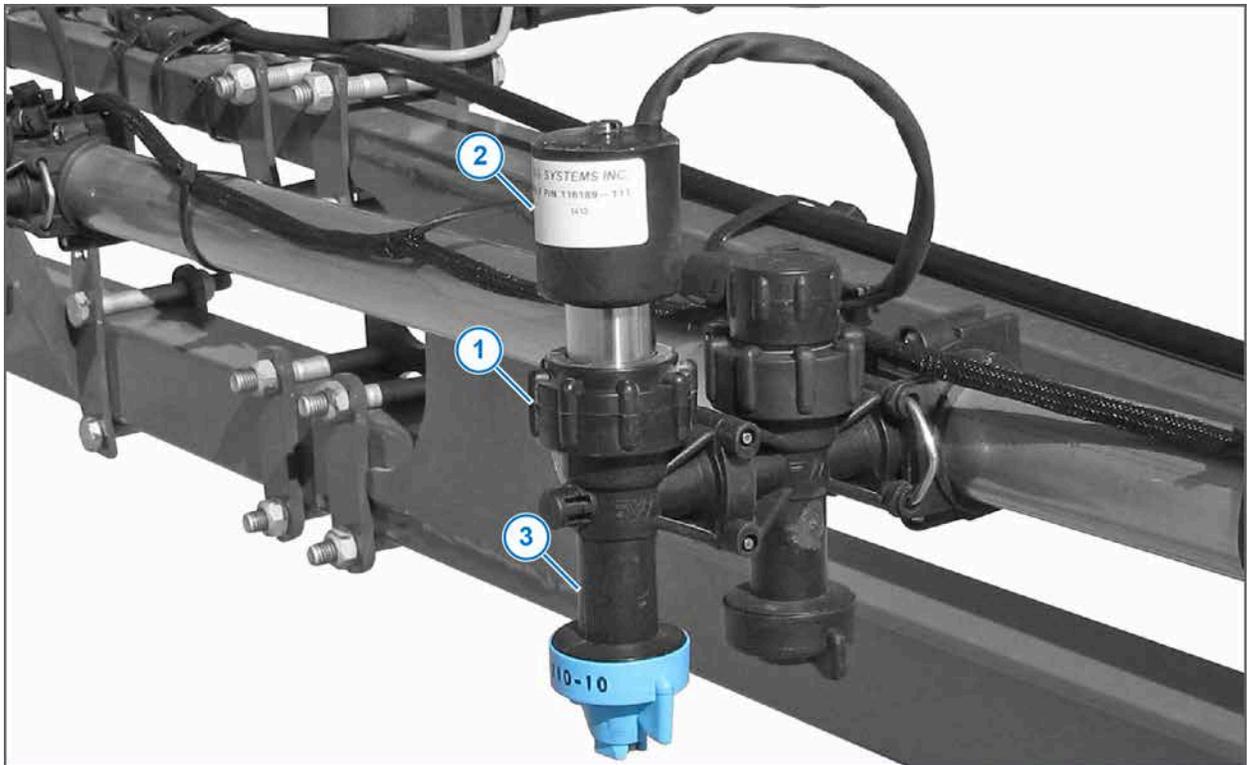


Figure 28:

3. Unscrew the fly nut (1) counter-clockwise to remove the nozzle valve assembly (2) from the nozzle body (3).

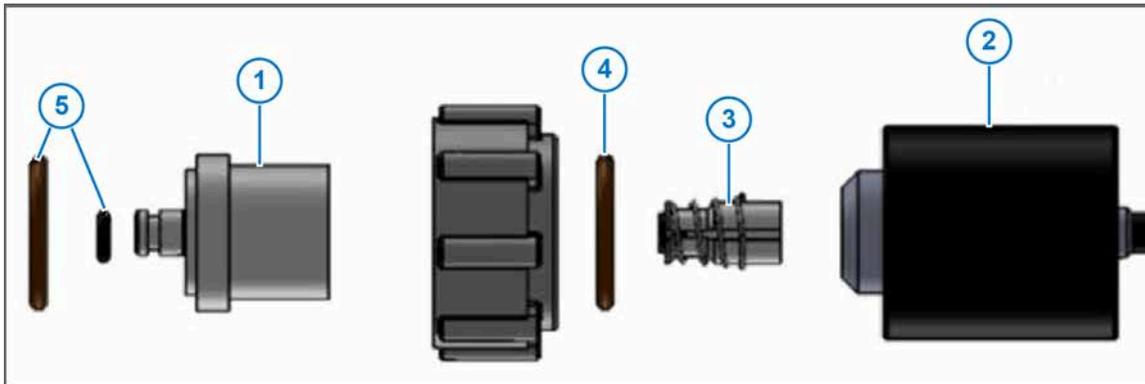


Figure 29:

4. Use pliers around the valve body (1) to hold the assembly with the coil harness facing the ground.
5. Rotate the coil (2) counter-clockwise to remove the coil from the valve body.
6. Remove the plunger (3) from the coil.
7. Inspect the O-ring (4) on the coil.
8. Inspect the O-rings (5) on the valve body.
9. Wash the nozzle valve components to remove any debris.
10. Inspect the plunger for wear or damage.
11. If there is wear or damage to the plunger, replace the plunger.
12. Inspect the valve body.
Make sure that the orifice is not plugged with debris, worn, or damaged.
13. If there is wear or damage to the orifice, replace the valve body.
14. Wash the nozzle body components to remove any debris.

Important: Do not use brake cleaner. Brake cleaner can damage the seal.

Important: During installation, apply 40 lbf in (4.52 Nm) of torque to the coil when it threads into the valve body to properly seat the O-ring.

Plunger Seal Inspection



Figure 30:

After extended use, the plunger seal will wear a groove (1) where the seal impacts the hard orifice seat. Replace the plunger if worn or damaged.

As the groove deepens, the pressure capacity of the valve will decrease until the pressure capacity interferes with the operating pressure of the system.

The result is erratic pulsing, often described as “flickering.” The system will operate normally at lower pressures until replacement parts can be installed. High operating pressures and abrasive chemicals will accelerate the wear of the plunger seal material.

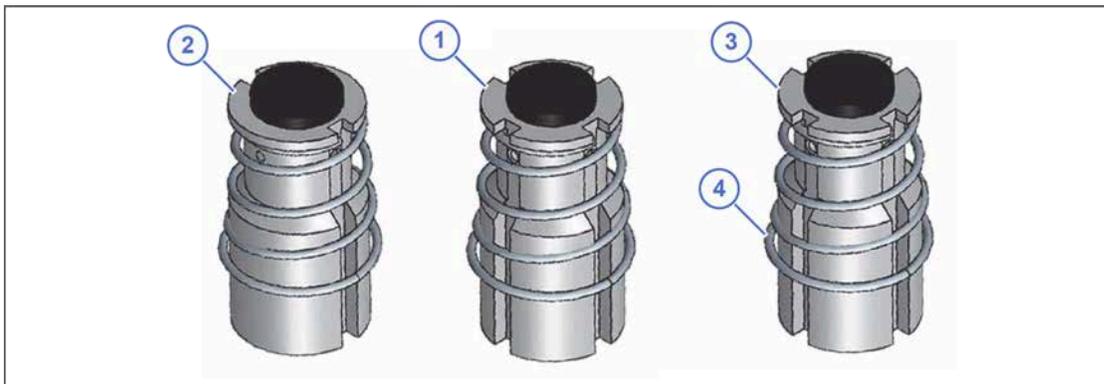


Figure 31:

When replacement of the plunger is necessary, make sure that you have the correct plunger:

- (1) Standard Flow—4 slots on the outside
- (2) Standard Flow—2 slots on the outside
- (3) Heavy Spring—The spring (4) on the plunger has a larger diameter than the spring on the standard valve plunger.

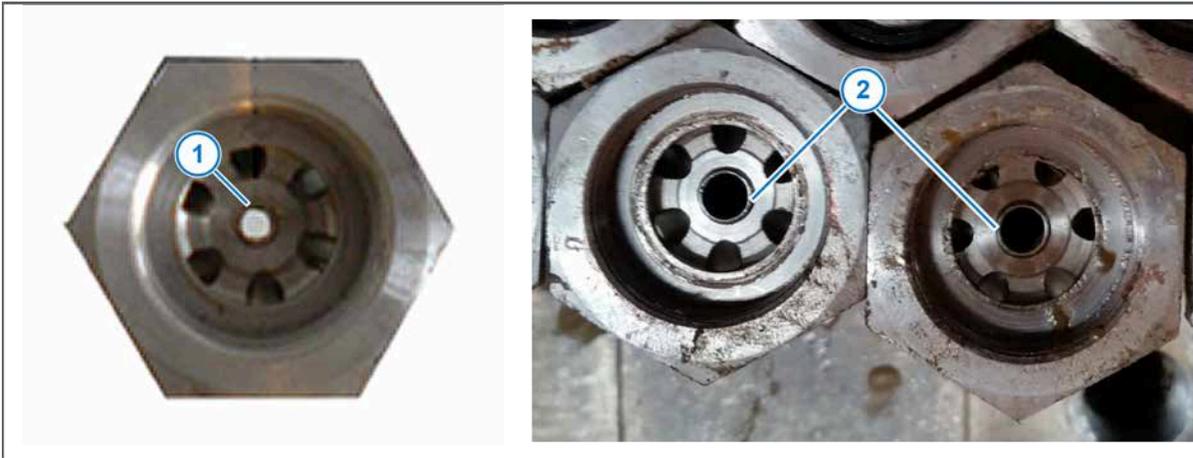


Figure 32:

Make sure that the plunger seats are still smooth and not pitted.

- (1) A plunger seat on a new valve body
- (2) Examples of a worn plunger seat on a valve body

Chapter 8: Troubleshooting

Troubleshooting Charts

Table 1: System Fault Codes

Fault Code and Message	Fault	Cause	Correction
Fault 1: Reset	Brown out reset	The system has reset after a low voltage event.	Make sure that the system has at least 12 V. Note: At 10 V to 10.5 V the reset will occur.
			Do a check of the power connections for reliable supply.
Fault 2: Reset	Watchdog reset	The processor got stuck in a task.	Continue operation. If problem persists, do a Factory Reset.
Fault 4: Memory Fault	Internal FLASH write Fault	The hub did not write correctly to the FLASH memory	Upload software to hub.
			Contact CapstanAG to repair or replace the hub.
Fault 7: Memory Fault	EEPROM read Fault	The hub did not read correctly from EEPROM memory	If the system does not operate correctly, first do a Factory Reset
			Upload software to hub.
			Contact CapstanAG to repair or replace the hub.
Fault 8: Memory Fault	EEPROM write Fault	The hub did not write correctly to EEPROM memory	If the system does not operate correctly, first do a Factory Reset.
			Upload software to hub.
			Contact CapstanAG to repair or replace the hub.
Fault 9: Internal Communication Fault	Processor to processor communication with VCM Port 1	The main hub processor and VCM 1 port connector on the hub have stopped communicating.	If there are any unused VCM ports on the hub, remove the VCM harness from the stopped port and all subsequent ports. Skipping the stopped port, install the harnesses to remaining ports in the same order. If all of the VCM ports are in use, contact CapstanAG to repair or replace the hub.

Fault Code and Message	Fault	Cause	Correction
Fault 10: Internal Communication Fault	Processor to processor communication with VCM Port 2	The main hub processor and VCM 2 port connector on the hub have stopped communicating.	<p>If there are any unused VCM ports on the hub,remove the VCM harness from the stopped port and all subsequent ports. Skipping the stopped port, install the harnesses to remaining ports in the same order.</p> <p>If all of the VCM ports are in use, contact CapstanAG to repair or replace the hub.</p>
Fault 11: Internal Communication Fault	Processor to processor communication with VCM Port 3	The main hub processor and VCM 3 port connector on the hub have stopped communicating.	<p>If there are any unused VCM ports on the hub,remove the VCM harness from the stopped port and all subsequent ports. Skipping the stopped port, install the harnesses to remaining ports in the same order.</p> <p>If all of the VCM ports are in use, contact CapstanAG to repair or replace the hub.</p>
Fault 12: Internal Communication Fault	Processor to processor communication with VCM Port 4	The main hub processor and VCM 4 port connector on the hub have stopped communicating.	<p>If there are any unused VCM ports on the hub,remove the VCM harness from the stopped port and all subsequent ports. Skipping the stopped port, install the harnesses to remaining ports in the same order.</p> <p>If all of the VCM ports are in use, contact CapstanAG to repair or replace the hub.</p>
Fault 13: Internal Communication Fault	Processor to processor communication with VCM Port 5	The main hub processor and VCM 5 port connector on the hub have stopped communicating.	<p>If there are any unused VCM ports on the hub,remove the VCM harness from the stopped port and all subsequent ports. Skipping the stopped port, install the harnesses to remaining ports in the same order.</p> <p>If all of the VCM ports are in use, contact CapstanAG to repair or replace the hub.</p>

Fault Code and Message	Fault	Cause	Correction
Fault 14: Internal Communication Fault	Processor to processor communication with VCM Port 6	The main hub processor and VCM 6 port connector on the hub have stopped communicating.	If there are any unused VCM ports on the hub,remove the VCM harness from the stopped port and all subsequent ports. Skipping the stopped port, install the harnesses to remaining ports in the same order. If all of the VCM ports are in use, contact CapstanAG to repair or replace the hub.
Fault 15: Internal Communication Fault	Processor to processor communication with VCM Port 7	The main hub processor and VCM 7 port connector on the hub have stopped communicating.	If there are any unused VCM ports on the hub,remove the VCM harness from the stopped port and all subsequent ports. Skipping the stopped port, install the harnesses to remaining ports in the same order. If all of the VCM ports are in use, contact CapstanAG to repair or replace the hub.
Fault 16: Internal Communication Fault	Processor to processor communication with VCM Port 8	The main hub processor and VCM 8 port connector on the hub have stopped communicating.	If there are any unused VCM ports on the hub,remove the VCM harness from the stopped port and all subsequent ports. Skipping the stopped port, install the harnesses to remaining ports in the same order. If all of the VCM ports are in use, contact CapstanAG to repair or replace the hub.
Fault 25: No CAN Communications	No CAN communications	ISOBUS CAN is disconnected or damaged	Do a check of the connections for the ISOBUS CAN—ISO CAN GPS connector on hub and the harnesses on the machine.
			Do a check for proper termination on the ISOBUS CAN.
Fault 26: No CAN GPS Messages	No CAN GPS Messages	After CAN GPS is selected the system is not receiving CAN GPS Messages. Note: Options are only is only visible on the display if the system detects that it is available.)	Verify the GPS source and change if necessary.

Fault Code and Message	Fault	Cause	Correction
Fault 27: No CAN Lat/Lon Message	No CAN Lat/Lon Message	After CAN GPS is selected the system is not receiving CAN latitude and longitude GPS Messages. Note: Options are only visible on the display if the system detects that it is available.)	Verify GPS source is transmitting Lat/Lon.
			Verify the GPS source and change if necessary.
Fault 28: No CAN Course Over Ground/Speed Over Ground Message	No CAN Course Over Ground/Speed Over Ground Message	After CAN GPS is selected the system is not receiving CAN bearing and speed GPS Messages. Note: Options are only visible on the display if the system detects that it is available.)	Verify GPS source is transmitting bearing and speed.
			Verify the GPS source and change if necessary.
Fault 29: No CAN VT Reception	No CAN Communications With The VT	ISOBUS CAN Fault	Do a check of the connections for the ISOBUS CAN—ISO CAN GPS connector on hub and the harnesses on the machine.
			Do a check for proper termination on the ISOBUS CAN.
		No virtual terminal display connected	Connect the virtual terminal display
Fault 30: No CAN TC Reception	No CAN Communications With The TC	ISOBUS CAN Fault	Do a check of the connections for the ISOBUS CAN—ISO CAN GPS connector on hub and the harnesses on the machine.
			Do a check for proper termination on the ISOBUS CAN.
		Task Controller is not configured correctly	Machine Task Controller setup required
		Task Controller is not enabled or not unlocked	Contact your machine dealer.

Fault Code and Message	Fault	Cause	Correction
Fault 32: No RS-232 GPS Communications	No RS-232 GPS	No GPS messages are being received	Cycle the GPS power
			Do a check of the GPS antenna connections and fuses
		GPS messages are being received but are empty	Wait for the GPS antenna to acquire satellites
		Faulty GPS antenna	Replace the GPS antenna
		Faulty GPS receiver	Replace the GPS receiver
	Incorrect GPS settings	Wait 10 seconds while the GPS verifies itself. Change GPS receiver settings to: <ul style="list-style-type: none"> • Baud Rate: 19200 to 115200 • GGA: 10 Hz or more • VTG: 10 Hz or more • ZDA: 1 Hz or more 	
Fault 33: No RS-232 GGA Message	No RS-232 GGA Message	Incorrect GPS settings	Change the GGA message rate to at least 10 Hz on the GPS receiver
Fault 34: No RS-232 VTG Message	No RS-232 VTG Message	Incorrect GPS settings	Change the VTG message rate to at least 10 Hz on the GPS receiver
Fault 36: No Ethernet Communications	No Ethernet Communications	No Ethernet communication with the CapMod	Do a check of the harnessing between the Ethernet port on the hub and the CapMod Ethernet port.
			Contact CapstanAG to repair or replace the hub or CapMod.
Fault 38: Internal Communication Fault	Accelerometer initialization error	Communication problem with the Inertial Measurement Unit in the hub.	Contact CapstanAG to repair or replace the hub.
			Disable the compass and gyro on the display.
Fault 39: Internal Communication Fault	Accelerometer read error	Communication problem with the Inertial Measurement Unit in the hub.	Contact CapstanAG to repair or replace the hub.
			Disable the compass and gyro on the display.
Fault 40: Internal Communication Fault	Compass initialization error	Communication problem with the Inertial Measurement Unit in the hub.	Contact CapstanAG to repair or replace the hub.
			Disable the compass and gyro on the display.

Fault Code and Message	Fault	Cause	Correction
Fault 41: Internal Communication Fault	Compass read error	Communication problem with the Inertial Measurement Unit in the hub.	Contact CapstanAG to repair or replace the hub.
			Disable the compass and gyro on the display.
Fault 42: Internal Communication Fault	Gyroscope initialization error	Communication problem with the Inertial Measurement Unit in the hub.	Contact CapstanAG to repair or replace the hub.
			Disable the compass and gyro on the display.
Fault 43: Internal Communication Fault	Gyroscope gyro read error	Communication problem with the Inertial Measurement Unit in the hub.	Contact CapstanAG to repair or replace the hub.
			Disable the compass and gyro on the display.
Fault 44: Drop 1 Power Short	Power shorted to ground on drop 1	Damaged harness	Do a check of the harness, repair or replace as necessary
Fault 45: Drop 2 Power Short	Power shorted to ground on drop 2	Damaged harness	Do a check of the harness, repair or replace as necessary
Fault 46: Drop 3 Power Short	Power shorted to ground on drop 3	Damaged harness	Do a check of the harness, repair or replace as necessary
Fault 47: Drop 4 Power Short	Power shorted to ground on drop 4	Damaged harness	Do a check of the harness, repair or replace as necessary
Fault 48: Drop 5 Power Short	Power shorted to ground on drop 5	Damaged harness	Do a check of the harness, repair or replace as necessary
Fault 49: Drop 6 Power Short	Power shorted to ground on drop 6	Damaged harness	Do a check of the harness, repair or replace as necessary
Fault 50: Drop 7 Power Short	Power shorted to ground on drop 7	Damaged harness	Do a check of the harness, repair or replace as necessary
Fault 51: Drop 8 Power Short	Power shorted to ground on drop 8	Damaged harness	Do a check of the harness, repair or replace as necessary
Fault 52: VCM drop 1 controller version error	VCM drop 1 controller version does not match the Hub application	The VCM drop version was updated with the latest Hub update and needs to be boot-loaded.	Do a factory reset or software reset to trigger VCM drop boot-load

Fault Code and Message	Fault	Cause	Correction
Fault 53: VCM drop 2 controller version error	VCM drop 2 controller version does not match the Hub application	The VCM drop version was updated with the latest Hub update and needs to be boot-loaded.	Do a factory reset or software reset to trigger VCM drop boot-load
Fault 54: VCM drop 3 controller version error	VCM drop 3 controller version does not match the Hub application	The VCM drop version was updated with the latest Hub update and needs to be boot-loaded.	Do a factory reset or software reset to trigger VCM drop boot-load
Fault 55: VCM drop 4 controller version error	VCM drop 4 controller version does not match the Hub application	The VCM drop version was updated with the latest Hub update and needs to be boot-loaded.	Do a factory reset or software reset to trigger VCM drop boot-load
Fault 56: VCM drop 5 controller version error	VCM drop 5 controller version does not match the Hub application	The VCM drop version was updated with the latest Hub update and needs to be boot-loaded.	Do a factory reset or software reset to trigger VCM drop boot-load
Fault 57: VCM drop 6 controller version error	VCM drop 6 controller version does not match the Hub application	The VCM drop version was updated with the latest Hub update and needs to be boot-loaded.	Do a factory reset or software reset to trigger VCM drop boot-load
Fault 58: VCM drop 7 controller version error	VCM drop 7 controller version does not match the Hub application	The VCM drop version was updated with the latest Hub update and needs to be boot-loaded.	Do a factory reset or software reset to trigger VCM drop boot-load
Fault 59: VCM drop 8 controller version error	VCM drop 8 controller version does not match the Hub application	The VCM drop version was updated with the latest Hub update and needs to be boot-loaded.	Do a factory reset or software reset to trigger VCM drop boot-load
Fault 60: Drop 1 CAN Failure	CAN Failure on drop 1	Damaged harness	Do a check of the harnesses and connections, repair or replace as necessary
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
Fault 61: Drop 2 CAN Failure	CAN Failure on drop 2	Damaged harness	Do a check of the harnesses and connections, repair or replace as necessary
		Internal hub problem	Contact CapstanAG to repair or replace the hub.

Fault Code and Message	Fault	Cause	Correction
Fault 62: Drop 3 CAN Failure	CAN Failure on drop 3	Damaged harness	Do a check of the harnesses and connections, repair or replace as necessary
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
Fault 63: Drop 4 CAN Failure	CAN Failure on drop 4	Damaged harness	Do a check of the harnesses and connections, repair or replace as necessary
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
Fault 64: Drop 5 CAN Failure	CAN Failure on drop 5	Damaged harness	Do a check of the harnesses and connections, repair or replace as necessary
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
Fault 65: Drop 6 CAN Failure	CAN Failure on drop 6	Damaged harness	Do a check of the harnesses and connections, repair or replace as necessary
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
Fault 66: Drop 7 CAN Failure	CAN Failure on drop 7	Damaged harness	Do a check of the harnesses and connections, repair or replace as necessary
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
Fault 67: Drop 8 CAN Failure	CAN Failure on drop 8	Damaged harness	Do a check of the harnesses and connections, repair or replace as necessary
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
Fault 68: VCM drop 1 Firmware update failure	A firmware update failed on VCM drop 1	Poor harness connection or process failure	Do a software reset from the System Menu to retry. Do a check of the harness connections on VCM Drop 1
Fault 69: VCM drop 2 Firmware update failure	A firmware update failed on VCM drop 2	Poor harness connection or process failure	Do a software reset from the System Menu to retry. Do a check of the harness connections on VCM Drop 2
Fault 70: VCM drop 3 Firmware update failure	A firmware update failed on VCM drop 3	Poor harness connection or process failure	Do a software reset from the System Menu to retry. Do a check of the harness connections on VCM Drop 3

Fault Code and Message	Fault	Cause	Correction
Fault 71: VCM drop 4 Firmware update failure	A firmware update failed on VCM drop 4	Poor harness connection or process failure	Do a software reset from the System Menu to retry. Do a check of the harness connections on VCM Drop 4
Fault 72: VCM drop 5 Firmware update failure	A firmware update failed on VCM drop 5	Poor harness connection or process failure	Do a software reset from the System Menu to retry. Do a check of the harness connections on VCM Drop 5
Fault 73: VCM drop 6 Firmware update failure	A firmware update failed on VCM drop 6	Poor harness connection or process failure	Do a software reset from the System Menu to retry. Do a check of the harness connections on VCM Drop 6
Fault 74: VCM drop 7 Firmware update failure	A firmware update failed on VCM drop 7	Poor harness connection or process failure	Do a software reset from the System Menu to retry. Do a check of the harness connections on VCM Drop 7
Fault 75: VCM drop 8 Firmware update failure	A firmware update failed on VCM drop 8	Poor harness connection or process failure	Do a software reset from the System Menu to retry. Do a check of the harness connections on VCM Drop 8
Fault 76: Section 1 Valve Short Circuit	Section 1 Valve Short Circuit	Damaged harness	Do a check of the connections to section 1 valve and section 9 valve. Also do a check of pin 3 (blue wire) on harnesses of VCM drop 1.
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
		Servo valve failure	Repair or replace the servo valve
Fault 77: Section 2 Valve Short Circuit	Section 2 Valve Short Circuit	Damaged harness	Do a check of the connections to section 1 valve and section 9 valve. Also do a check of pin 3 (blue wire) on harnesses of VCM drop 1.
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
		Servo valve failure	Repair or replace the servo valve

Fault Code and Message	Fault	Cause	Correction
Fault 78: Section 3 Valve Short Circuit	Section 3 Valve Short Circuit	Damaged harness	Do a check of the connections to section 1 valve and section 9 valve. Also do a check of pin 3 (blue wire) on harnesses of VCM drop 1.
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
		Servo valve failure	Repair or replace the servo valve
Fault 79: Section 4 Valve Short Circuit	Section 4 Valve Short Circuit	Damaged harness	Do a check of the connections to section 1 valve and section 9 valve. Also do a check of pin 3 (blue wire) on harnesses of VCM drop 1.
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
		Servo valve failure	Repair or replace the servo valve
Fault 80: Section 5 Valve Short Circuit	Section 5 Valve Short Circuit	Damaged harness	Do a check of the connections to section 1 valve and section 9 valve. Also do a check of pin 3 (blue wire) on harnesses of VCM drop 1.
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
		Servo valve failure	Repair or replace the servo valve
Fault 81: Section 6 Valve Short Circuit	Section 6 Valve Short Circuit	Damaged harness	Do a check of the connections to section 1 valve and section 9 valve. Also do a check of pin 3 (blue wire) on harnesses of VCM drop 1.
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
		Servo valve failure	Repair or replace the servo valve
Fault 82: Section 7 Valve Short Circuit	Section 7 Valve Short Circuit	Damaged harness	Do a check of the connections to section 1 valve and section 9 valve. Also do a check of pin 3 (blue wire) on harnesses of VCM drop 1.
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
		Servo valve failure	Repair or replace the servo valve

Fault Code and Message	Fault	Cause	Correction
Fault 83: Section 8 Valve Short Circuit	Section 8 Valve Short Circuit	Damaged harness	Do a check of the connections to section 1 valve and section 9 valve. Also do a check of pin 3 (blue wire) on harnesses of VCM drop 1.
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
		Servo valve failure	Repair or replace the servo valve
Fault 84: Section 1 Valve Open Circuit	Section 1 Valve Open Circuit	Damaged harness	Do a check of the harnesses and connections, repair or replace as necessary
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
		Servo valve failure	Repair or replace the servo valve
Fault 85: Section 2 Valve Open Circuit	Section 2 Valve Open Circuit	Damaged harness	Do a check of the harnesses and connections, repair or replace as necessary
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
		Servo valve failure	Repair or replace the servo valve
Fault 86: Section 3 Valve Open Circuit	Section 3 Valve Open Circuit	Damaged harness	Do a check of the harnesses and connections, repair or replace as necessary
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
		Servo valve failure	Repair or replace the servo valve
Fault 87: Section 4 Valve Open Circuit	Section 4 Valve Open Circuit	Damaged harness	Do a check of the harnesses and connections, repair or replace as necessary
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
		Servo valve failure	Repair or replace the servo valve
Fault 88: Section 5 Valve Open Circuit	Section 5 Valve Open Circuit	Damaged harness	Do a check of the harnesses and connections, repair or replace as necessary
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
		Servo valve failure	Repair or replace the servo valve

Fault Code and Message	Fault	Cause	Correction
Fault 89: Section 6 Valve Open Circuit	Section 6 Valve Open Circuit	Damaged harness	Do a check of the harnesses and connections, repair or replace as necessary
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
		Servo valve failure	Repair or replace the servo valve
Fault 90: Section 7 Valve Open Circuit	Section 7 Valve Open Circuit	Damaged harness	Do a check of the harnesses and connections, repair or replace as necessary
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
		Servo valve failure	Repair or replace the servo valve
Fault 91: Section 8 Valve Open Circuit	Section 8 Valve Open Circuit	Damaged harness	Do a check of the harnesses and connections, repair or replace as necessary
		Internal hub problem	Contact CapstanAG to repair or replace the hub.
		Servo valve failure	Repair or replace the servo valve
Fault 92: Section 1 Low Pressure	Section 1 Low Pressure	If you are using sectional pressure sensors, this means the section is below the minimum voltage for the pressure sensor.	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 93: Section 2 Low Pressure	Section 2 Low Pressure	If you are using sectional pressure sensors, this means the section is below the minimum voltage for the pressure sensor.	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 94: Section 3 Low Pressure	Section 3 Low Pressure	If you are using sectional pressure sensors, this means the section is below the minimum voltage for the pressure sensor.	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 95: Section 4 Low Pressure	Section 4 Low Pressure	If you are using sectional pressure sensors, this means the section is below the minimum voltage for the pressure sensor.	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 96: Section 5 Low Pressure	Section 5 Low Pressure	If you are using sectional pressure sensors, this means the section is below the minimum voltage for the pressure sensor.	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.

Fault Code and Message	Fault	Cause	Correction
Fault 97: Section 6 Low Pressure	Section 6 Low Pressure	If you are using sectional pressure sensors, this means the section is below the minimum voltage for the pressure sensor.	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 98: Section 7 Low Pressure	Section 7 Low Pressure	If you are using sectional pressure sensors, this means the section is below the minimum voltage for the pressure sensor.	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 99: Section 8 Low Pressure	Section 8 Low Pressure	If you are using sectional pressure sensors, this means the section is below the minimum voltage for the pressure sensor.	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 100: Section 1 High Pressure	Section 1 High Pressure	If you are using sectional pressure sensors, this means the section is above the maximum voltage for the pressure sensor	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 101: Section 2 High Pressure	Section 2 High Pressure	If you are using sectional pressure sensors, this means the section is above the maximum voltage for the pressure sensor	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 102: Section 3 High Pressure	Section 3 High Pressure	If you are using sectional pressure sensors, this means the section is above the maximum voltage for the pressure sensor	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 103: Section 4 High Pressure	Section 4 High Pressure	If you are using sectional pressure sensors, this means the section is above the maximum voltage for the pressure sensor	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 104: Section 5 High Pressure	Section 5 High Pressure	If you are using sectional pressure sensors, this means the section is above the maximum voltage for the pressure sensor	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 105: Section 6 High Pressure	Section 6 High Pressure	If you are using sectional pressure sensors, this means the section is above the maximum voltage for the pressure sensor	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.

Fault Code and Message	Fault	Cause	Correction
Fault 106: Section 7 High Pressure	Section 7 High Pressure	If you are using sectional pressure sensors, this means the section is above the maximum voltage for the pressure sensor	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 107: Section 8 High Pressure	Section 8 High Pressure	If you are using sectional pressure sensors, this means the section is above the maximum voltage for the pressure sensor	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 108: Servo Valve Short Circuit	Servo Short Circuit	Damaged harness	Repair or replace the harness
		Damaged valve	Repair or replace the valve
Fault 109: Servo Valve Open Circuit	Servo Open Circuit	Damaged harness	Repair or replace the harness
		Damaged valve	Repair or replace the valve
		Connectors are not connected	Do a check of the connections
Fault 110: Flowmeter Short Circuit	Flowmeter Short Circuit	Damaged harness	Repair or replace the harness
		Damaged flowmeter	Repair or replace the flowmeter
Fault 111: Flowmeter Open Circuit	Flowmeter Open Circuit	Damaged harness	Repair or replace the harness
		Damaged flowmeter	Repair or replace the flowmeter
		Connectors are not connected	Do a check of the connections
Fault 112: System 1 Low Pressure	System 1 Low Pressure	The system is below the minimum voltage for the pressure sensor.	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 113: System 1 High Pressure	System 1 High Pressure	The system is above the maximum voltage for the pressure sensor.	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 114: System 2 Low Pressure	System 2 Low Pressure	The system is below the minimum voltage for the pressure sensor.	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 115: System 2 High Pressure	System 2 High Pressure	The system is above the maximum voltage for the pressure sensor.	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.

Fault Code and Message	Fault	Cause	Correction
Fault 116: VCM Memory	VCM Memory	Settings in the VCM do not match settings in the Hub.	Cycle the power the system
			Do the factory reset procedure
			Upload software to the hub
Fault 117: Boom Profile Mismatch	Nozzle Memory	The boom profile in memory doesn't match the attached hardware.	Cycle the power the system
			Do the factory reset procedure
			Upload software to the hub
Fault 118: Nozzle Count Error	Nozzle Count Error	The number of attached nozzle valves doesn't match the value in memory.	Cycle the power the system
			Verify all valves are functional
			Do the factory reset procedure
Fault 119: System Memory	System Memory	The hub did not read the menu settings correctly from memory.	Cycle the power the system
			Do the factory reset procedure
			Contact CapstanAG to repair or replace the hub.
Fault 120: Pump Seal	Pump Seal	System pressure dropped below the minimum for 8 seconds.	Fill the tank and then restart the pump. To restart the pump: Go to the main screen CapstanAG operating screen: Select System>>On/off icon next to Pump is system status window
Fault 121: Control Duty Cycle Zero	Control Duty Cycle	The external rate controller signal is outside off.	Do a check of the rate controller settings and change as necessary.
Fault 122: Low Pressure	Low Pressure	The system is below the minimum voltage for the pressure sensor.	Do a check of the pressure sensor, harnesses, and connections, repair or replace as necessary.
Fault 123: Flow Percentage	Flow percentage exceeds the maximum value set in the system menu	Flowmeter calibration number is incorrect	Do a check of the flowmeter calibration.
		Damaged flowmeter	Repair or replace the flowmeter as necessary.
		Wrong tip size on display	Change the value on the display
		Wrong valve size on display	Change the value on the display
		Boom leak	Do a check of the booms and repair any damage
		Section valve not operating	Do a check of the section valves and repair/replace as necessary
		Plugged strainers	Clean or replace the strainers
Lodged plungers	Clean or replace the plungers		

Fault Code and Message	Fault	Cause	Correction
Fault 125: Low Flow Rate Sync	Low Flow Rate Sync	This is used only for John Deere and is information only.	
Fault 126: Pump Speed	Pump Speed	On a system with a pump speed sensor, the system has exceeded the maximum allowable pump speed.	Fill the tank
			Reduce the pressure or flow
Fault 127: Plug Strainer	Plug Strainer	Strainer is plugged	Clean or replace the strainers
Fault 128: Empty Tank	Empty Tank	The tank is empty	Fill the tank
Fault 129: Float Switch	Float Switch	The float switch indicated that the tank is empty or there is vapor in the lines.	Fill the tank
Fault 130: Float Switch 2	Float Switch 2	The float switch indicated that the tank is empty or there is vapor in the lines.	Fill the tank

Table 2: Valve Fault Codes

Fault Code and Message	Fault	Cause	Correction
Fault 500: Valve Lodged Open	Valve Lodged Open	Debris in the valve	Clean the valve
Fault 501: Valve Lodged Closed	Valve Lodged Closed	Debris in the valve	Clean the valve
Fault 502: Coil Circuit Open	Coil Circuit Open	Coil wire is pinched, cut, broke or disconnected	Do a check of the coil connection and resistance: <ul style="list-style-type: none"> • 7-watt coils resistance—21 ohms to 23.5 ohms • 12-watt coils resistance—10 ohms to 11.5 ohms
Fault 503: Coil Circuit Short	Coil Circuit Short	Internal coil short: Coil wire is pinched, cut, or broke	Do a check of the coil connection and resistance: <ul style="list-style-type: none"> • 7-watt coils resistance—21 ohms to 23.5 ohms • 12-watt coils resistance—10 ohms to 11.5 ohms
Fault 504: Extra Coil	Extra Coil	A valve has been sensed on a VCM after the system was setup.	If you do have an extra valve, do the factory reset procedure to correctly setup the system.
			If you do not have additional valve(s) there is a VCM problem and you must repair or replace the VCM.

Table 3: System Operation Errors

Problem	Cause	Correction	
Under application	Tips are too small	Find and install tips that are the correct size	
	Plugged tips	Clean or replace the tips	
	Plugged filter(s)	Clean or replace the filter(s)	
	Filter(s) not correctly installed	Correctly install filter(s)	
	Plugged, kinked, or collapsed hoses	Check all hoses and replace as needed	
	Pump is not turned on	Refer to the sprayer manual for instructions to start the pump	
	Outrunning sprayer liquid system capability	Slow down	
		Run at optimum pressure (not too low, not too high)	
	Incorrect rate settings	Check and adjust the rate settings	
	Incorrect calibration settings	Refer to the rate controller and/or system manuals for instructions	
	Faulty radar	Replace the radar	
	Poor GPS satellite signal	Make sure that the GPS is working correctly	
	Faulty rate controller switch(es)	Locate and replace the faulty switch(es)	
	Servo valve not working correctly	Do a check of the Servo valve and replace as necessary	
Flowmeter calibration number is incorrect	Do a check of the flowmeter calibration		
Faulty flowmeter	Repair or replace the flowmeter		
Over application	Tips are too large	Find and install tips that are the correct size	
	Worn tips	Replace the tips	
	Speed too slow	Increase speed	
Over application continued	Incorrect rate settings	Do a check of the rate settings and adjust as necessary	
	Incorrect calibration settings	Refer to the rate controller and/or system manuals for instructions	
	Servo valve not working correctly	Do a check of the Servo valve and replace as necessary	
	Flowmeter calibration number is incorrect	Do a check of the flowmeter calibration	
	Faulty flowmeter	Repair or replace the flowmeter	

Problem	Cause	Correction
Rate instability	Low voltage to the rate controller	Test the voltage and repair as needed
	Faulty flowmeter	Repair or replace the flowmeter
	Faulty speed sensor reading	Do a check of the radar and replace as needed
	Collapsed suction hose	Replace the suction hose
	Inlet plugged	Do a check of the inlet and clean as necessary
	Incorrect valve calibration settings	Do a check of the valve calibration settings and adjust as necessary. Refer to the rate controller manual
	Incorrect system gain	Do a check of the system gain and adjust as needed
	The system run/hold parameter is too short	Incrementally adjust up the system run/hold parameter to decrease the instability
	Air in the spray boom	Bleed air from the system
	Faulty rate controller	Replace the rate controller
Pressure instability	Faulty rate controller	Replace the rate controller
	Worn or sticky poppet(s)	Do a check of the poppet(s) and replace as needed
	Incorrect system gain setting	Do a check of the system gain setting and adjust as needed
	Faulty pressure sensor	Replace the pressure sensor
Single nozzle valve drips when shut off	Plunger is lodged with debris	Clean the nozzle valve
	Plunger is worn	Replace the plunger
	O-ring is pinched or broken	Replace the O-ring
Single nozzle valve sprays erratically	Plunger is worn	Replace the plunger
Single nozzle valve will not shut off	Plunger is lodged with debris	Clean the nozzle valve
	O-ring is pinched or broken	Replace the O-ring
Section will not spray	Blown fuse on VCM extension harness	Replace the fuse on the VCM harness
	Faulty VCM	Repair or replace the VCM
	Damaged VCM extension harness	Repair or replace the VCM extension harness
	Rate controller is not activating the section	Make sure that the section signal is getting to the hub. Repair or replace the rate controller components.

Problem	Cause	Correction
Skips at the edges of a field	Overlap distance is set too low	Increase the overlap distance to at least 40 inches
	Incorrect GPS antenna location	Do a check of the measurements to the GPS antenna location
	The display overlap settings are incorrect	Set the look ahead time and overlap distance to prevent skips
	Incorrect ball valve settings	Make sure that the ball valves are turning on soon enough or turning off late enough

Table 4: Rate Controller Errors

Problem	Cause	Error
Under application	Tips are too small	Find and install tips that are the correct size
		Do a check of the low rates with a Wilder Quick Calibrator or with a catch time test at each nozzle: <ul style="list-style-type: none"> Oz/min per nozzle = $\text{GPA} \times \text{Test Speed (mph)} \times \text{Nozzle Spacing (inches)} / (5940 \times 128)$ Oz/min per nozzle = $\text{G}/1000 \text{ ft}^2 \times \text{Test Speed (mph)} \times \text{Nozzle Spacing (inches)} / (136 \times 128)$
	Plugged filters	Do a check of the filters and replace as needed
		Make sure that the filters are installed correctly
	Plugged lines	Make sure that the lines are clean and do not have any kinks
Shutoff valve is partially closed	Make sure that each shutoff valve is fully open	
Control Valve Type: <ul style="list-style-type: none"> Use A, B, C, or D as it applies to your Machine 	<p>A. Pressure set too low on the flow by-pass lines</p> <ul style="list-style-type: none"> Make sure that the settings on each pressure controlled by-pass valve are correct <p>B. In-line Servo flow control valve is stuck</p> <ul style="list-style-type: none"> Make sure that the Servo flow control valve is operating correctly <p>C. Servo signal wire polarity is switched</p> <ul style="list-style-type: none"> Make sure that the valve opens with a rate increase Make sure that the valve closes with a rate decrease <p>D. Top PWM valve is set too low</p> <ul style="list-style-type: none"> Adjust the rate controller PWM valve to the desired setting 	

Problem	Cause	Error
Under Application Continued	Electric Servo Valve pump control is stuck	Make sure that the electric Servo pump control is operating correctly
	PWM spool is stuck	Change the rate to observe whether the rate change is slow, limited, or does not change at all. Replace as needed
	Worn pump	Speed data error
		Incorrect speed calibration number
		Poor GPS satellite reception/number of satellites
Worn flowmeter	Spraying too fast which outruns the liquid system capability	
	<p>Remove the rate smoothing feature</p> <p>Put the rate controller in manual mode at a test speed</p> <p>Note: Putting the rate controller in manual mode will lock the Servo valve position unless the valve position is changed manually.</p> <p>If the rate becomes stable, then it is one of these:</p> <ul style="list-style-type: none"> • Worn Servo Valve • Worn PWM Valve <p>If the rate remains unstable, it is usually the flowmeter signal instability.</p> <p>Manual increase the rate. The rate and pressure should increase. If the rate does not increase, then it is one of these:</p> <ul style="list-style-type: none"> • Worn Servo Valve • Worn PWM Valve <p>Manually decrease the rate. The rate and pressure should decrease. If the rate does not decrease, then it is one of these:</p> <ul style="list-style-type: none"> • Worn Servo Valve • Worn PWM Valve 	
Over Application	Worn tips or tips that are too big	<p>Find and install tips that are the correct size</p> <p>Do a check of the low rates with a Wilder Quick Calibrator or with a catch time test at each nozzle:</p> <ul style="list-style-type: none"> • $\text{Oz/min per nozzle} = \text{GPA} \times \text{Test Speed (mph)} \times \text{Nozzle Spacing (inches)} / (5940 \times 128)$ • $\text{Oz/min per nozzle} = \text{G}/1000 \text{ ft}^2 \times \text{Test Speed (mph)} \times \text{Nozzle Spacing (inches)} / (136 \times 128)$
	Incorrect speed calibration number	Adjust the speed calibration setting

Problem	Cause	Error
Rate Instability	Check the rate controller calibration numbers	Do a check of the valve type and change if necessary
		Do a check of the valve calibration. Refer to the rate controller information for the cal number for the specific valve type
	Worn or sticking Servo valve	Do a check of the Servo valve and replace as needed
	Worn or sticking PWM valve	Do a check of the PWM valve and replace as needed
	Flowmeter signal instability	Make sure that the flowmeter signal is correct
Rate Instability Continued	Plugged, kinked, or collapsed hoses	Do a check of all hoses and replace as needed
	Controller pressure instability	Isolate the display from the rate controller and then put the system in manual mode at 50%
		Do a check of the rate controller pressure sensor and replace as needed
		Make sure that the rate controller calibration numbers are correct

Interchange the Components

The system includes a number of multiple parts:

- Nozzle Valves
- Extension Harnesses
- VCMs

When troubleshooting failed components, it can be helpful to replace the failed part with a working part at another location. If the problem follows the failed part to the new location, repair or replace the failed part.

When troubleshooting a failed VCM, a location setup procedure is necessary to show the VCM in the correct location.

If the problem does not follow the failed part, then the problem is likely elsewhere in the system, and other troubleshooting means may be followed.

Note: Use caution when failed parts are interchanged with a part that is operating correctly; in rare cases, the failed component may cause other components to fail at the new location.

Coil Assembly Test

Use a voltmeter to measure the ohms of resistance across pins A and B on the coil connector.

Notice: Correct resistance is:

- **7-watt coils resistance—21 ohms to 23.5 ohms**
- **12-watt coils resistance—10 ohms to 11.5 ohms**

If correct resistance is not found:

- Clean the connector terminals and retest
- Replace the coil assembly

Coil assembly failures are often the result of two factors:

- Extended valve use with a plugged nozzle
- Extended use in corrosive environments

Recommendation: Clean any plugged valve assemblies immediately.

Recommendation: Rinse the inside of the booms, and wash the outside of the coil assemblies with clean water as often as practical.

Circuit Breaker



Figure 33:

The circuit breaker has a manual trip button (1) and a manual reset lever (2).

A tripped circuit breaker is an indicator of a short or overload condition.

Do not reset the circuit breaker without looking into the cause of the tripped circuit breaker.

Note: The circuit breaker is usually located near the battery or in the battery compartment. The 60A or 80A circuit breaker is equipped with a manual trip. To reset the breaker, rotate the tripped lever back into the reset position.

Important: When disconnecting the battery terminals, remove the negative (-) cable first, then remove the positive (+) cable. When connecting cables, connect the positive (+) cable first, then connect the negative (-) cable.

Do a Check of the System Load Capacity

1. Start the engine of the machine.
2. Turn on all the boom sections.
3. Turn on all of the electrical loads, including the air conditioning, foam marker monitors, etc.
4. See what the voltage readout on the correct settings screen on the display.

The nozzle valves operate best at 12 VDC or higher. Using less than 12 VDC will result in reduced pressure capacity. This will often result in erratic nozzle pulsing, sometimes described as flickering. Also, do a check of the nozzle valves for worn plunger seals.

If low voltage is observed, do a check of:

- The battery terminals and clean as necessary
- The condition of the battery
- The condition of the alternator
- The condition of the connections

VCM Voltage Test

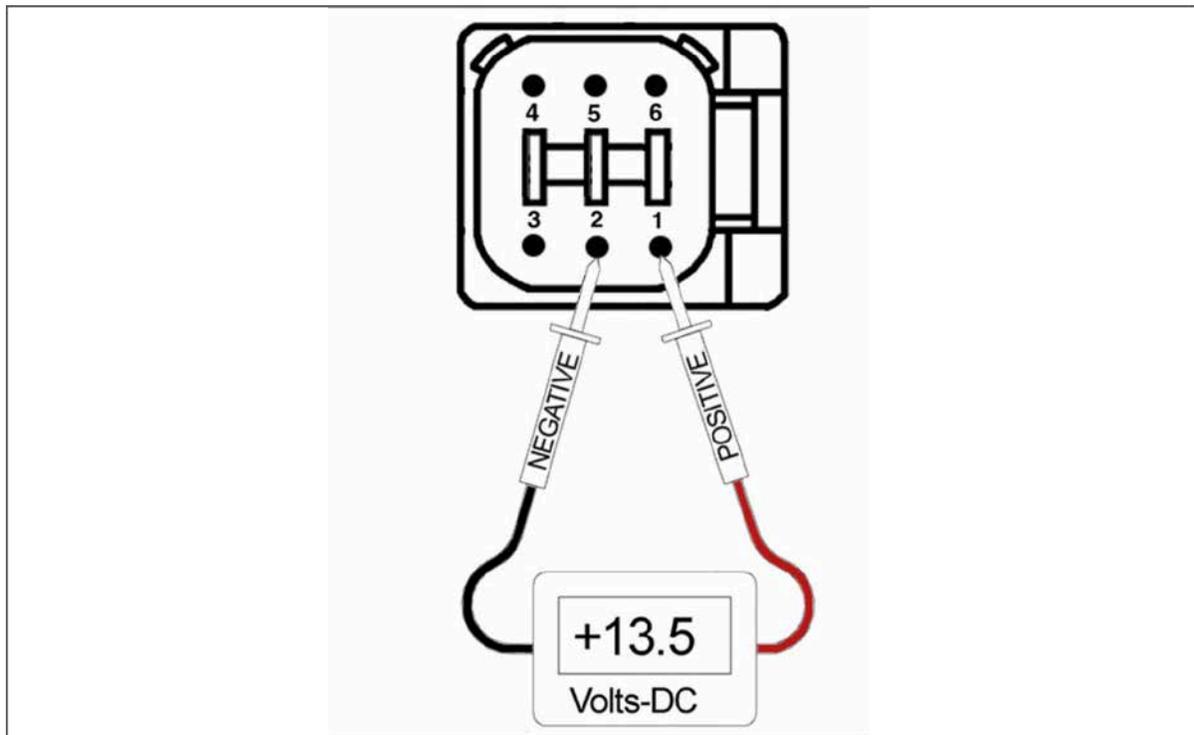


Figure 34:

Disconnect the VCM extension harness (6-pin Deutsch connector) at each boom section VCM.

- With the engine of the machine running, use a voltmeter to observe that there is a 13.5 VDC between pin 1 and pin 2.
- With the engine of the machine running, use a voltmeter to observe that there is a 13.5 VDC between pin 2 and pin 6.

Make sure that the polarity is accurate by looking at the positive voltage when the red (positive) probe is connected to pin 1, and the black (negative) probe is connected to pin 2.

If there is no voltage present between pin 2 and pin 6:

- Turn on the key.
- Do a check that there are no short circuit alarms on the VT.
- Do a check of the voltage at the hub.
- Do a check of the 80 A circuit breaker at the machine battery.
- Do a check of the PinPoint™ battery harness connections.

VCMs require constant power on pin 1 and key switched power on pin 6.

Boom Shutoff Signal Test

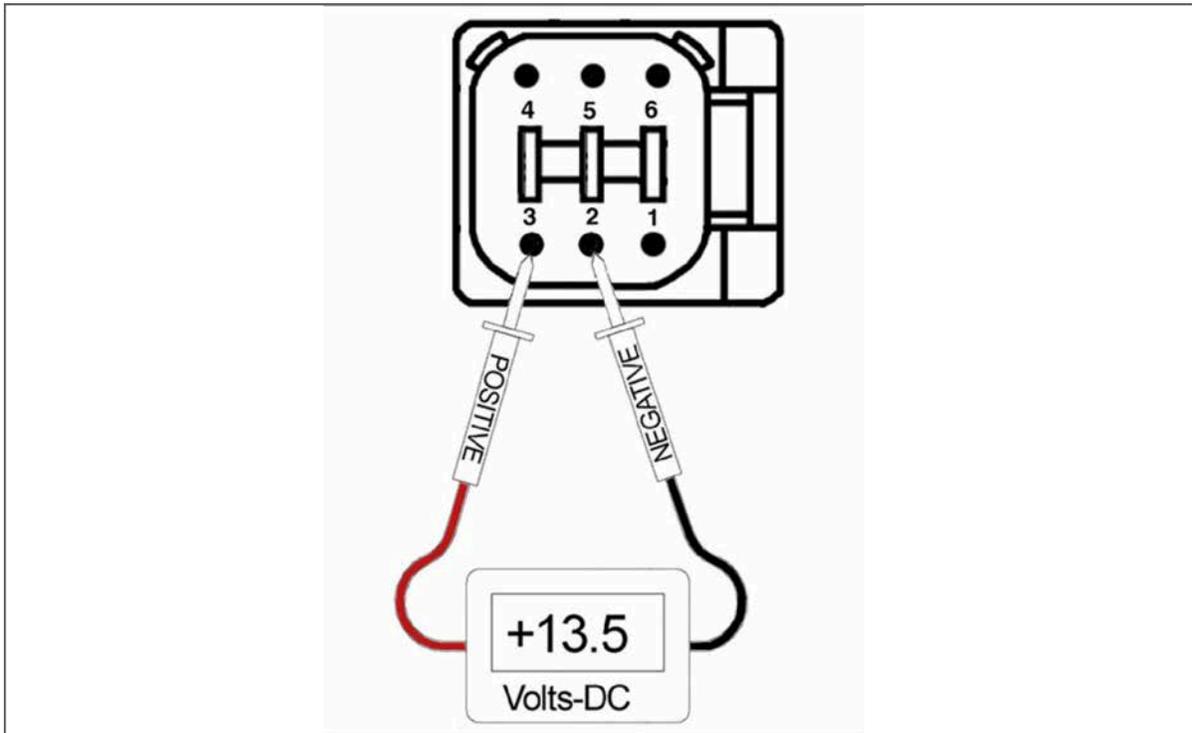


Figure 35:

Disconnect the VCM extension harness (6-pin Deutsch connector) from the VCM.

Turn on the boom section shutoff switch for the VCM being tested.

- With the engine of the machine running, use a voltmeter to observe that there is a 13.5 VDC between pin 2 and pin 3.
- With the engine of the machine off, there is a 12.0 VDC between pin 2 and pin 3.

Make sure that the polarity is accurate by looking at the positive voltage when the red (positive) probe is connected to pin 3, and the black (negative) probe is connected to pin 2.

If there is no voltage present, do a check of:

- The 80 A circuit breaker at the machine battery
- The 15 A fuse on the VCM extension harness at the Gateway hub
- The voltage at the hub
- The PinPoint™ battery harness connections
- The boom shutoff switches

For a VCM to spray, there must be 12 V on pin 1 (constant power), pin 3 (boom signal), and pin 6 (key switched power).

Pressure Sensor Signal Test

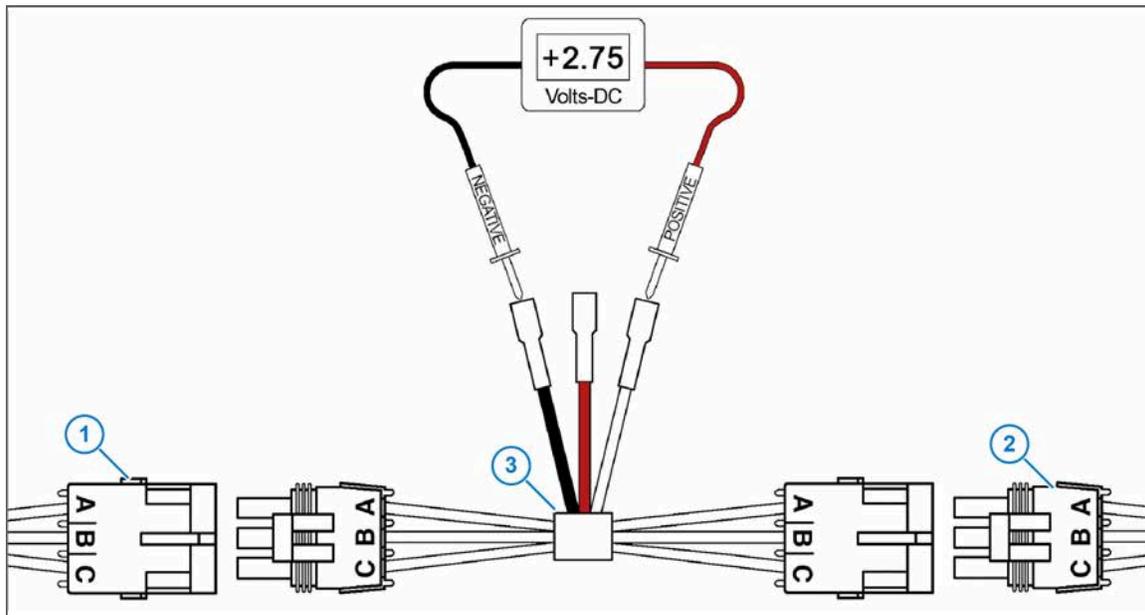


Figure 36:

Disconnect the pressure sensor (1) from the pressure sensor harness (2). Connect one end of the pressure sensor breakout harness diagnostic tool (3) into the pressure sensor shroud connector. Connect the other end into the pressure sensor harness tower connector.

With the engine running and the system is turned on, use the rate controller to establish 50 psi on the pressure gauge.

Use a voltmeter to observe that there is 2.75 VDC between the black and white wires on the pressure sensor breakout harness.

Using the rate controller, adjust the pressure to 100 psi. The voltmeter should read 5.0 VDC.

If accurate voltage is not present:

- Verify the accuracy of the pressure gauge on the sprayer.
- Do a check of the power to the pressure sensor.
- Use the serial diagnostics to check the pressure sensor calibration.
- Replace the pressure sensor.

Power to the Pressure Sensor Input Test

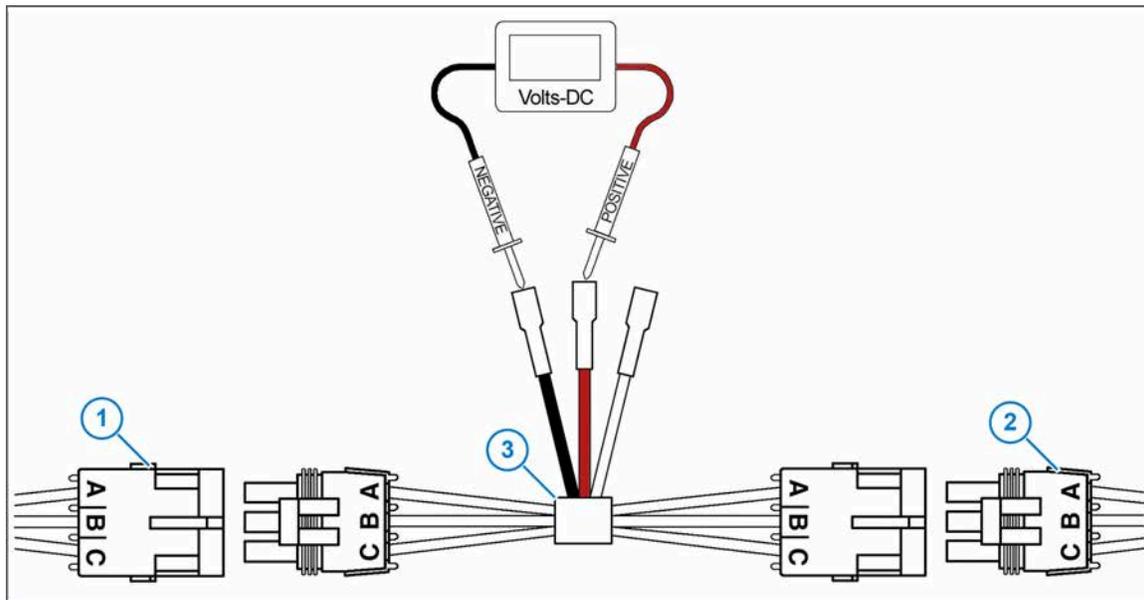


Figure 37:

Disconnect the pressure sensor (1) from the pressure sensor harness (2). Connect one end of the pressure sensor breakout harness diagnostic tool (3) into the pressure sensor shroud connector. Connect the other end into the pressure sensor harness tower connector.

Use a voltmeter to observe that there is 13.5 VDC between the red and black wire on the pressure sensor breakout harness with the engine running or 12.0 VDC without the engine running.

Be sure the polarity is accurate by observing that there is positive voltage when the red (positive) probe is connected to the red pressure sensor breakout harness wire, and the black (negative) probe is connected to the black pressure sensor breakout harness wire.

If no voltage is present, do a check of:

- The fuse located at the battery
- The battery connections
- The condition of the battery
- The condition of the alternator

Technical Bulletin

This technical bulletin was originally produced July 11, 2001. The latest revision to this bulletin was made November 1, 2017.

Spray Skips from Poor Pulse Blending

Over the years, CapstanAG field engineers have received many questions about Blended Pulse™ spraying and its potential for causing skips in the field. In rare instances, skipping has been documented in the field. This technical bulletin is intended to explain pulse blending, and the techniques used to provide optimum spray coverage and to prevent skipping.

What is Blended Pulse™ spraying? Each nozzle in a Blended Pulse™ spray system emits 19 spray pulses per second. Adjacent nozzles have alternate timing. The alternating pulses, the overlapping spray patterns, and the natural dispersing of droplets, blend together to provide consistent coverage of the target.

What makes the pulses blend? Below is an illustration of what a blended pulse spray pattern might look like if it were sprayed upon a flat surface. This spray pattern is similar to a #8 size flat fan spray tip (with a 110° fan angle) that is spraying 5 GPA at 15 mph with a 50 psi boom pressure. The nozzles are 20 in apart. Each tip is rotated 12.5° to prevent pattern interference between nozzles. The minimum boom height is 21 in above the spray target.

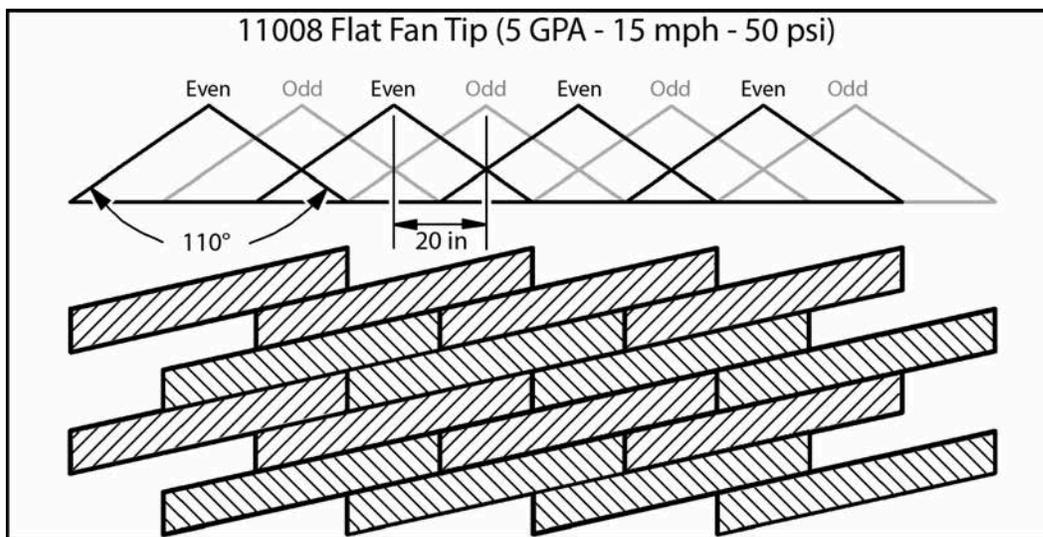


Figure 38: 11008 Flat Fan Tip

In this example, each nozzle sprays 1/3 of the time, but adjacent nozzles alternate and overlap to fill in areas between the nozzles. As the sprayer increases speed, rate, or boom height, the pulses become wider, this provides additional overlap, better pulse blending, and increased spray coverage.

As the sprayer decreases speed or rate, skips may begin to appear. For this example, a smaller tip size would be recommended if slower speeds are desired.

Pattern width and natural droplet dispersion are not shown in the diagram. These factors help to smooth out the pulses and fill in skips. The amount of droplet dispersion depends upon the style of tip being used. For example, low-drift tips typically emit large droplets and provide minimal droplet dispersion.

What causes skipping? Below is the same illustration from the previous page except that 80° fan angle tips are used rather than 110° tips. In this case, the 21 in boom height does not provide

adequate nozzle overlap and skips can be seen. Tips emitting small droplets, with plenty of droplet dispersion, will fill in large skips. Large droplet tips may not fill in the skips, and this may result in poor coverage. The skips appear as diagonal lines in the direction of travel. The angle of the diagonal depends upon the speed of the sprayer.

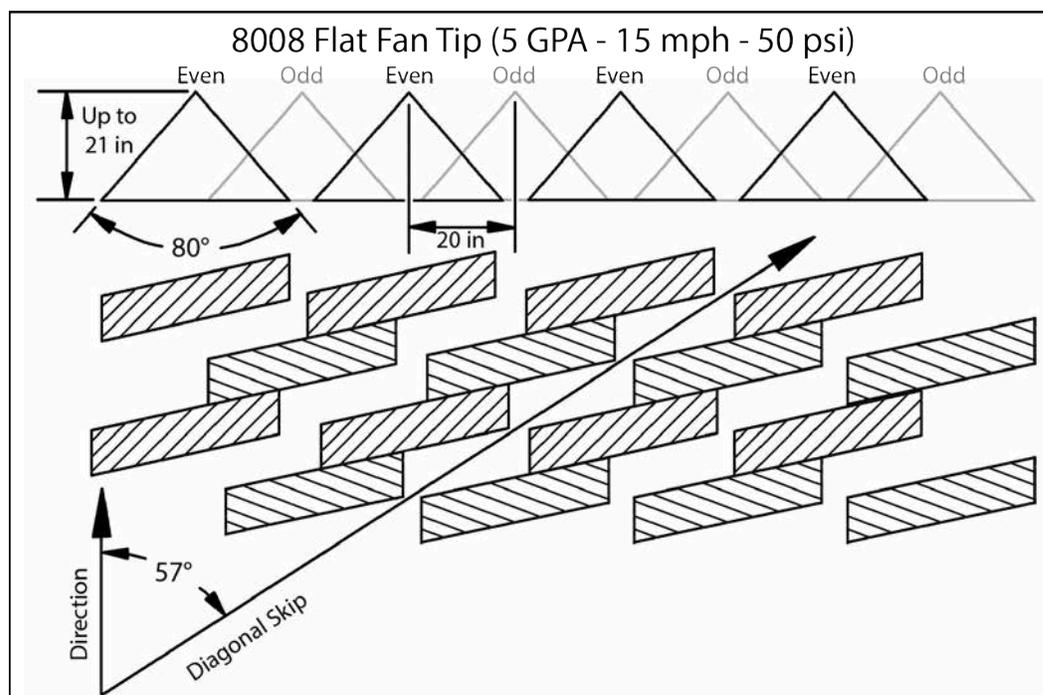


Figure 39: 8008 Flat Fan Tip

To Prevent Skipping

1. Use wide-angle spray tips and appropriate boom heights to provide 150% nozzle overlap.
 - For 80° tips, use 36 in or greater boom height.
 - For 110° tips, use 24 in or greater boom height.
 - Use pressures which fully develop the intended fan angle.
2. Avoid pulse duty cycles below 33%.
 - Use appropriately sized spray tips for the desired speed, rate, and pressure ranges.
 - Avoid speeds in the lower 1/3 of the speed range.
 - Avoid rates in the lower 1/3 of the rate range.
3. Use additional caution when using drift control tips or drift control additives which increase droplet size and reduce droplet dispersion. Follow the boom height, duty cycle, and tip selection recommendations to make sure that there is adequate spray coverage.
4. Always read and follow chemical label instructions. Agronomic and environmental factors significantly affect efficiency of the chemicals, and will magnify the adverse effects of poor coverage. Follow boom height, duty cycle, and tip selection recommendations for hot and dry field conditions, large/mature weed pressures, etc.
5. Always apply Blended Pulse™ broadcast sprays using a 19 Hz or greater pulse frequency. The CapstanAG master module and display allow the pulse frequency to be reduced for non-sprayer applications, when uniform coverage is not required.

Chapter 9: Schematics

VCM Connector Pinout

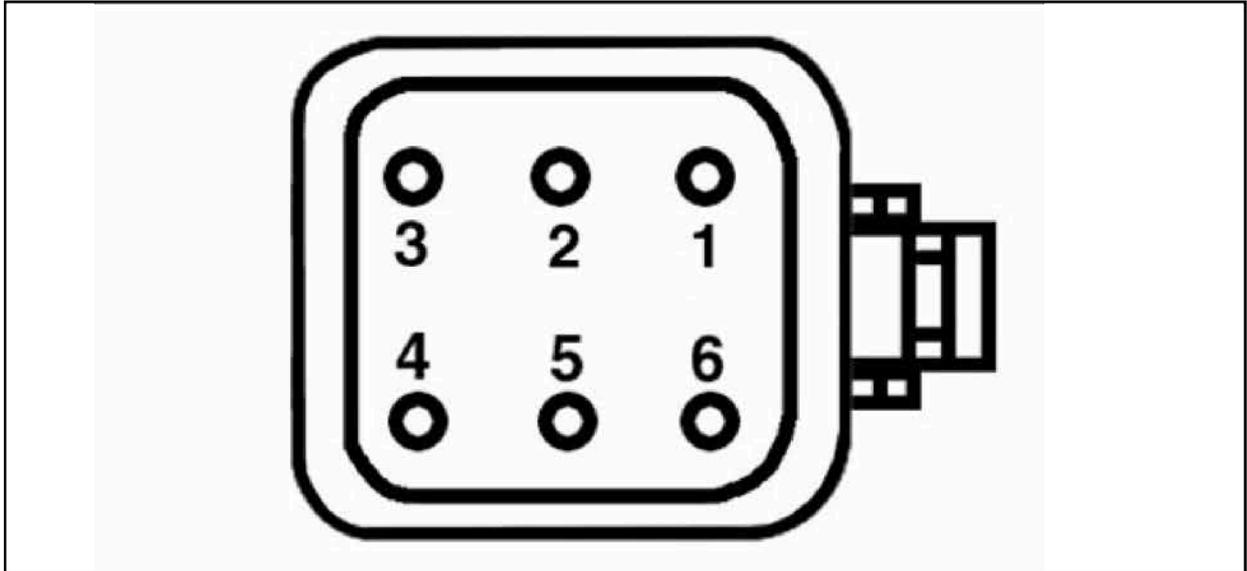


Figure 40:

Pin Number	Description	Wire Color	Pin Number	Description	Wire Color
1	Power	Red	4	CAN High	Yellow
2	Ground	Black	5	CAN Low	Green
3	Boom Switch Signal	Blue	6	Key Switched Power	Brown

Hub Connector Pin Identification

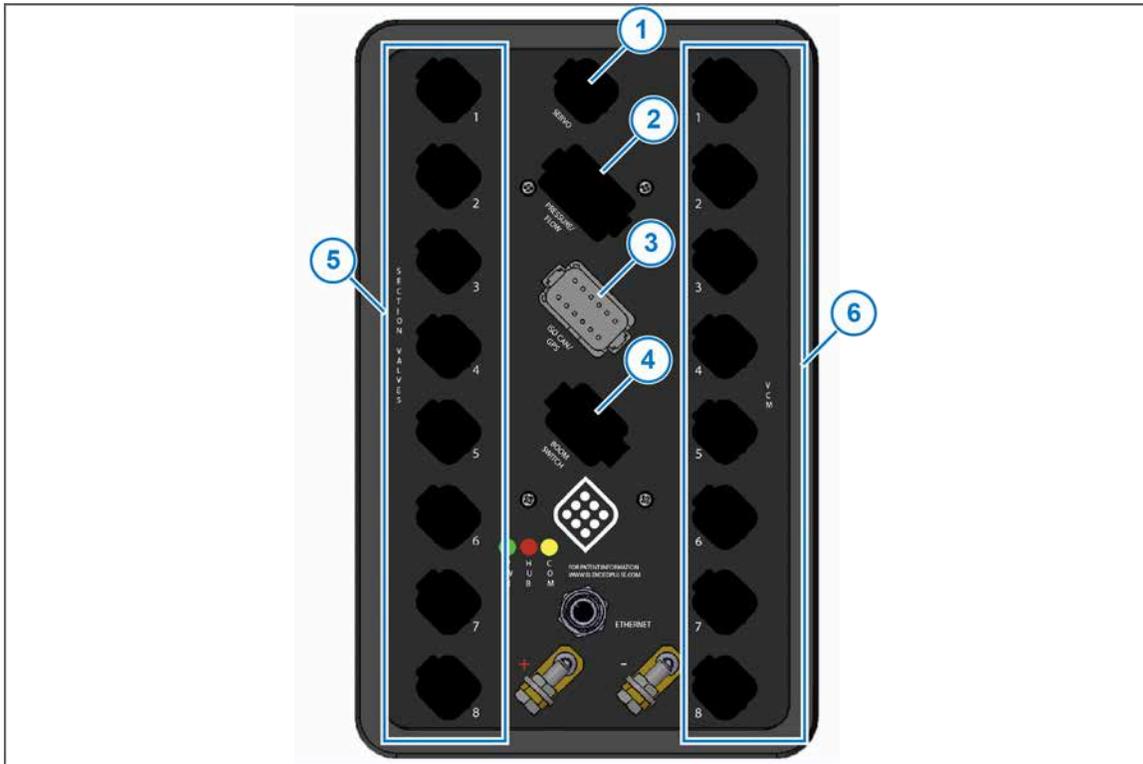


Figure 41:

Table 5: SERVO Port (1)

Pin Number	Description	Pin Number	Description
1	Servo In INC (+)	4	Servo 2 Out Ground (-)
2	Servo Out INC (+)	5	Servo Out DEC (-)
3	Servo 2 Out Power (+)	6	Servo In DEC (-)

Table 6: PRESSURE/FLOW Port (2)

Pin Number	Description	Pin Number	Description
1	Flowmeter Power	7	Pressure Sensor Ground
2	Flowmeter Signal	8	Sparge Pressure Signal
3	Flowmeter Ground	9	Pressure Sensor Power
4	Pressure Sensor Power	10	Fill Flowmeter Ground
5	Boom Pressure Signal	11	Fill Flowmeter Signal
6	Pressure Sensor Ground	12	Fill Flowmeter Power

Table 7: ISO CAN/GPS Port (3)

Pin Number	Description	Pin Number	Description
1	ISO CAN High	7	Pressure Power
2	ISO CAN Low	8	Analog In
3	Key Switched Power	9	Digital In 2
4	RS232 TX	10	Digital In 1
5	RS232 RX	11	Ground
6	Ground	12	Boom Master Switch In

Table 8: BOOM SWITCH Port (4)

Pin Number	Description	Pin Number	Description
1	Section 1 In	5	Section 5 In
2	Section 2 In	6	Section 6 In
3	Section 3 In	7	Section 7 In
4	Section 4 In	8	Section 8 In

Table 9: SECTION VALVES Ports (5)

Section Valve 1			
Pin Number	Description	Pin Number	Description
1	Section 1 Signal	4	Section Pressure
2	Ground	5	Section Ground
3	Section Power	6	Section 9 Signal

Section Valve 2			
Pin Number	Description	Pin Number	Description
1	Section 2 Signal	4	Section Pressure
2	Ground	5	Section Ground
3	Section Power	6	Section 10 Signal

Section Valve 3				
Pin Number	Description		Pin Number	Description
1	Section 3 Signal		4	Section Pressure
2	Ground		5	Section Ground
3	Section Power		6	Section 11 Signal

Section Valve 4				
Pin Number	Description		Pin Number	Description
1	Section 4 Signal		4	Section Pressure
2	Ground		5	Section Ground
3	Section Power		6	Section 12 Signal

Section Valve 5				
Pin Number	Description		Pin Number	Description
1	Section 5 Signal		4	Section Pressure
2	Ground		5	Section Ground
3	Section Power		6	Section 13 Signal

Section Valve 6				
Pin Number	Description		Pin Number	Description
1	Section 6 Signal		4	Section Pressure
2	Ground		5	Section Ground
3	Section Power		6	Section 14 Signal

Section Valve 7				
Pin Number	Description		Pin Number	Description
1	Section 7 Signal		4	Section Pressure
2	Ground		5	Section Ground
3	Section Power		6	Section 15 Signal

Section Valve 8				
Pin Number	Description		Pin Number	Description
1	Section 8 Signal		4	Section Pressure
2	Ground		5	Section Ground
3	Section Power		6	Section 16 Signal

Table 10: VCM Ports (6)

Pin Number	Description		Pin Number	Description
1	Power		4	CAN Hi
2	Ground		5	CAN Low
3	Section Signal Out		6	Key Switch

System Layout

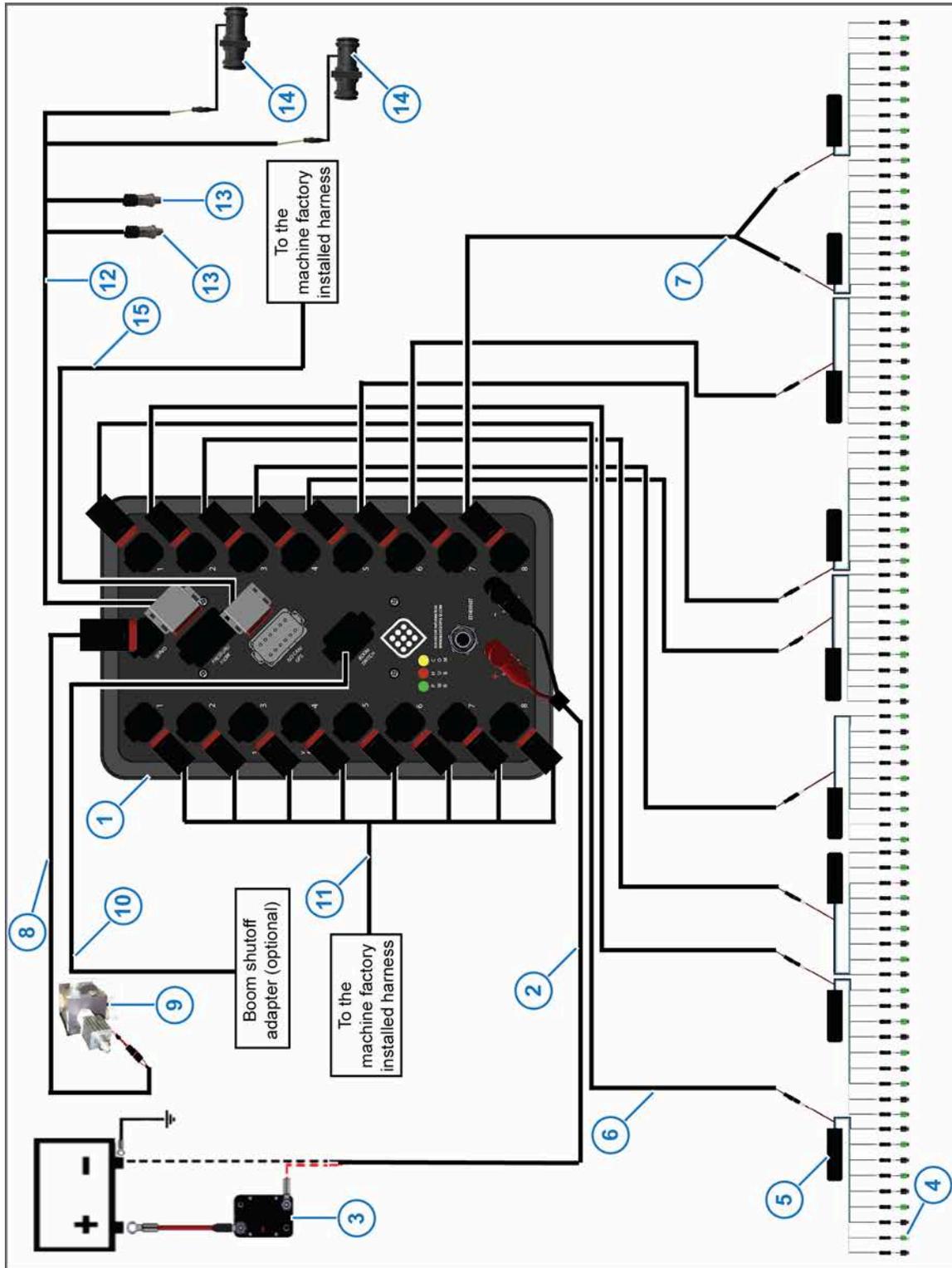


Figure 42:

Callout	Description
(1)	Hub
(2)	Power Harness
(3)	Circuit Breaker Kit (Optional)
(4)	Valve Assembly
(5)	VCM
(6)	Extension Harness
(7)	Y-adaptor Harness
(8)	Harness to Connect to the Servo Port
(9)	PWM or Servo Valve
(10)	Harness to Connect to the Boom Switch Port
(11)	Shutoff Harness
(12)	Harness to Connect to the Pressure/Flow Port
(13)	Pressure Sensor
(14)	Flowmeter
(15)	Harness to Connect to the ISO CAN/GPS Port

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